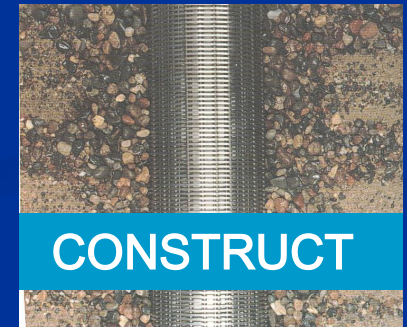


Pumps & Wells



Well Health and Safety



What's the most stupid thing YOU'VE done?

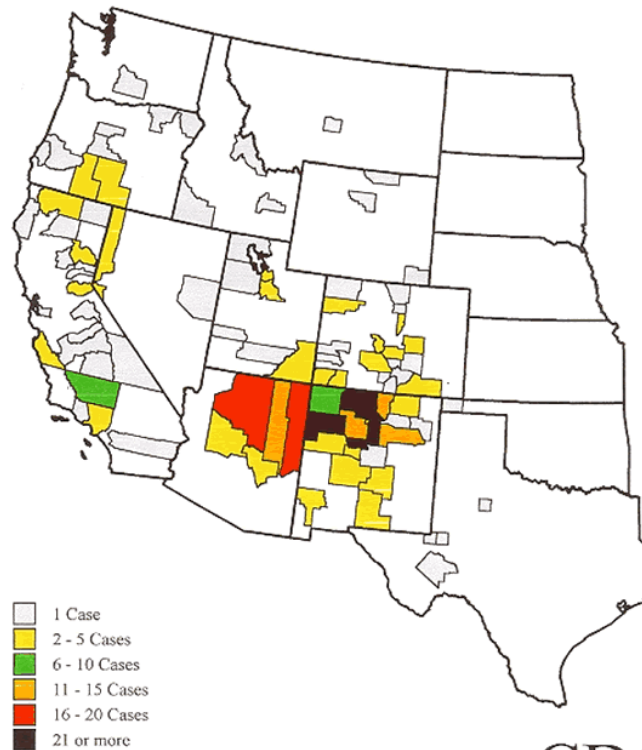
Well Health and Safety - PPE



Well Health and Safety - Biological



Reported Human Plague Cases by County:
U.S., 1970-1997



CDC
Centers for Disease Control
and Prevention



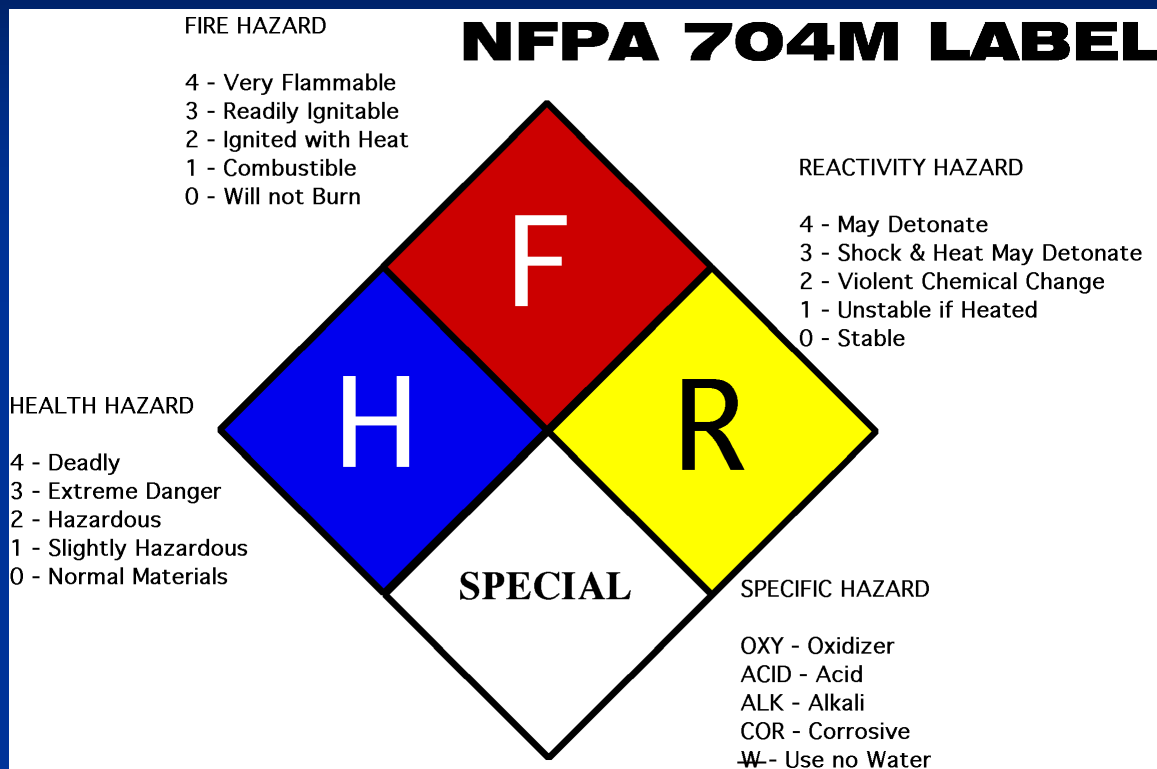
Well Health and Safety – Energized Systems



Well Health and Safety - OSHA

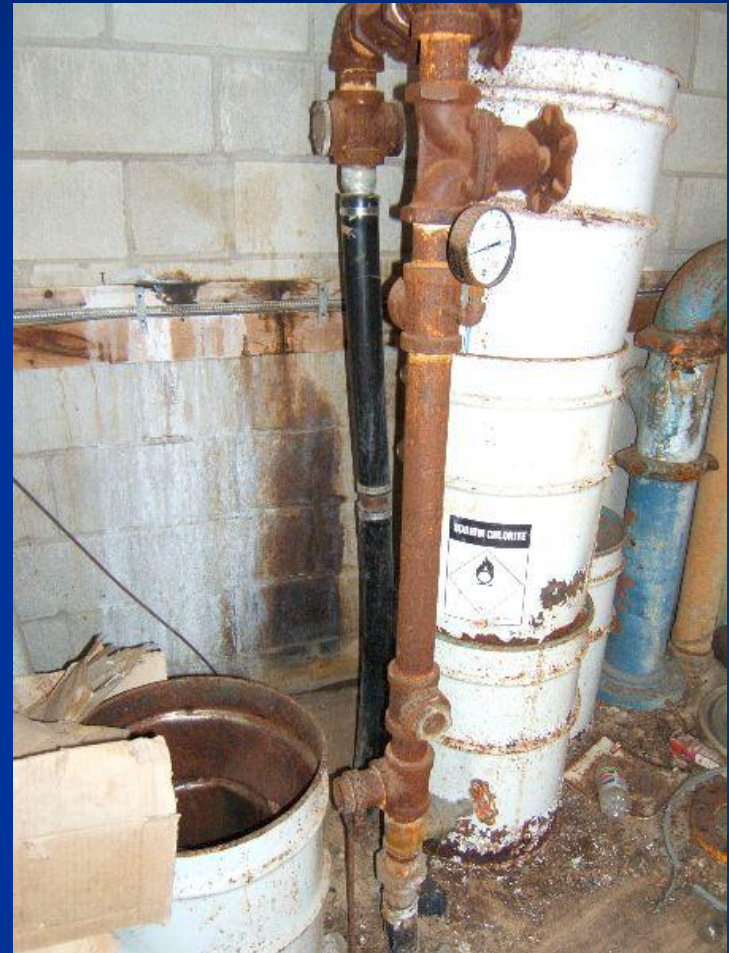


Well Health and Safety - Chemicals



CHLORINE 7782505 3 0 0 Oxidizer

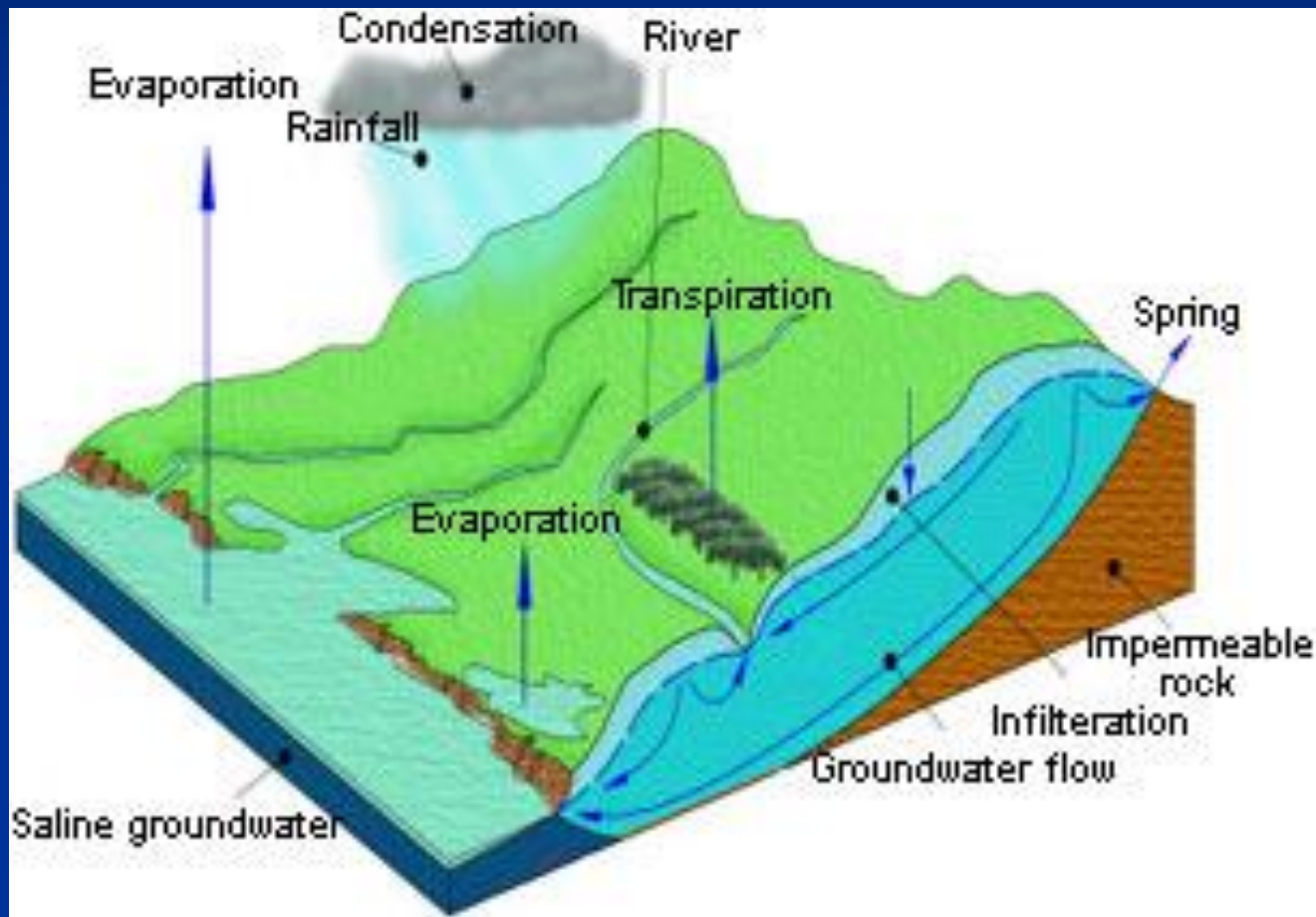
Health and Safety – Pop Quiz



WATER CYCLE

The background of the slide is a solid dark blue. In the lower right quadrant, there are several stylized, wavy lines in a slightly lighter shade of blue, suggesting the movement of water or the flow of a river.

Classic Hydrologic Cycle



Time in Cycle

RESIDENCE TIME OF VARIOUS COMPONENTS OF HYDROLOGIC CYCLE

<u>COMPONENT</u>	<u>RESIDENCE TIME (Avg.)</u>
● ATMOSPHERIC WATER	ABOUT 10 DAYS
● SOIL MOISTURE	2 WKS-1 YR
● RIVERS	ABOUT 2 WKS
● SWAMPS	1-10 YRS
● LAKES & RESERVOIRS	ABOUT 10 YRS
● GROUND WATER	2 WKS-10,000 YRS

(AFTER FREEZE AND CHERRY, 1979)

Water Budget

Precipitation – Evapotranspiration – Streamflow =



–



–



=



100 %

–

80 %

–

15%

=

5%

Precipitation

■ http://www.kayakwisconsin.net/uploaded_images/rain-o129-798294.jpg

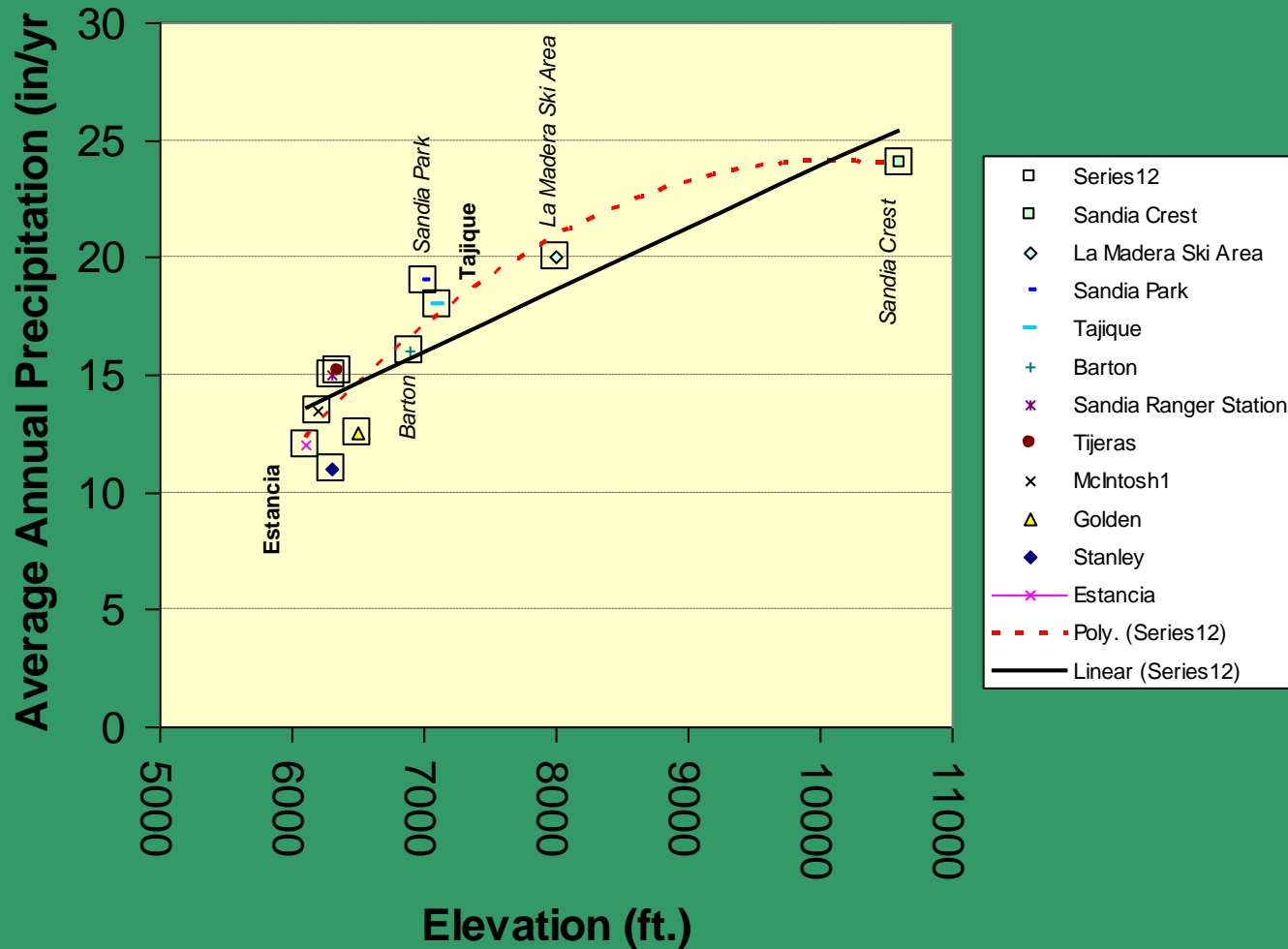


<http://www.geofffox.com/MT/images/sleet-on-the-window.jpg>



Variations in Precipitation

Change in Precipitation with Elevation



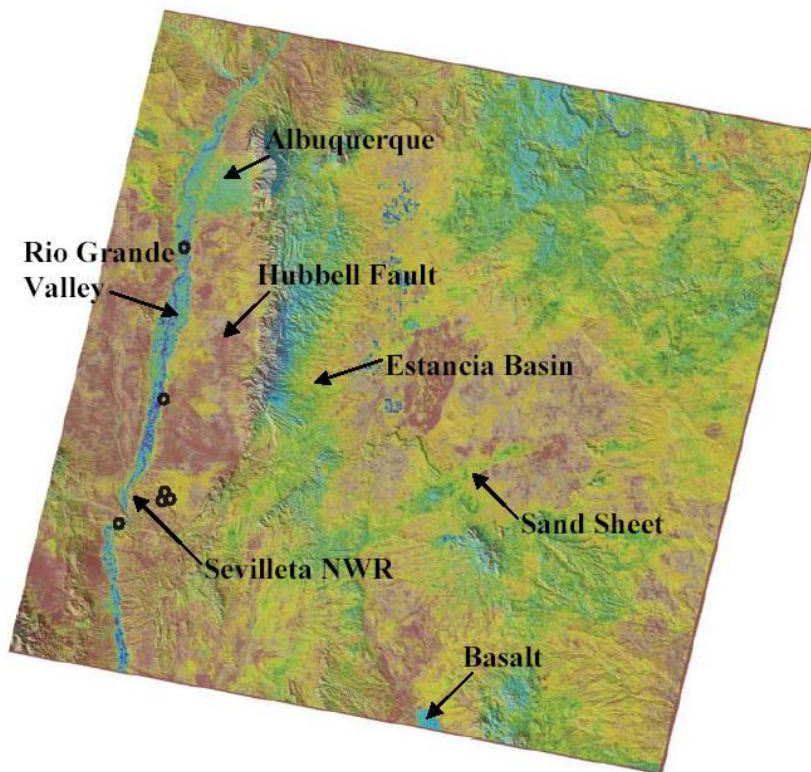
Evapotranspiration



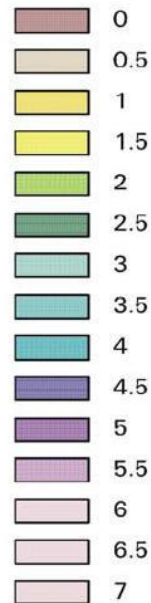
<http://www.cabq.gov/openspace/images/bosquethumb.jpg>

Variations in ET

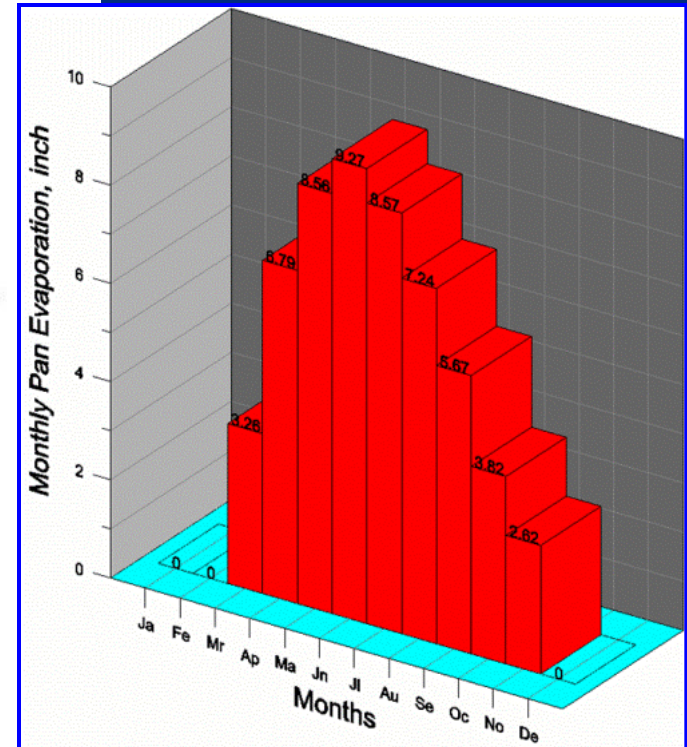
Middle Rio Grande
SEBAL ET Image on Sep. 14, 2000
Analysis by Hendrickx Research Group



mm/day

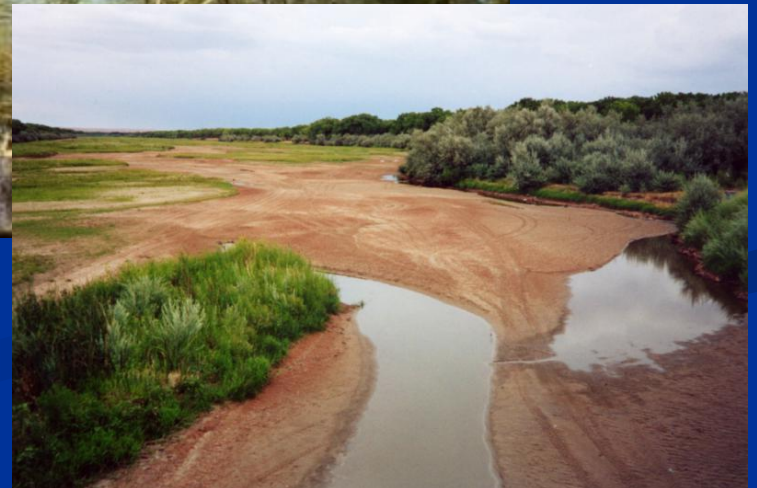


o Eddy correlation station

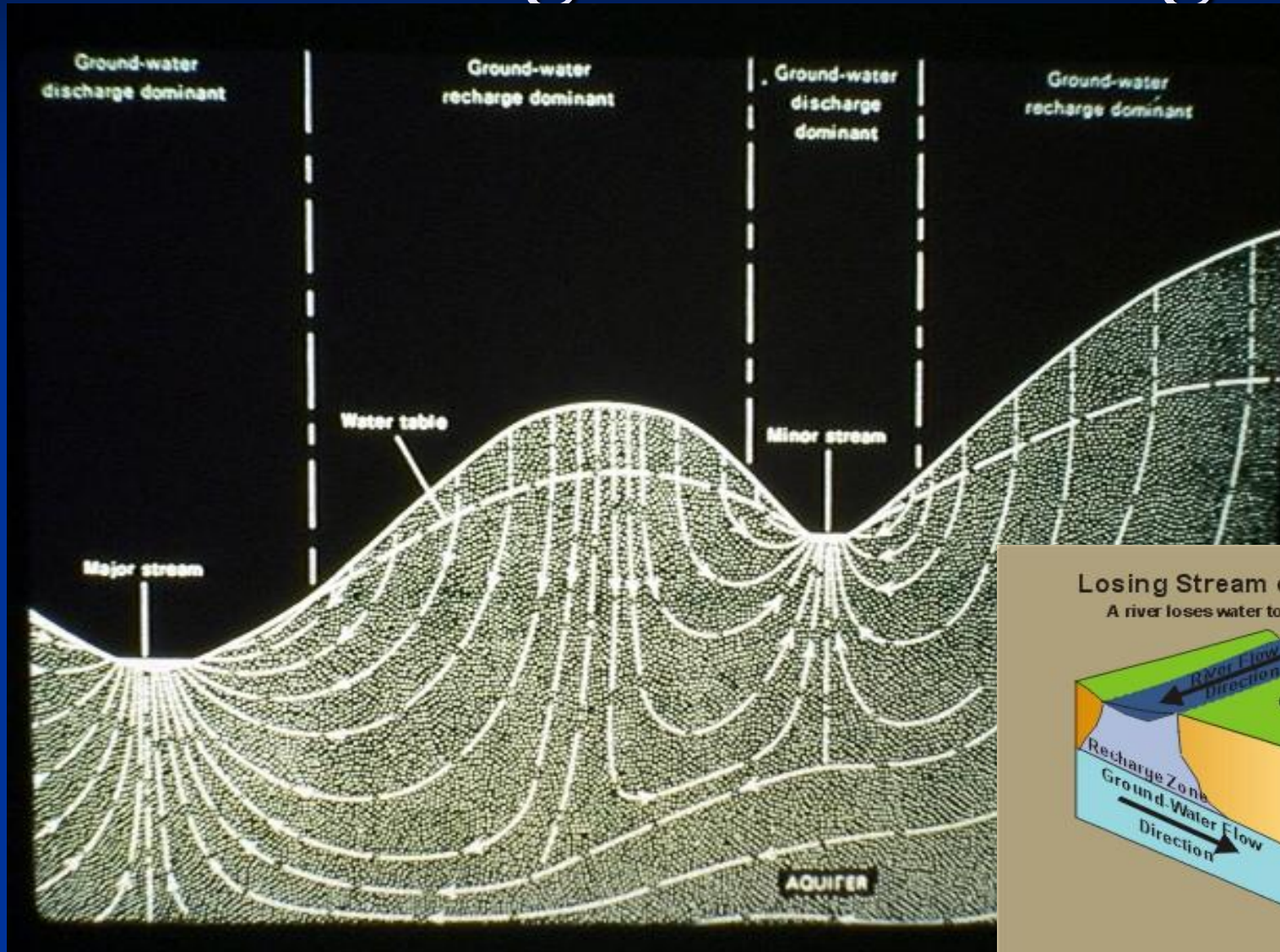


<http://www.nmt.edu/~hong/research.html>

Streamflow

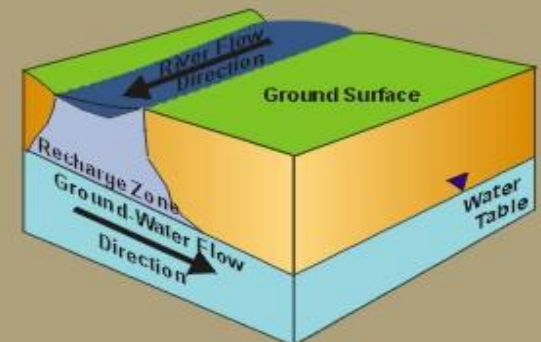


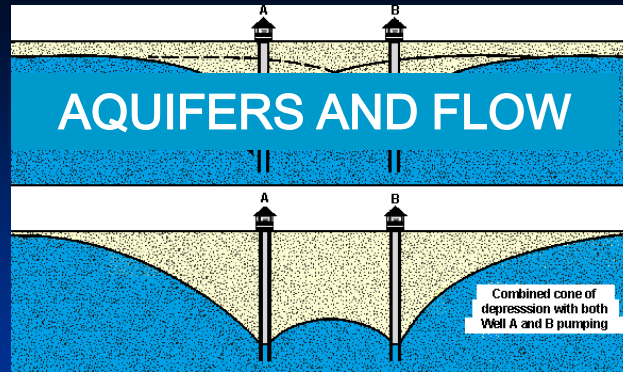
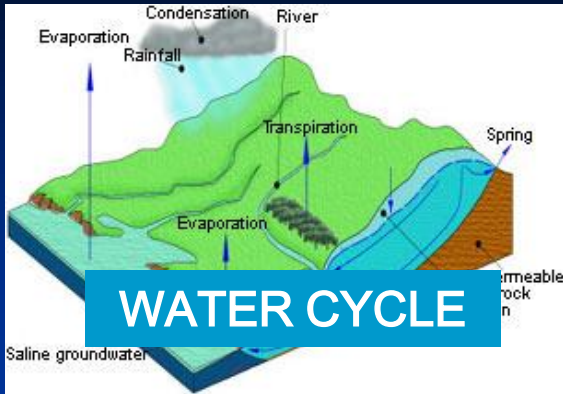
Recharge and Discharge



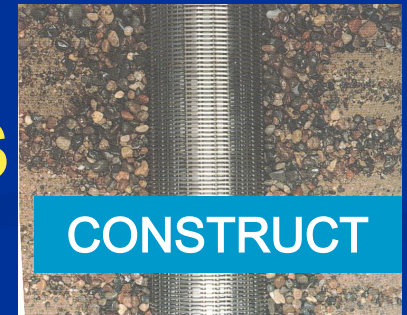
Losing Stream or Influent Stream

A river loses water to the water table





Groundwater & Wells



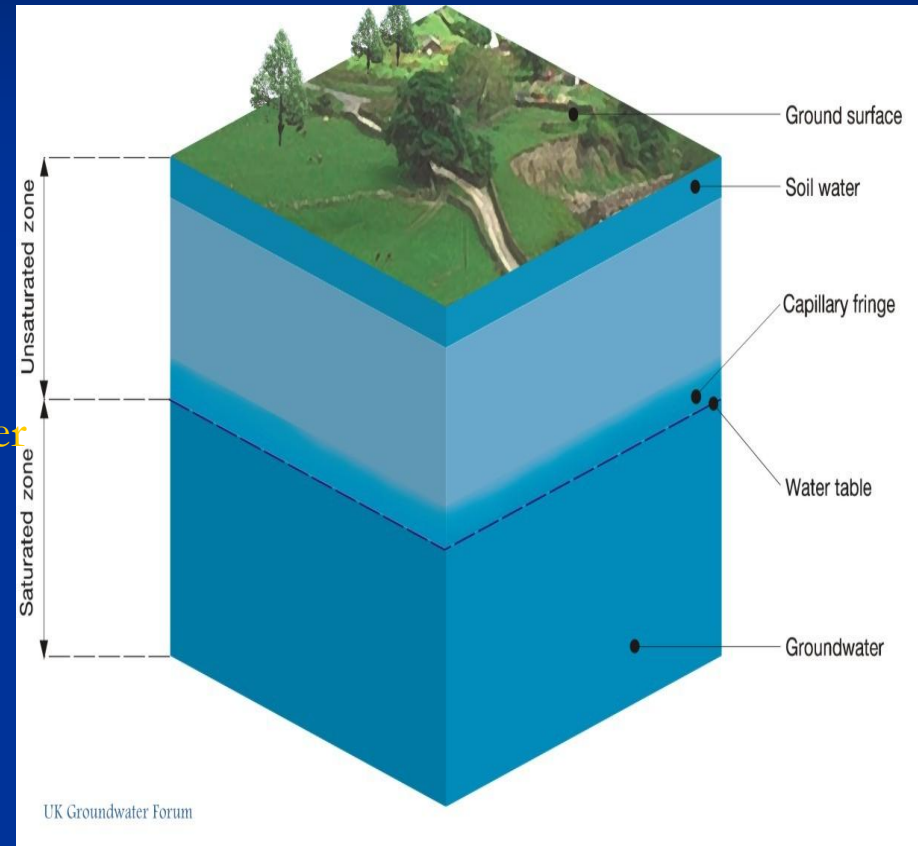
FUNDAMENTAL DEFINITIONS

Important Terms

- **Hydraulic Head**
- **Porosity**
- **Hydraulic Gradient**
- **Hydraulic Conductivity**
- **Transmissivity**
- **Specific Yield**
- **Storage Coefficient**

Water Cycle - Definitions

- **Unsaturated Zone** – zone between the land surface and the saturated zone (also called the *zone of aeration* or *vadose zone*)
- **Capillary Fringe** – zone immediately above the water table, where water is drawn upward by capillary attraction
- **Water Table** – the surface at which pore water pressure is equal to atmospheric pressure
- **Saturated Zone** – zone in which voids in rock are filled with water
- **Aquifer** – formation or part of a formation which is saturated and can produce economic quantities of water

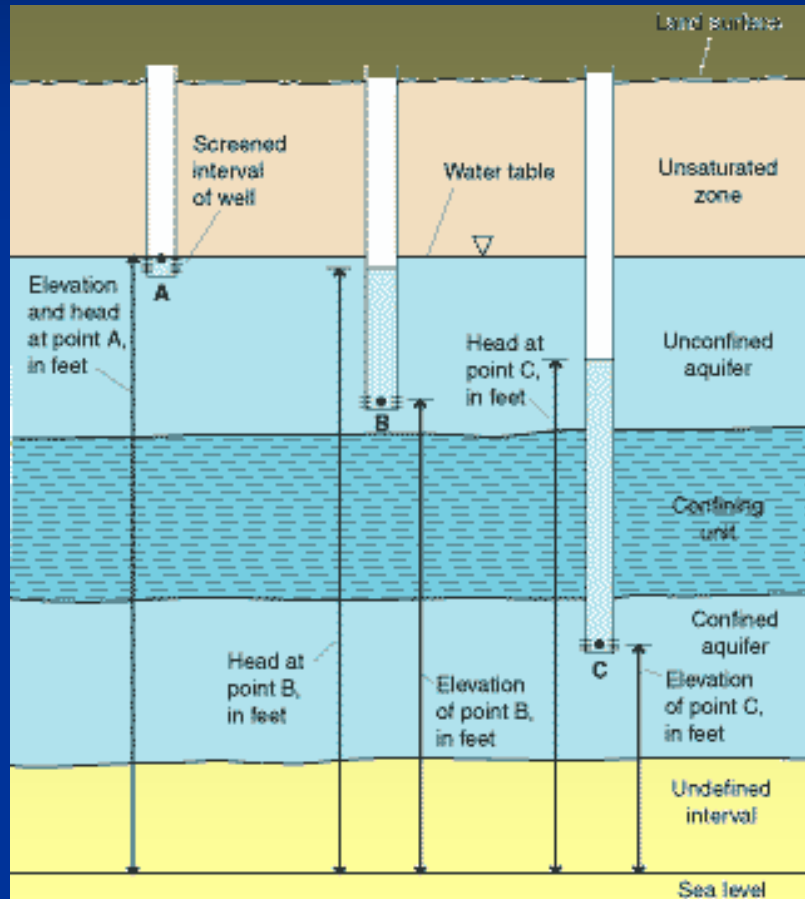


Groundwater Flow - Aquifers

Unconfined Aquifer – aquifer where the water table is exposed to the atmosphere through openings in the overlying material

Confining Unit – material of low hydraulic conductivity that is adjacent to an aquifer, it may be above, below or both

Confined Aquifer – aquifer wherein the groundwater is generally subject to pressure greater than atmospheric and is confined by relatively impermeable or less permeable layers. The water table rises above the top of the aquifer.



Groundwater Flow - Artesian



Artesian – A well deriving its water from a confined aquifer - it may be flowing at the surface or the level may merely be above the confining bed and non-flowing.

GROUNDWATER FLOW

Darcy's Law

Henry Darcy, mid 1800 in Dijon experimented with water flow in tubes and filters of sand

Hydraulic Gradient (unconfined aquifer)

- difference in hydraulic head

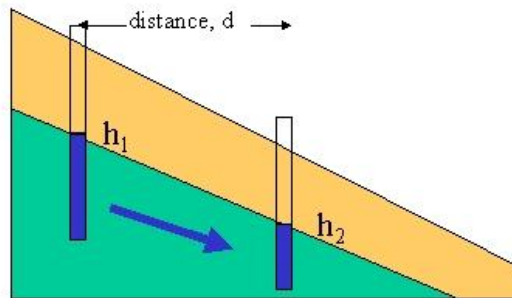
$$v \propto (h_1 - h_2) / d$$

- water flows faster through coarser material

$$v \propto K$$

- Darcy's Law

$$v = K(h_1 - h_2) / d$$



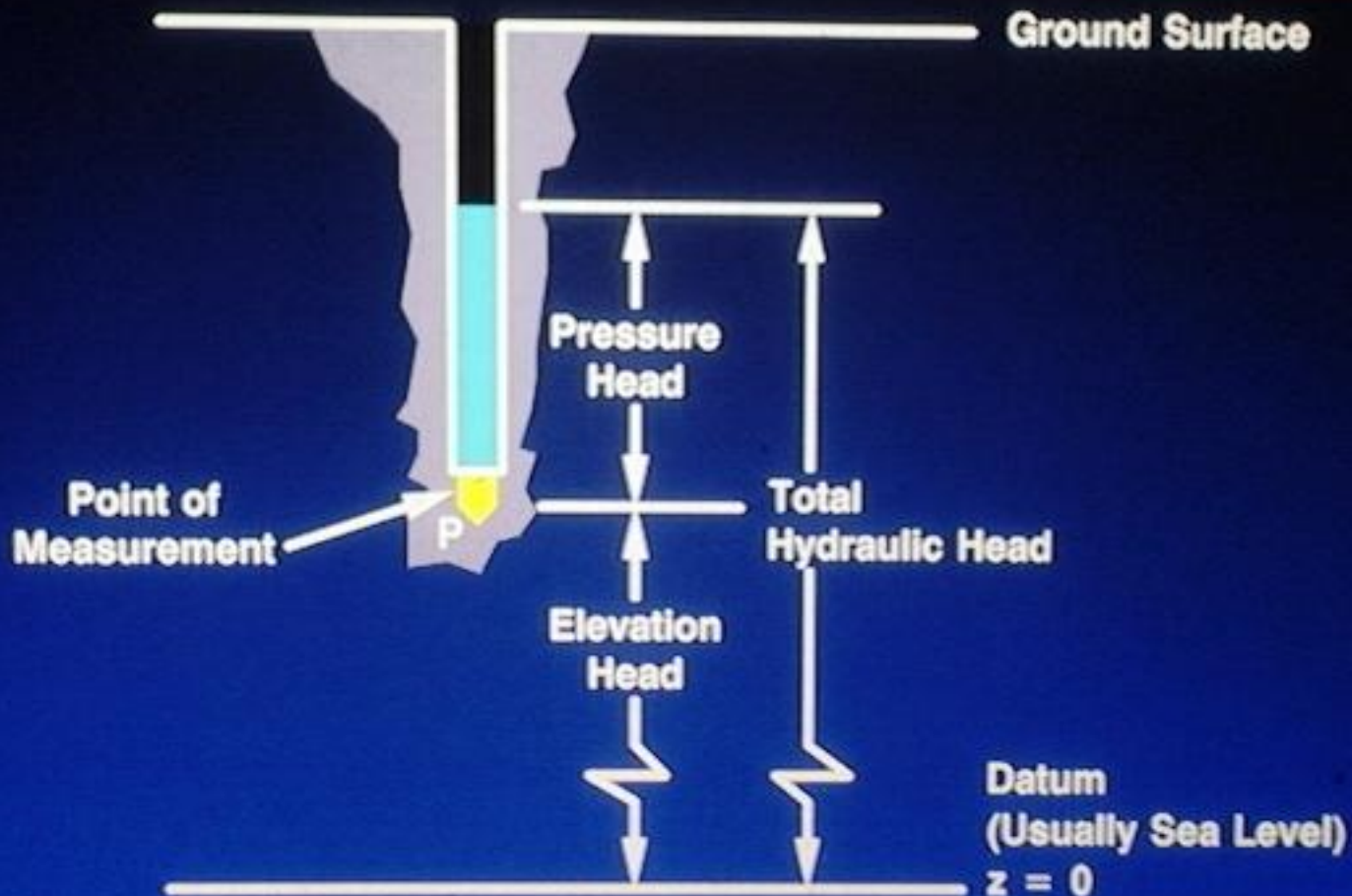
Gradient — The difference in head divided by the distance between measuring points, gradients can be horizontal, vertical, or some of both

Hydraulic Conductivity (K) — A measure of the aquifer's ability to transmit water. The rate of flow through a cross-section of one unit square under a unit of hydraulic gradient

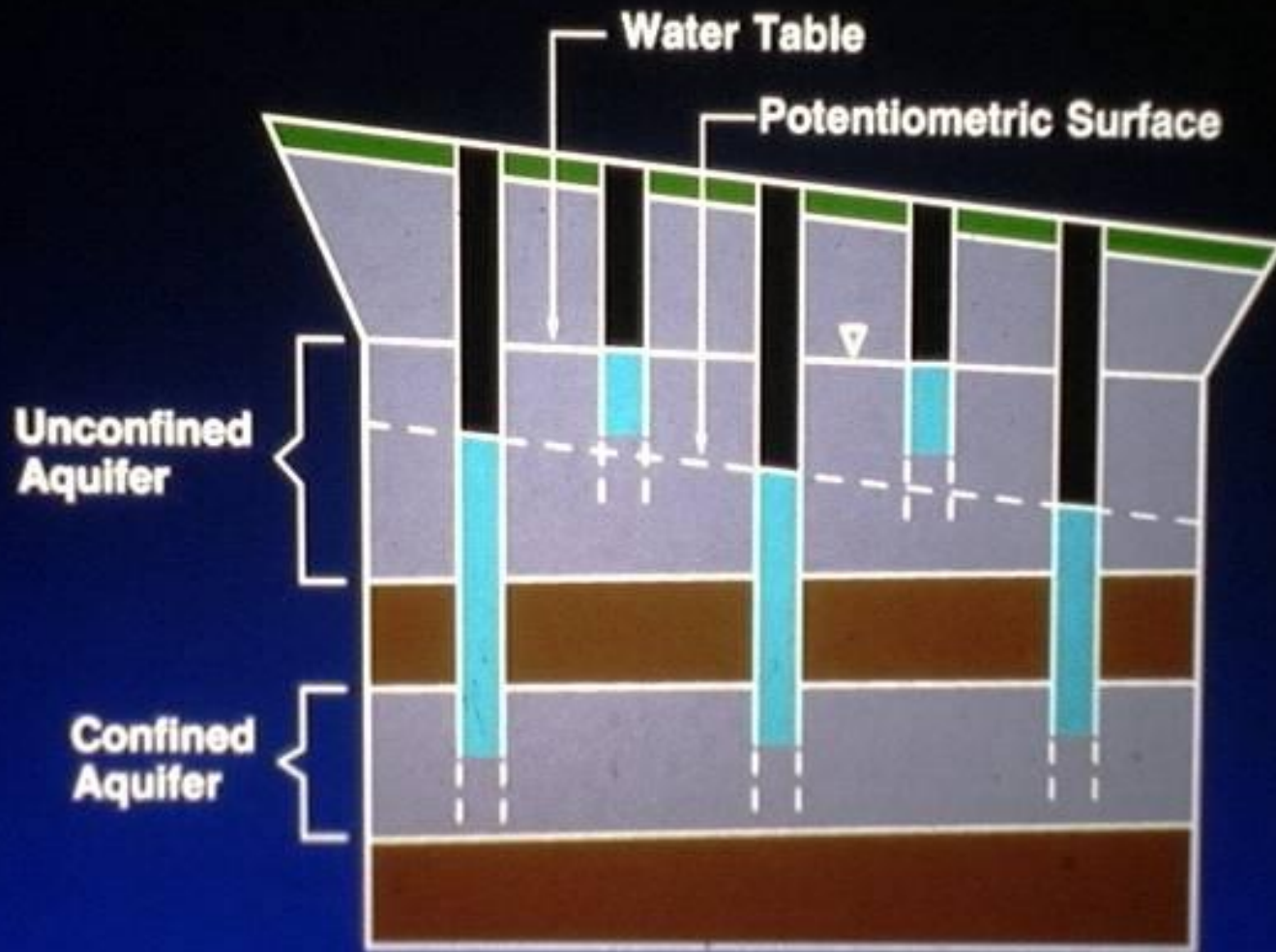
Transmissivity (T) — the rate of flow through a unit width of aquifer (unit width x saturated thickness) under one unit of hydraulic gradient. (The hydraulic conductivity x the thickness of the aquifer)

Hydraulic Head

Hydraulic Head

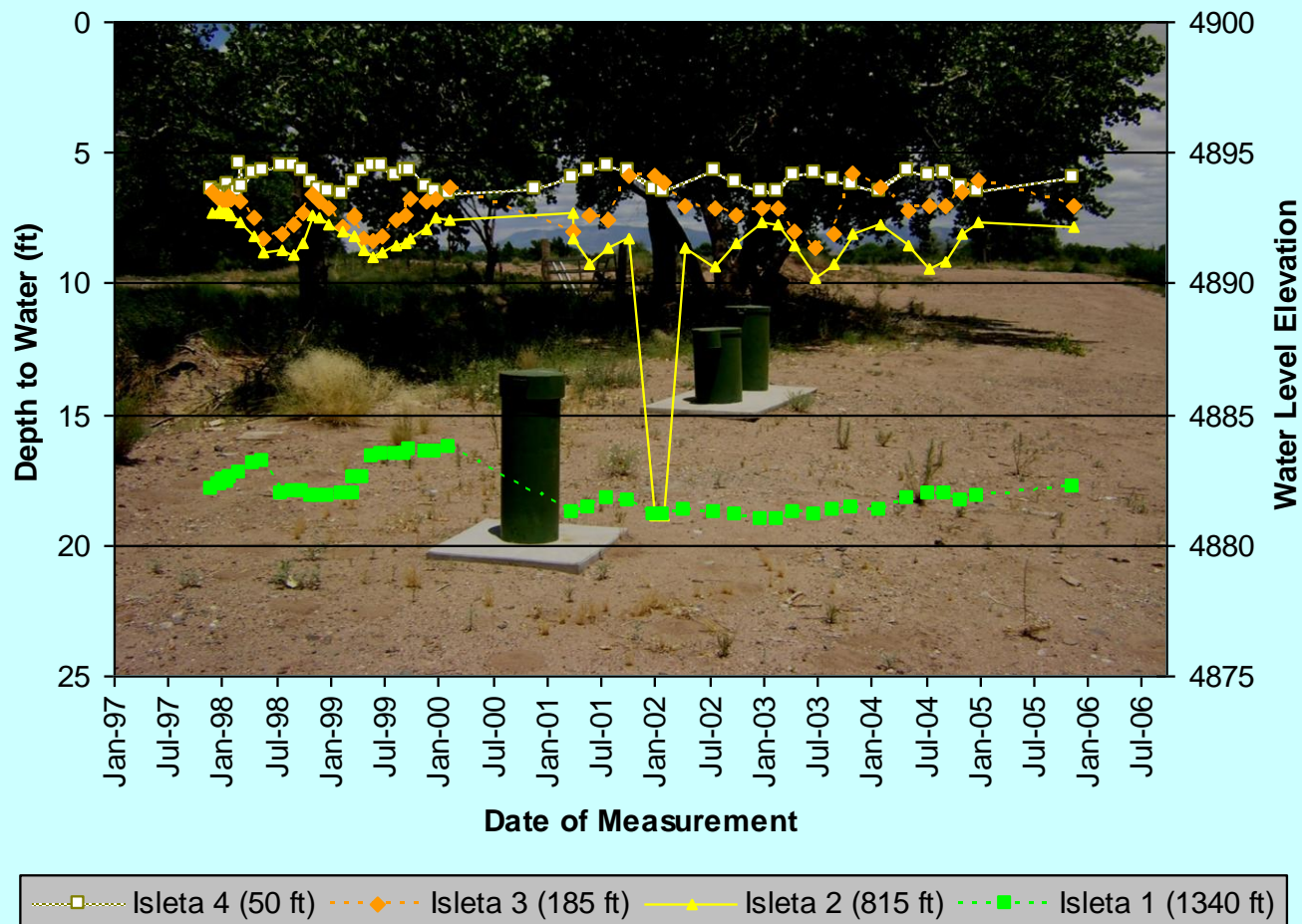


Water Levels and Gradients

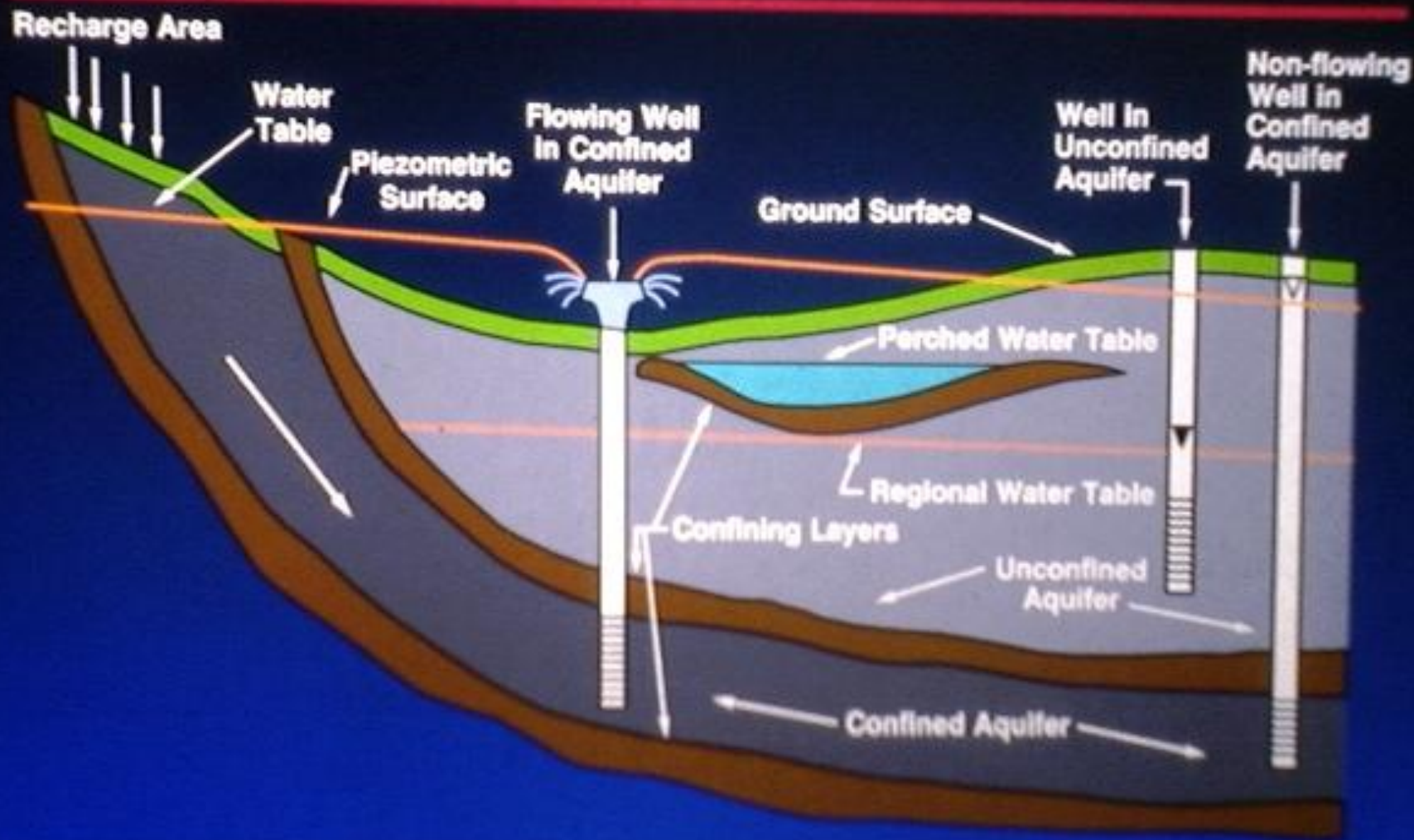


Hydraulic Heads within an Unconfined Aquifer Through Time

Water Levels in the Isleta Nested Piezometers



Head Measurement in Different Types of Aquifers



Groundwater Flow - Head

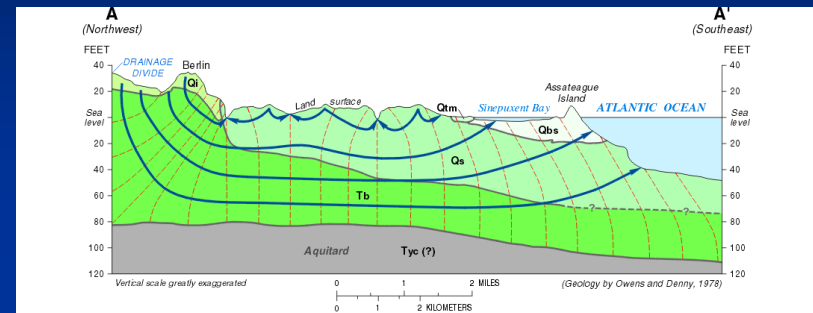
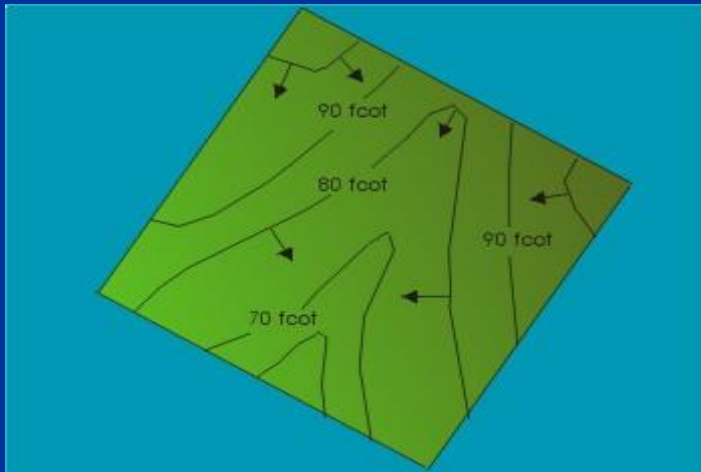
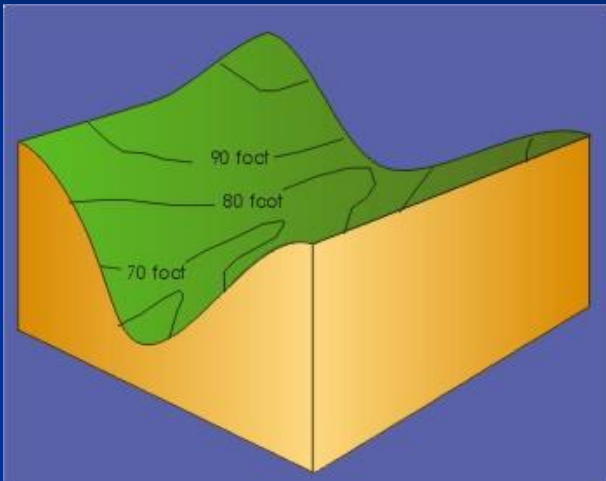


Figure 2a. Geologic units and flow net for transect A-A' on Figure 1.

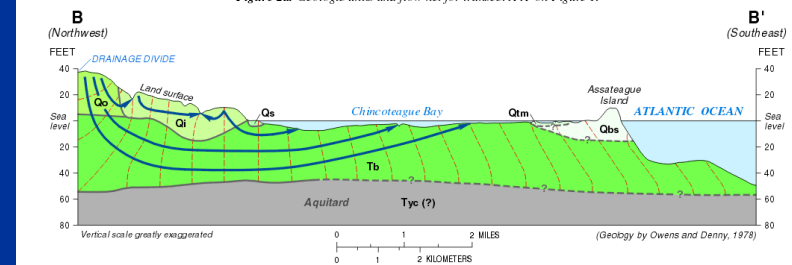


Figure 2b. Geologic units and flow net for transect B-B' on Figure 1.

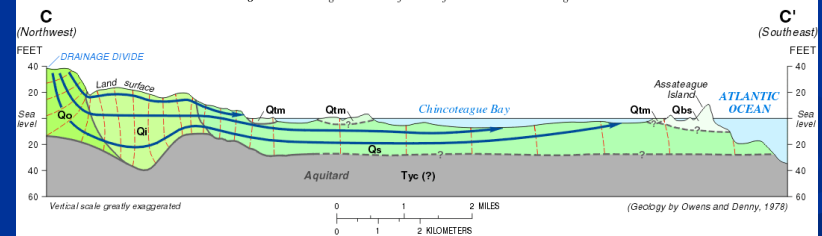
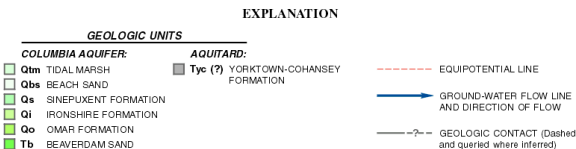
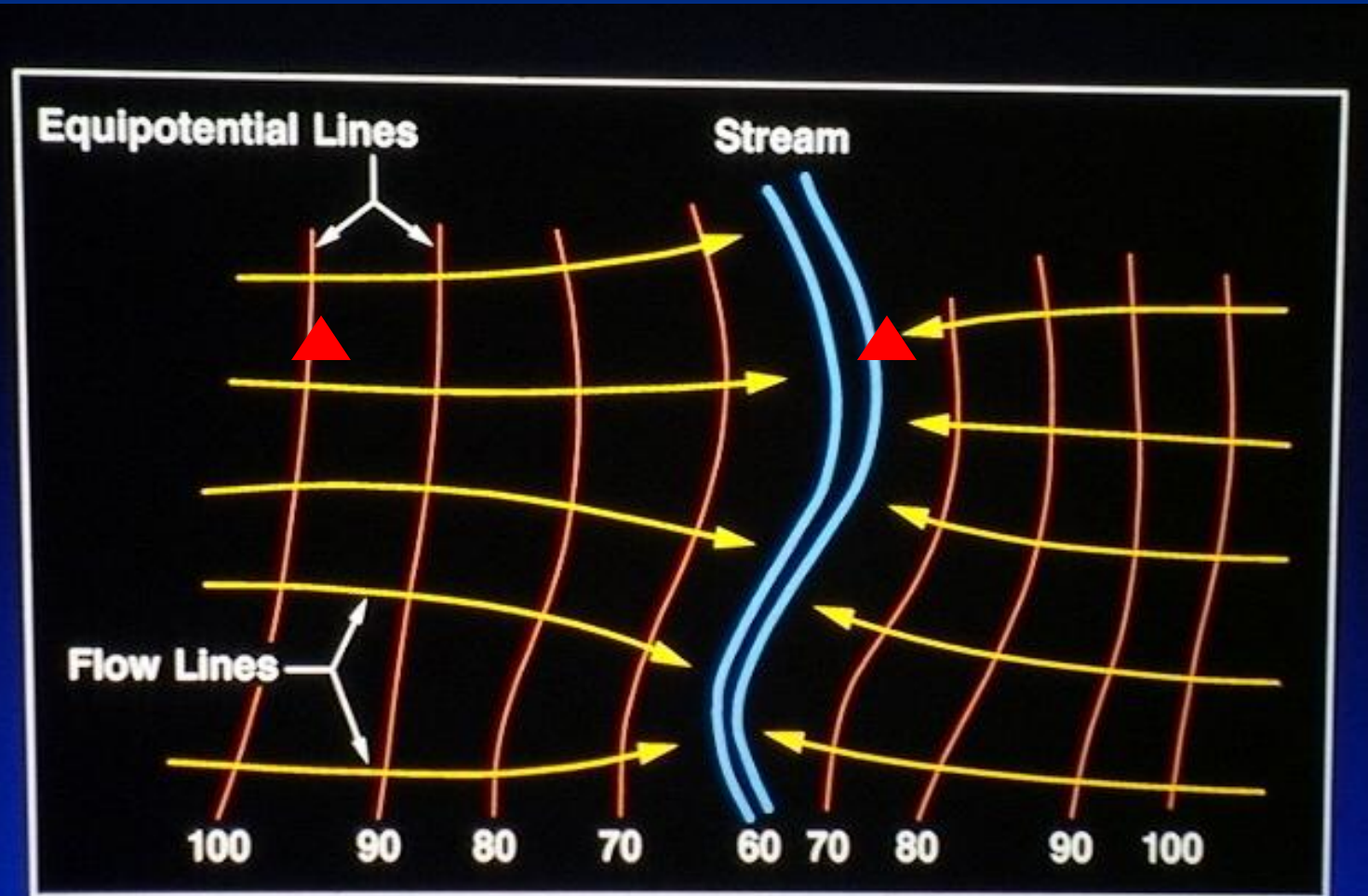


Figure 2c. Geologic units and flow net for transect C-C' on Figure 1.



Groundwater Flow – Gradient

If the distance from A to B is 4,000 ft, then the horizontal gradient = ???
If A is screened at 40 feet and the river is at 0 feet, then the vertical gradient = ???



GROUNDWATER FLOW

Darcy's Law

Henry Darcy, mid 1800 in Dijon experimented with water flow in tubes and filters of sand

Hydraulic Gradient (unconfined aquifer)

- difference in hydraulic head

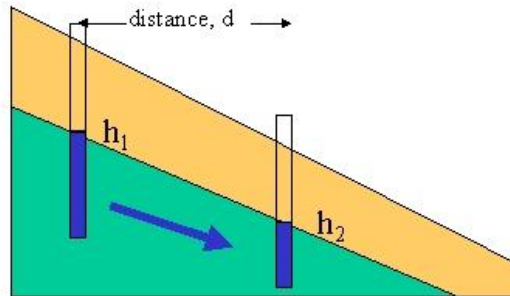
$$v \propto (h_1 - h_2) / d$$

- water flows faster through coarser material

$$v \propto K$$

- Darcy's Law

$$v = K(h_1 - h_2) / d$$



Gradient — The difference in head divided by the distance between measuring points, gradients can be horizontal, vertical, or some of both

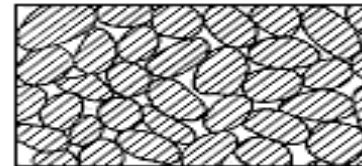
Hydraulic Conductivity (K) — the rate of flow through a cross-section of one unit square under a unit of hydraulic gradient

Transmissivity (T) — the rate of flow through a unit width of aquifer (unit width x saturated thickness) under one unit of hydraulic gradient

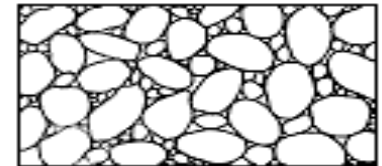
Porosity

POROSITY

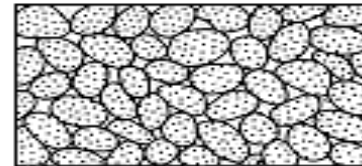
$$\phi = \frac{\text{VOLUME OF VOIDS}}{\text{TOTAL VOLUME}}$$



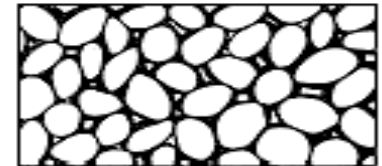
A



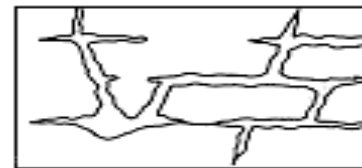
B



C



D



E

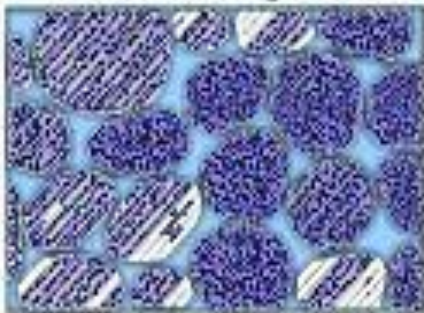


F

Groundwater Flow - Properties

Main types of porosity

Sand and gravel



Intergranular

Igneous rocks



Crevice

Limestone



Solution

Where groundwater can be found. It fills the spaces between sand grains, in rock crevices, and in solution openings.

Range of Porosity Values

■ Gravel	25-40 %
■ Sand	25-50 %
■ Silt	35-50 %
■ Clay	40-70 %
■ Karst Limestone	5-50 %
■ Fractured Basalt	5-50 %
■ Fractured Crystalline Rock	0-10 %
■ Dense Crystalline Rock	0-5 %

(from Freeze and Cherry p. 37)

Porosity or Hydraulic Conductivity?



Hydraulic Conductivity

Hydraulic Conductivity = K

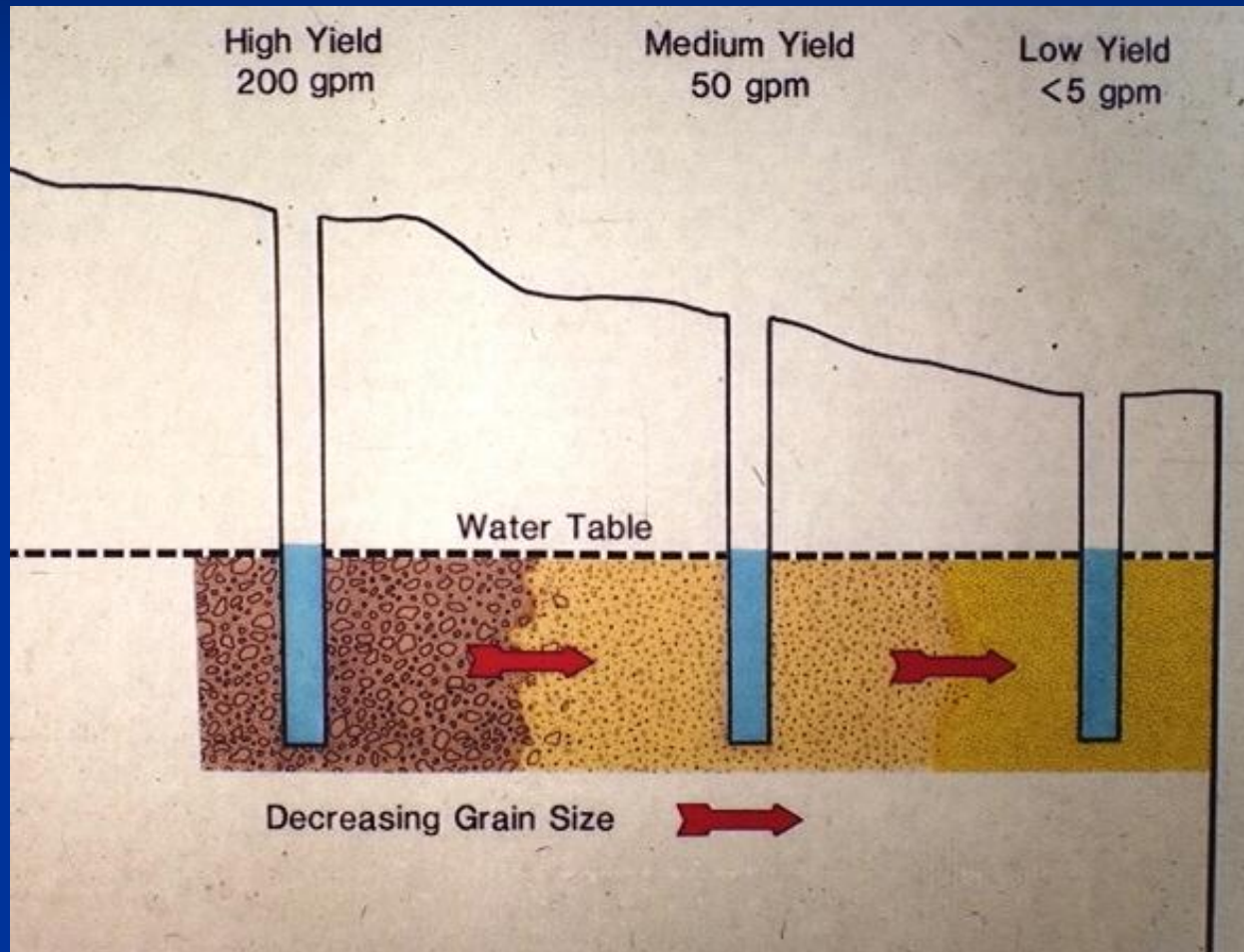
- **The Capacity of a Porous Medium to Transmit Water**
- **Historically Called**
 - Coefficient of permeability,
 - seepage coefficient effective permeability



Sandstones and Clastics



Depositional Trends

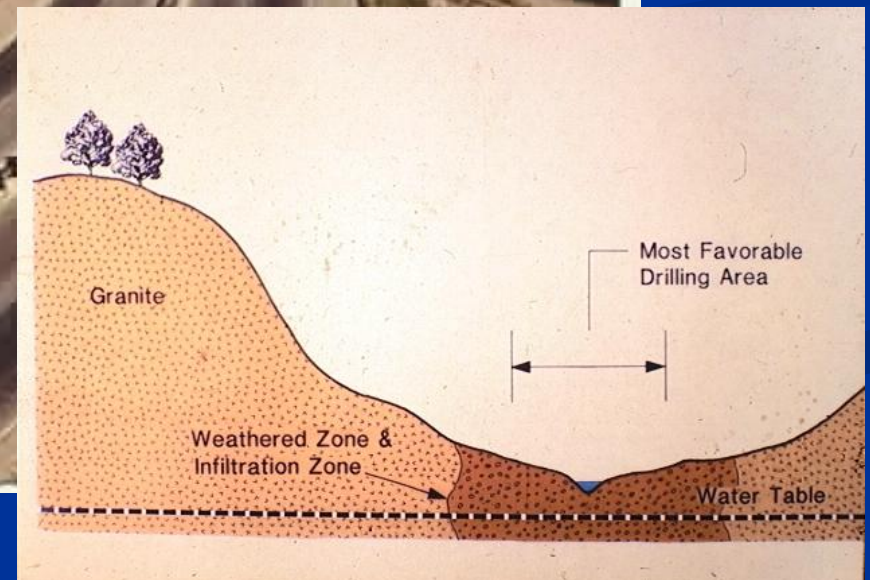
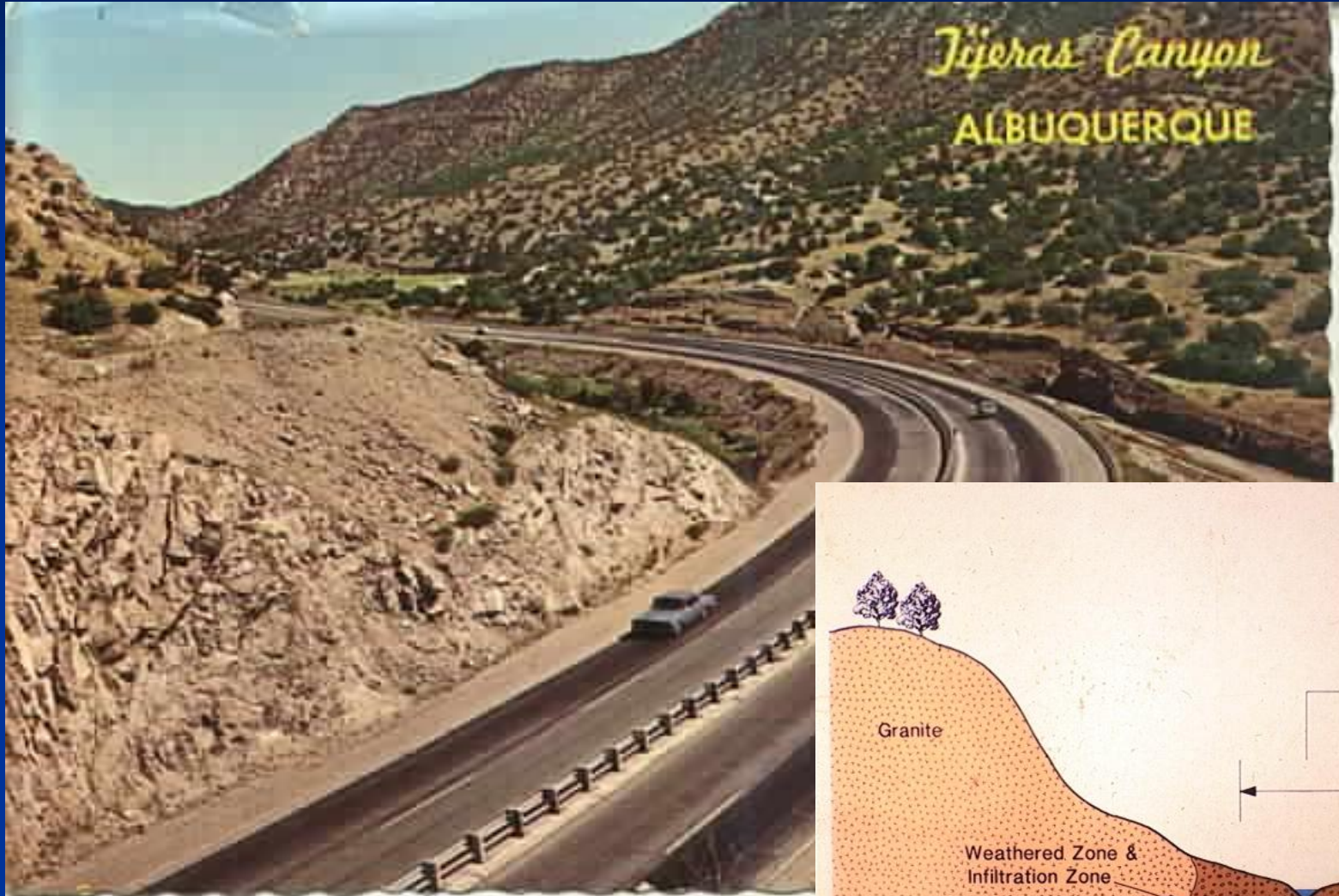


Volcanics and Igneous



www.maroon.com/bigbend/fg/ext.html

Tijeras Canyon



Limestone Formations



Karst Features



Figure 11b. Porous Limestone



Groundwater Flow – Hydraulic Conductivity

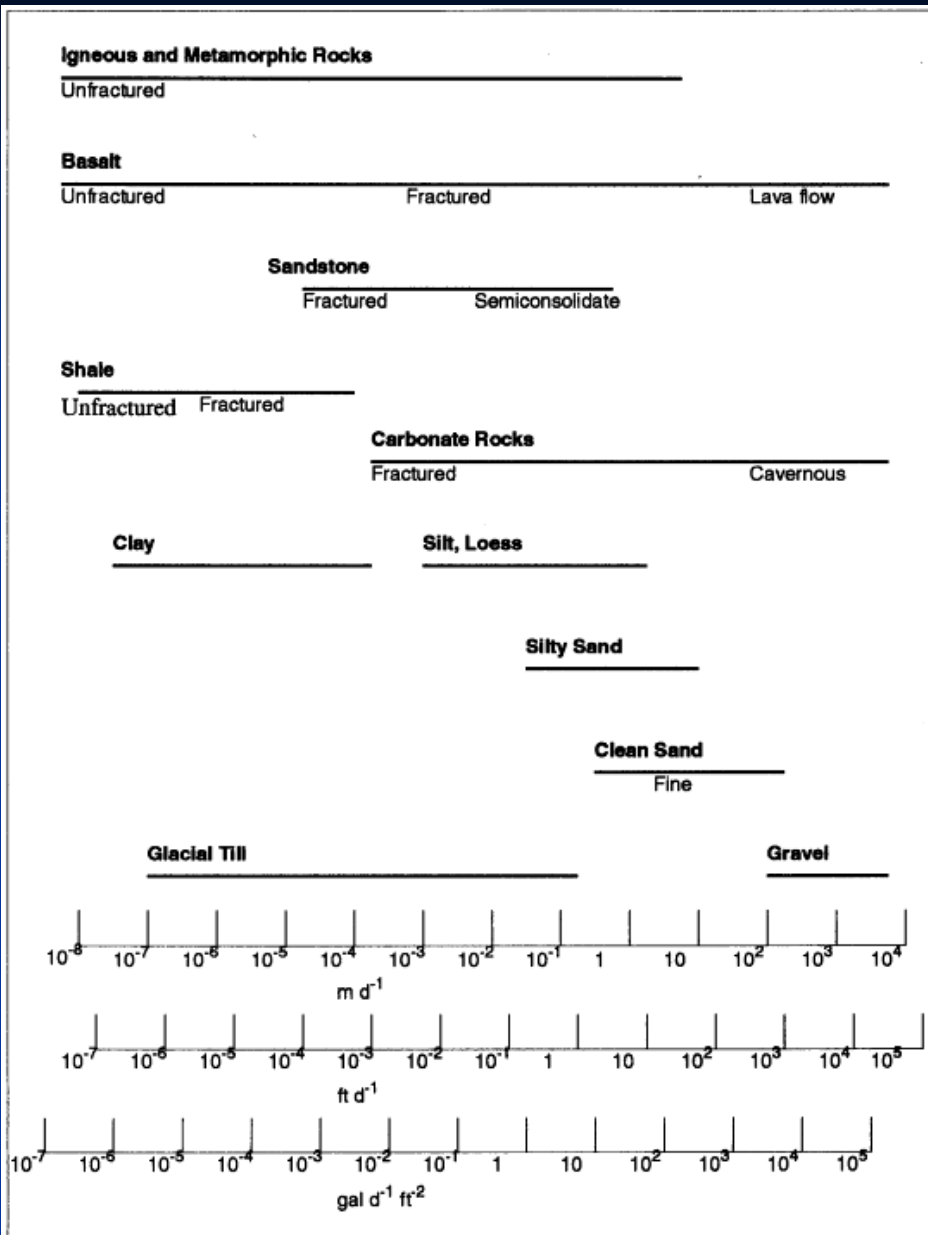
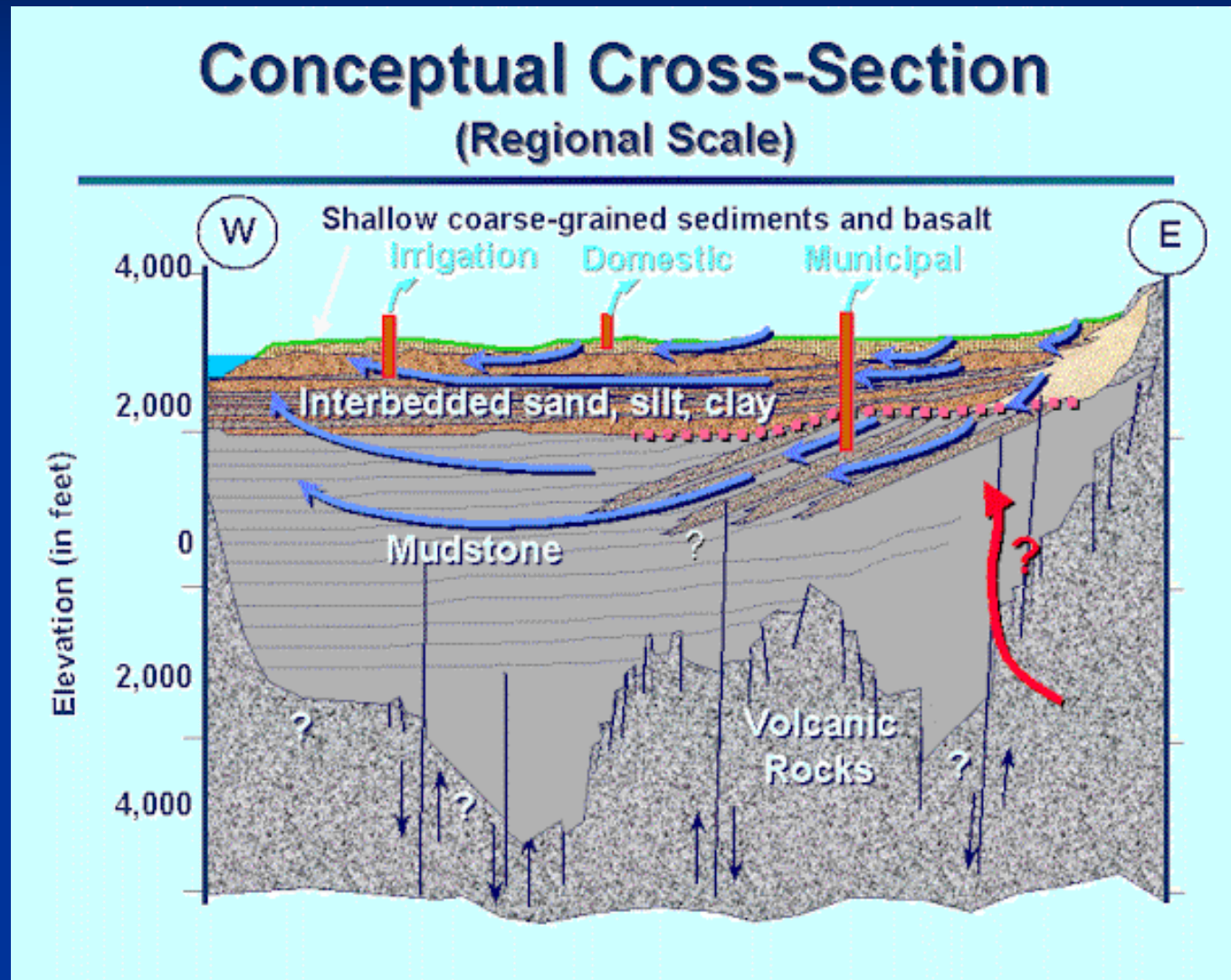


Figure 2-7. Hydraulic conductivity of rocks and soil

Geologic Complexities Prevail

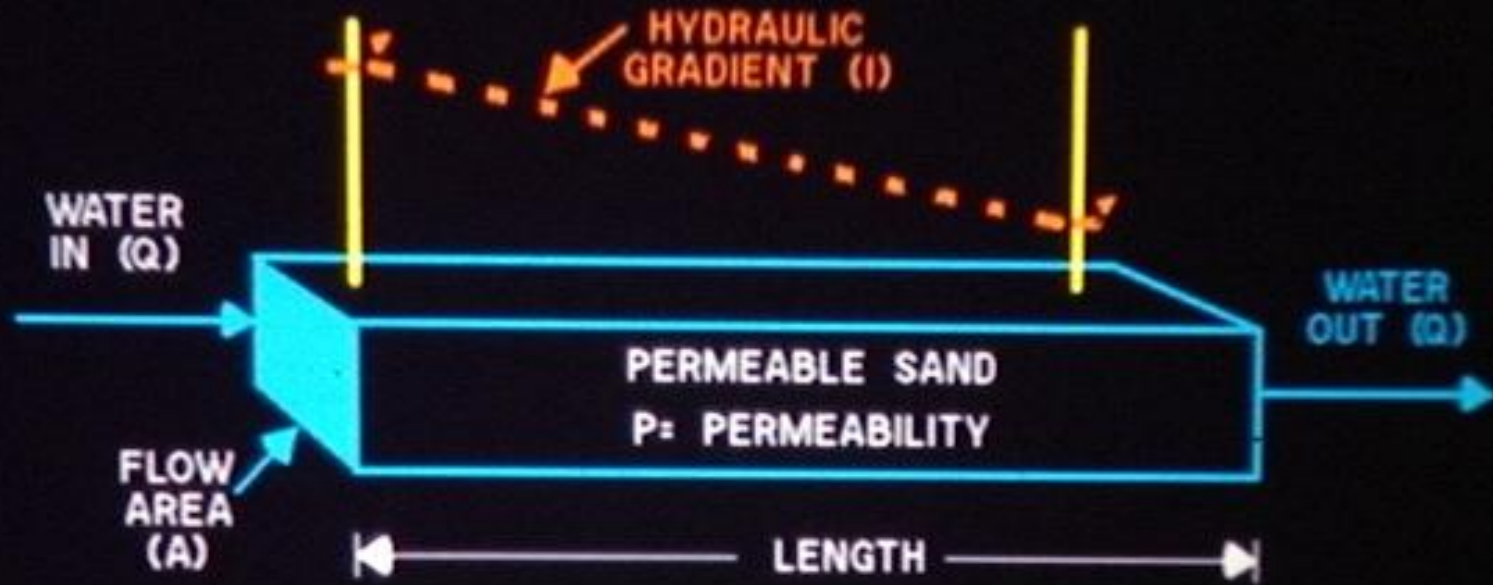


Groundwater Flow – Flow Systems



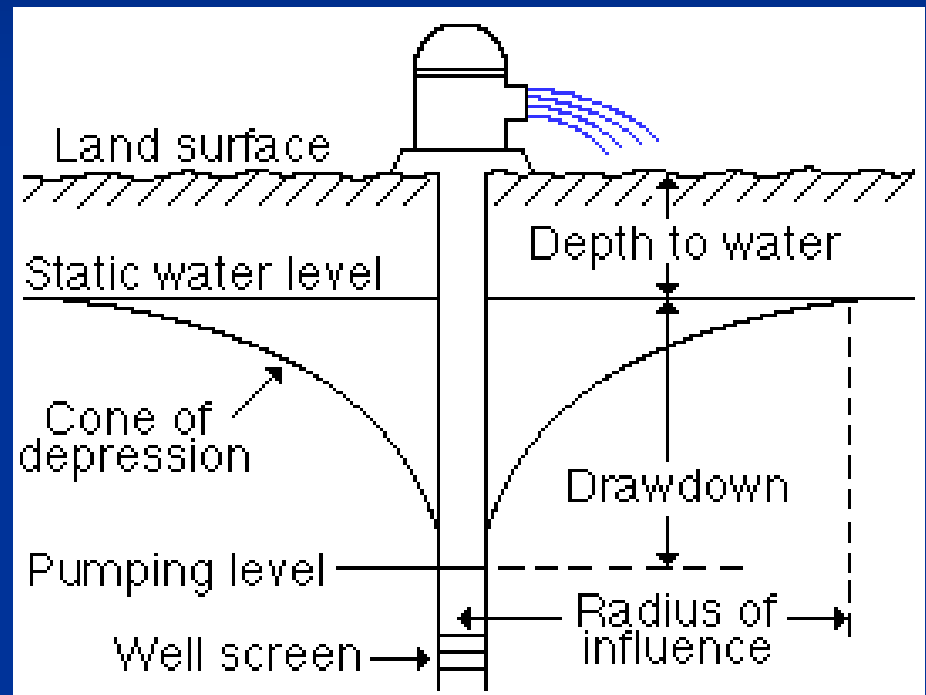
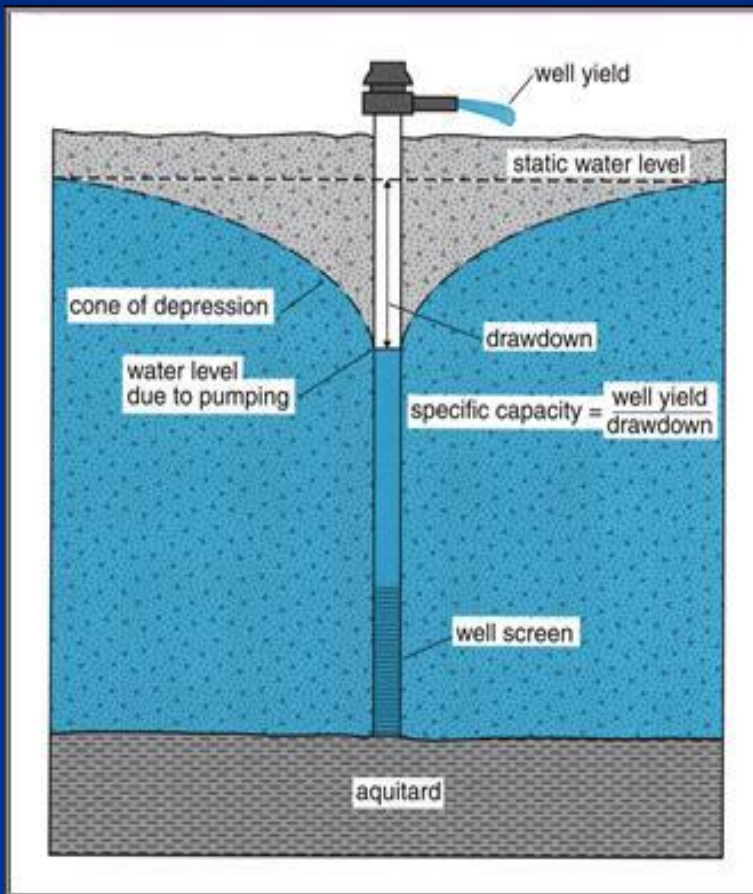
WELL HYDRAULICS

Well Hydraulics – Darcy's Law

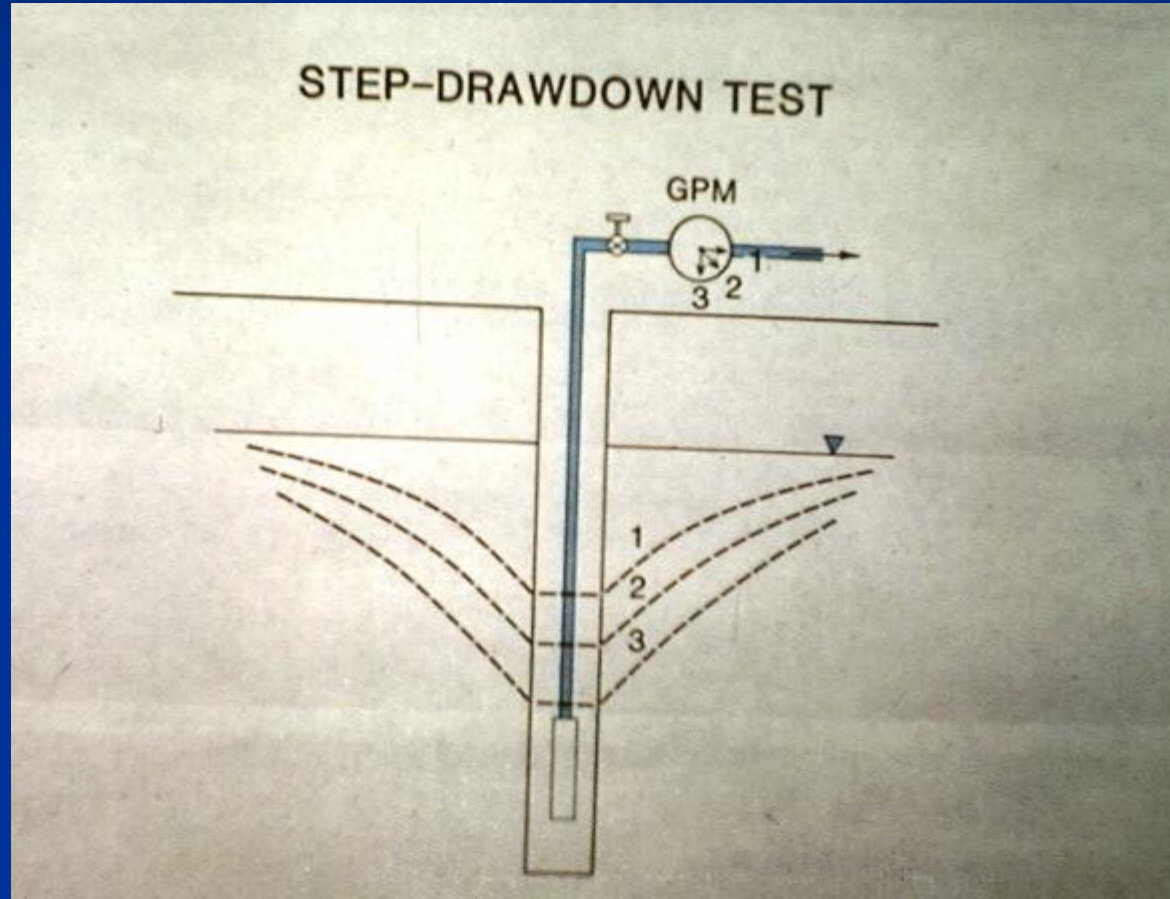


$$Q = PIA$$
$$\text{VELOCITY} = \frac{PI}{\text{POROSITY}}$$

Well Hydraulics - Definitions



Well Hydraulics – Specific Capacity

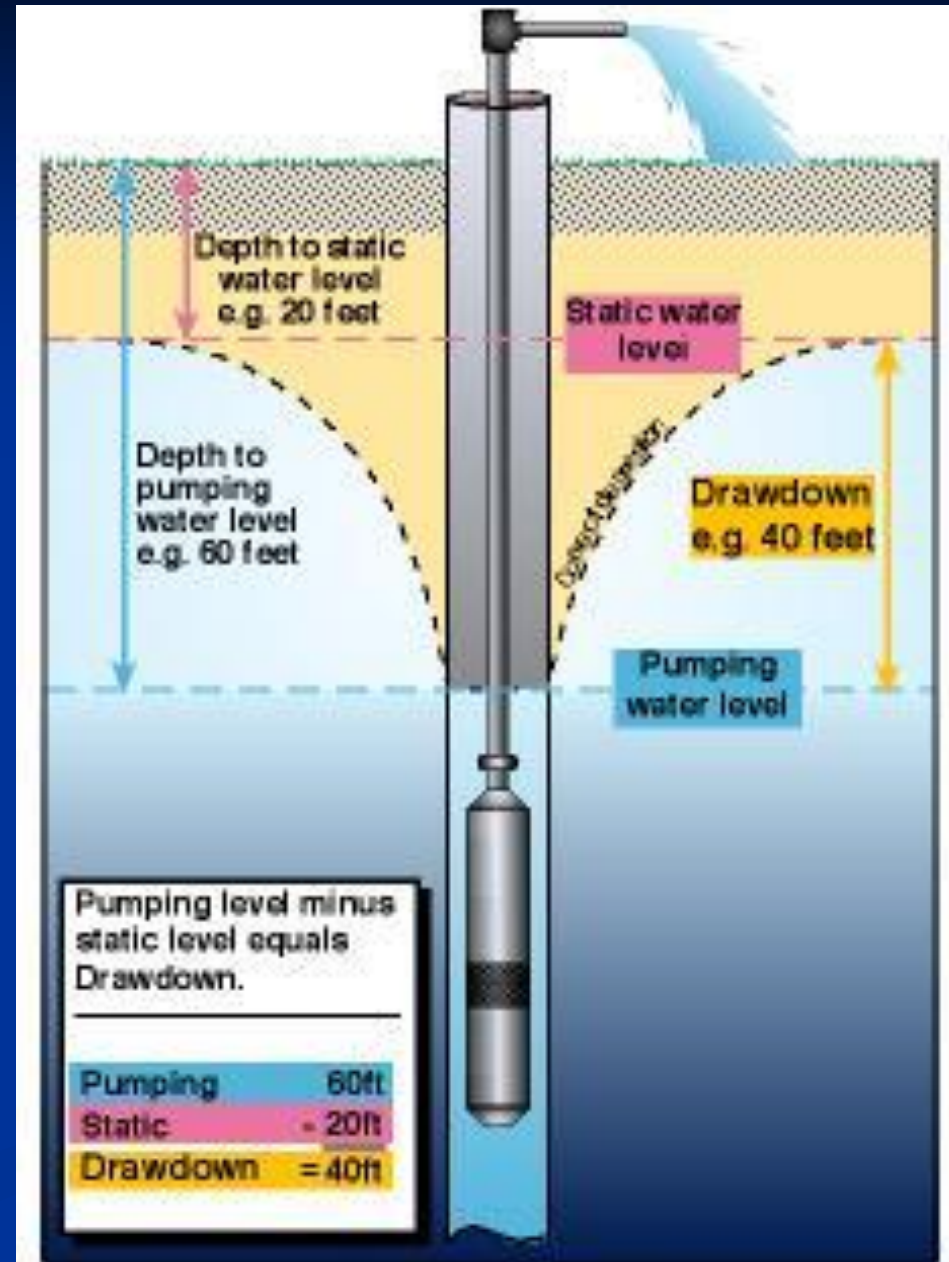


Well Hydraulics – Drawdown and Specific Capacity

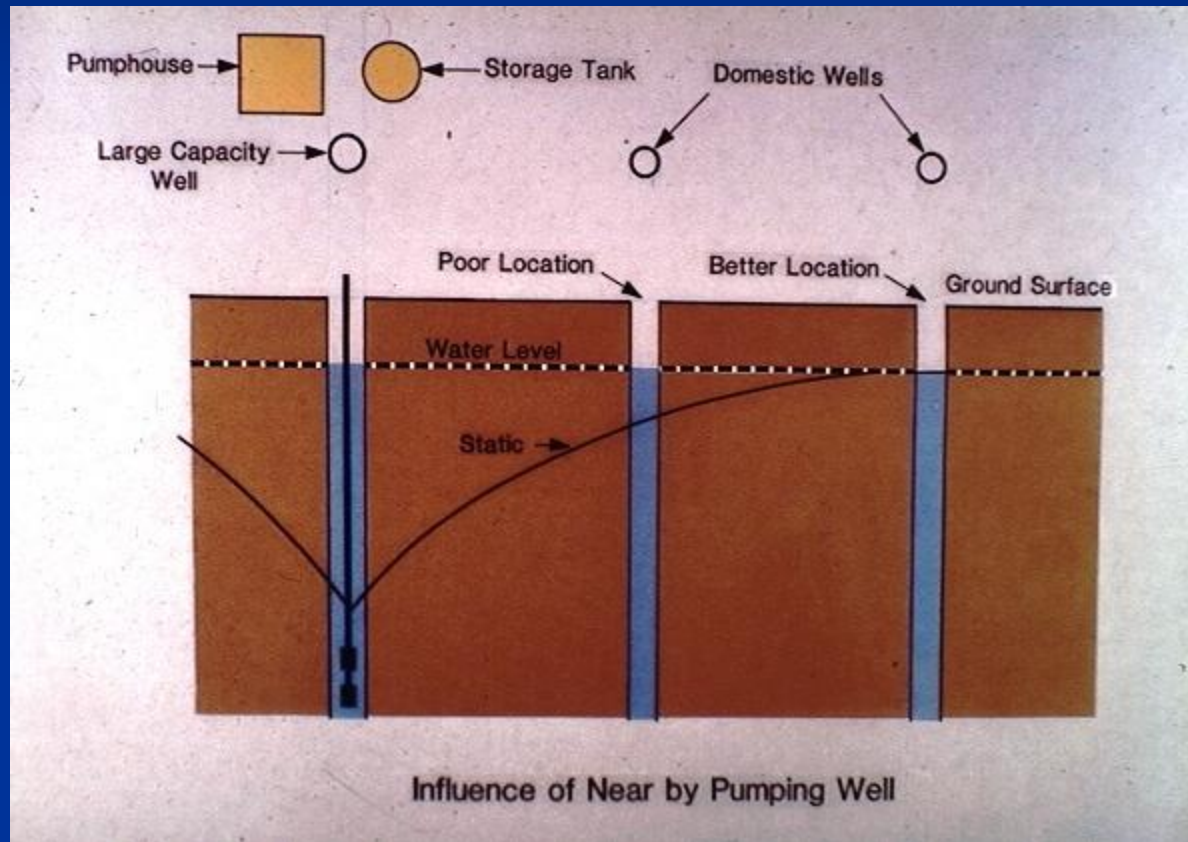
$$\text{Specific Capacity} = \frac{\text{Pumping Rate}}{(\text{Static Level} - \text{Pumping Level})}$$

- **Example:** Assume $Q = 80$ gpm
- $\text{Sp. Cap.} = 80 \text{ gpm} / (\text{SWL} - \text{PWL})$
- $\text{Sp. Cap.} = 80 \text{ gpm} / 40 \text{ ft}$
 $= 2 \text{ gpm/ft}$

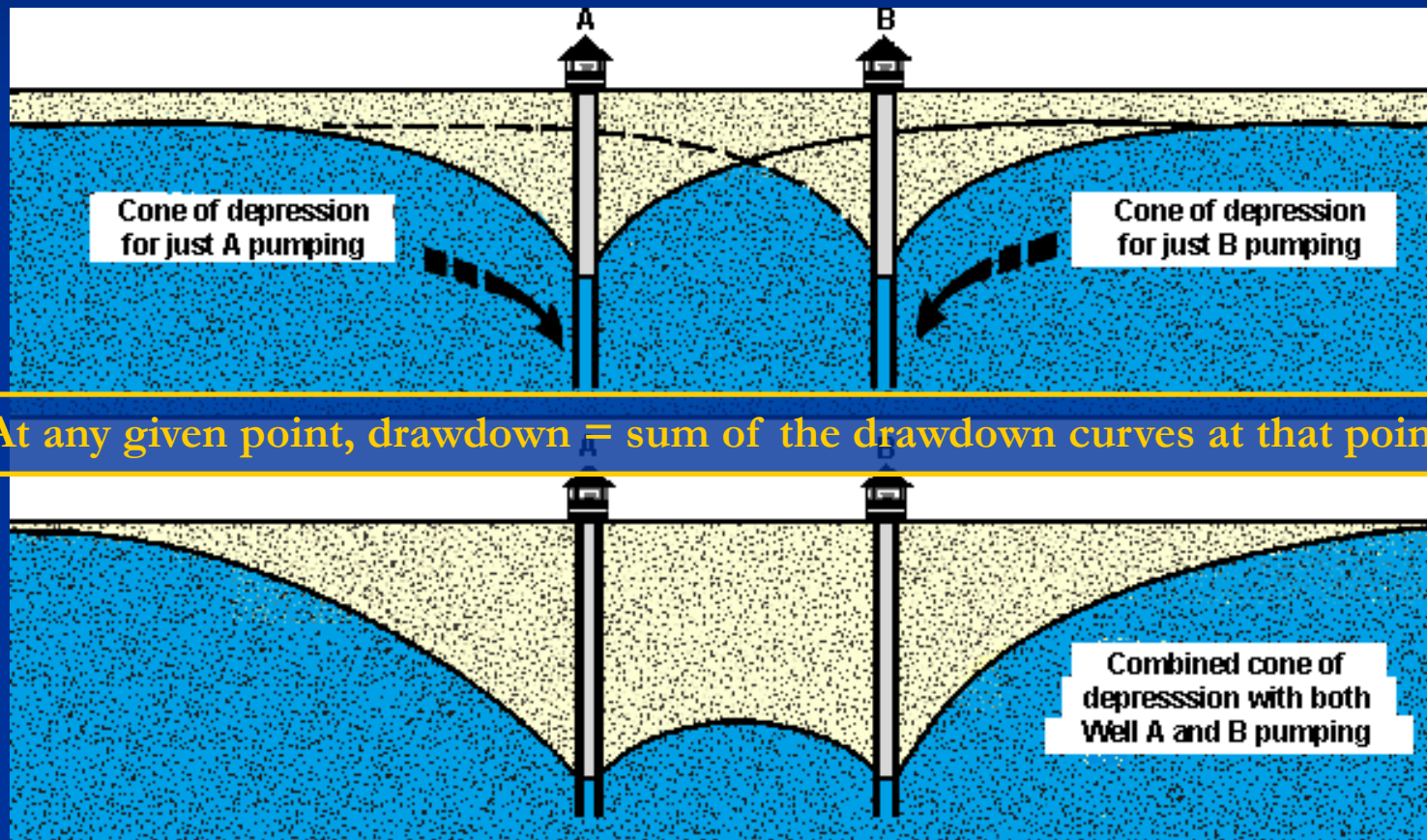
What would be the drawdown at 160 gpm ?



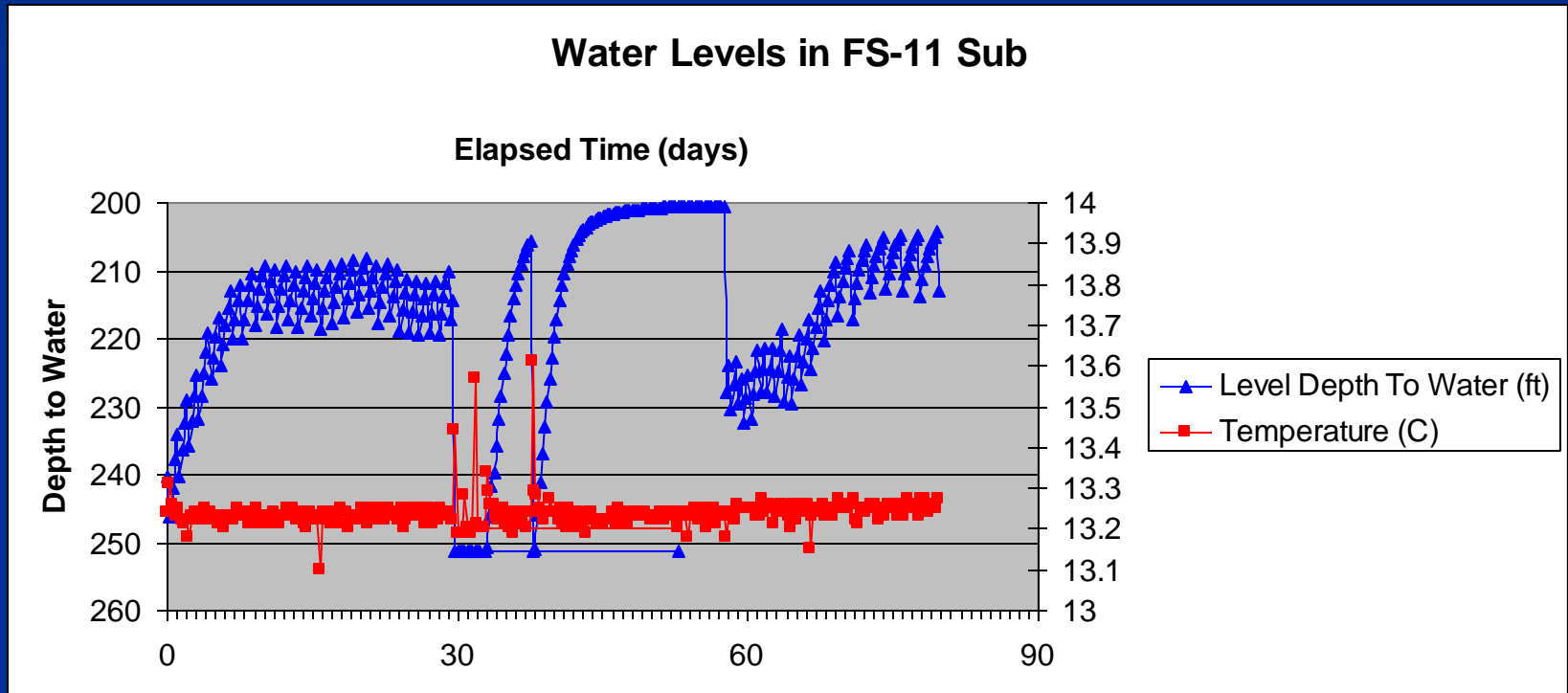
Well Hydraulics – Pumping Effects



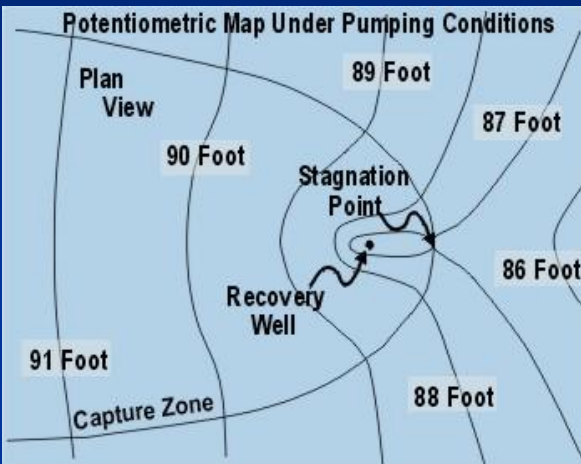
Groundwater Flow - Interference



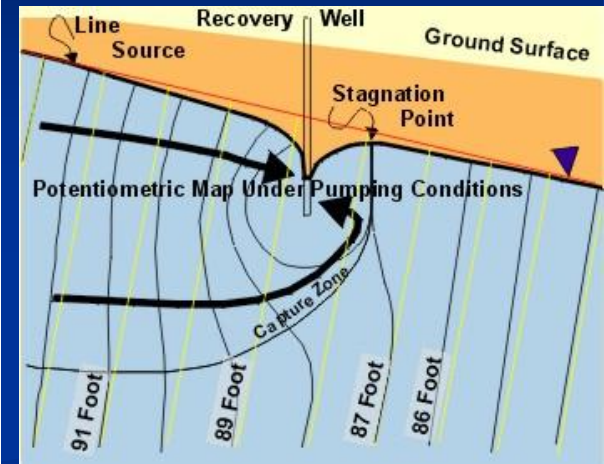
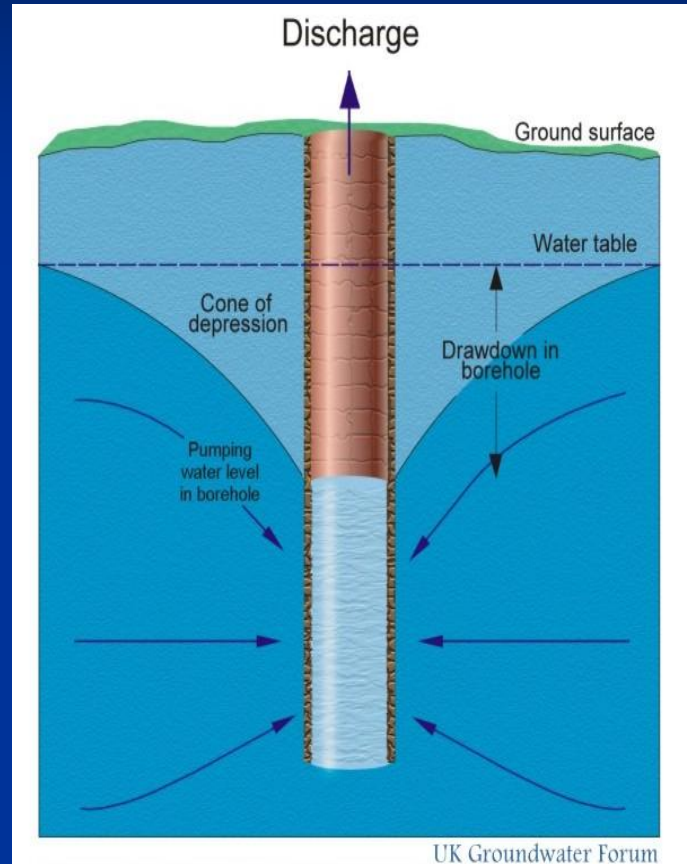
Well Hydraulics – Interference Effects



Well Hydraulics – Pumping Effects

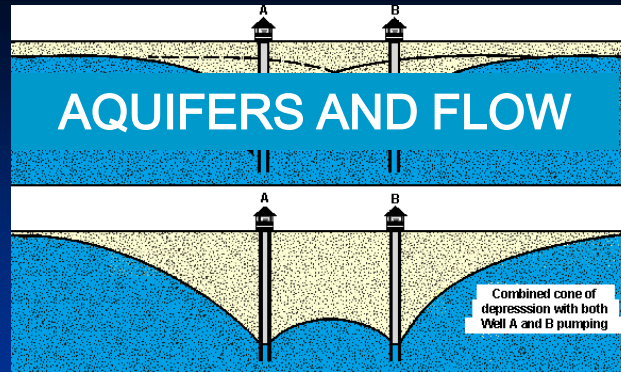
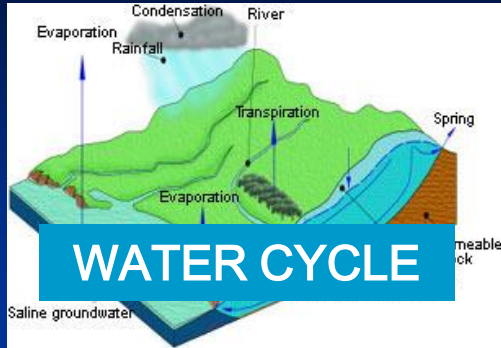


(Map View)

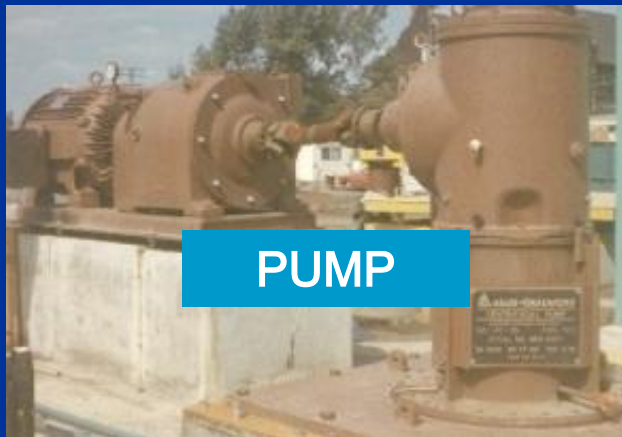
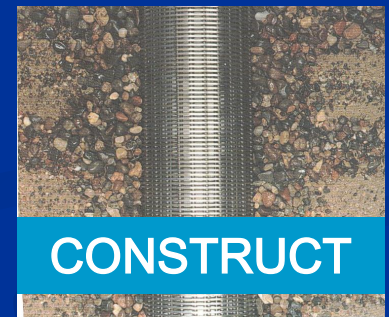


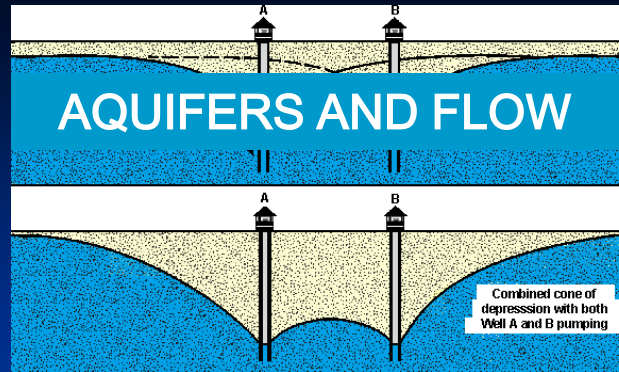
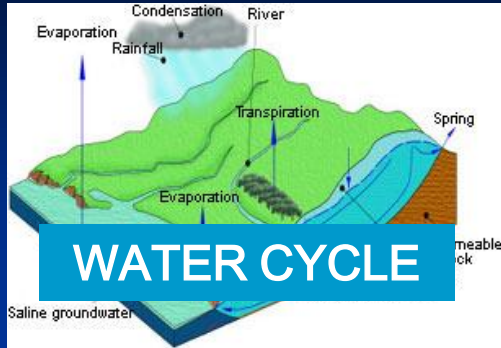
(Cross-Section View)

Capture zone is **NOT** synonymous with radius of influence



Pumps & Wells





Groundwater & Wells



Drilling and Drillers

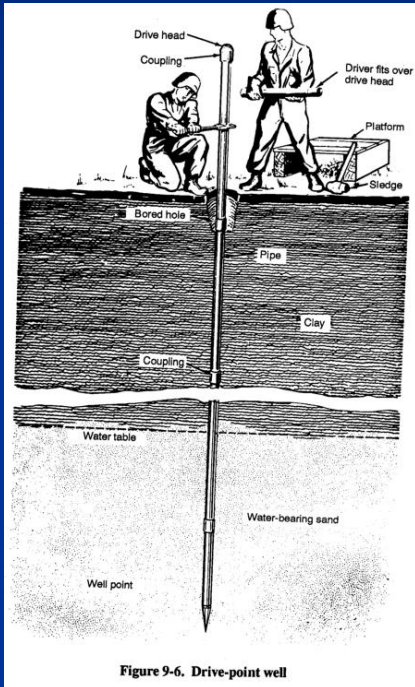


All you need to know:

If it's turning to the right, the bit is moving down, nothing is falling, stuffs coming up, and nobody is running . . .

. . . it's *probably* an okay time to talk to the driller!

Well Drilling Methods



- Hollow Stem Augers
- Cable Tool and Percussive
- Mud Rotary
- Air Rotary
- Other (Jetting, Direct Push, Sonic)

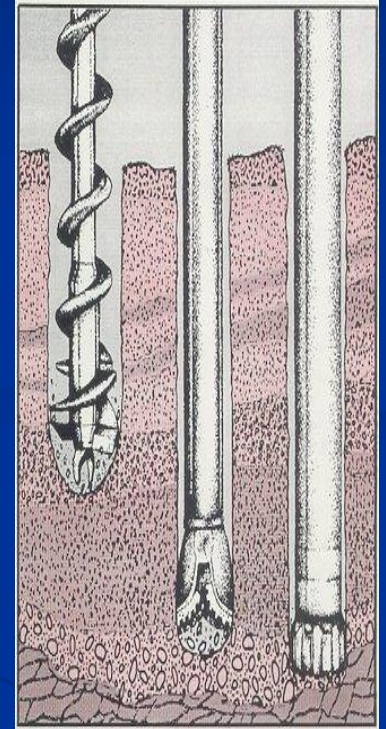


Table 5-1. Relative performance of different drilling methods in various types of geologic formations

Type of Formation	Cable Tool	Direct Rotary (with fluids)	Direct Rotary (with air)	Direct Rotary (Down-the-hole air hammer)	Direct Rotary (Drill through casing hammer)	Reverse Rotary (with fluids)	Reverse Rotary (Dual Wall)	Hydraulic Percussion	Jetting	Driven	Auger
Dune sand	2	5			6	5*	6	5	5	3	1
Loose sand and gravel	2	5			6	5*	6	5	5	3	1
Quicksand	2	5			6	5*	6	5	5		1
Loose boulders in alluvial fans or glacial drift	3-2	2-1			5	2-1	4	1	1		1
Clay and silt	3	5			5	5	5	3	3		3
Firm shale	5	5			5	5	5	3			2
Sticky shale	3	5			5	3	5	3			2
Brittle shale	5	5			5	5	5	3			
Sandstone—poorly cemented	3	4				4	5	4			
Sandstone—well cemented	3	3	5			3	5	3			
Chert nodules	5	3	3			3	3	5			
Limestone	5	5	5	6		5	5	5			
Limestone with chert nodules	5	3	5	6		3	3	5			
Limestone with small cracks or fractures	5	3	5	6		2	5	5			
Limestone, cavernous	5	3-1	2	5		1	5	1			
Dolomite	5	5	5	6		5	5	5			
Basalts, thin layers in sedimentary rocks	5	3	5	6		3	5	5			
Basalts—thick layers	3	3	4	5		3	4	3			
Basalts—highly fractured (lost circulation zones)	3	1	3	3		1	4	1			
Metamorphic rocks	3	3	4	5		3	4	3			
Granite	3	3	5	5		3	4	3			

*Assuming sufficient hydrostatic pressure is available to contain active sand (under high confining pressures)

Rate of Penetration:

- 1 Impossible
- 2 Difficult
- 3 Slow
- 4 Medium
- 5 Rapid
- 6 Very Rapid

Drilling - Cable Tool

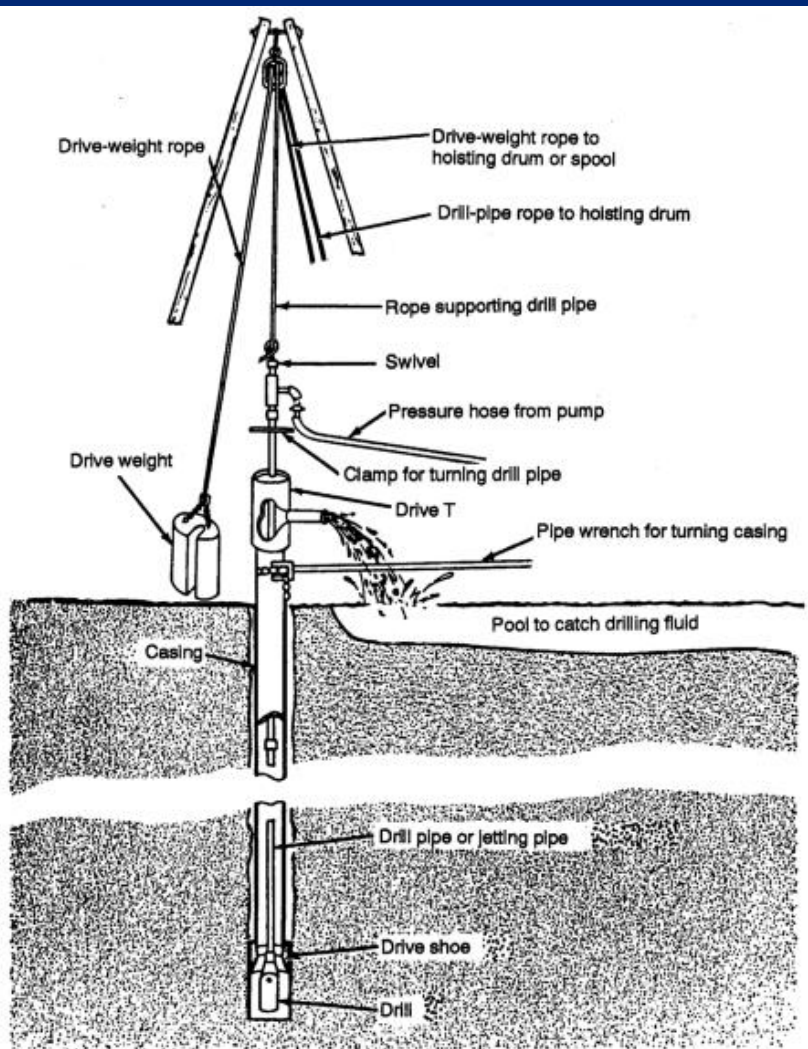


Figure 9-2. Percussion-type drilling rig

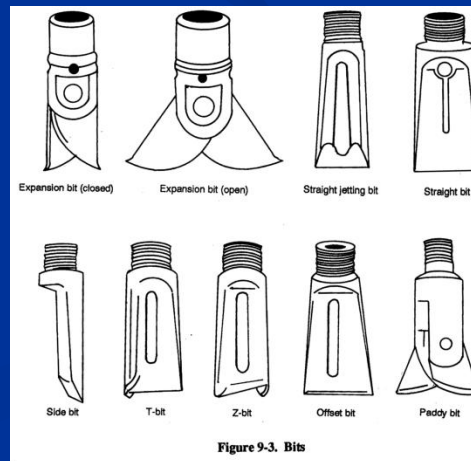
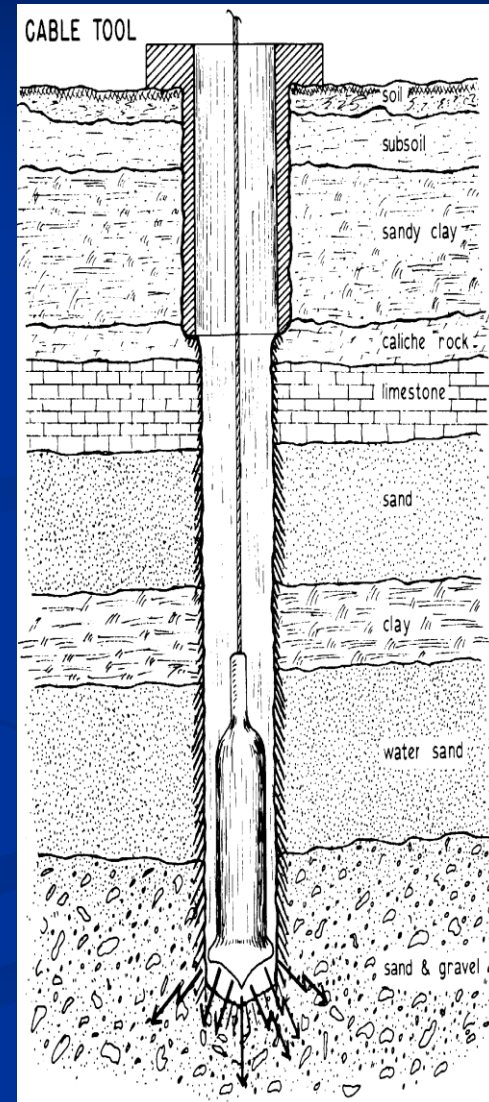
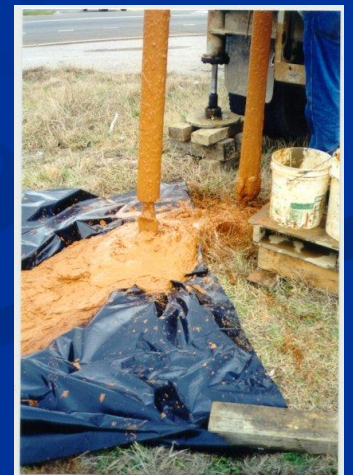


Figure 9-3. Bits



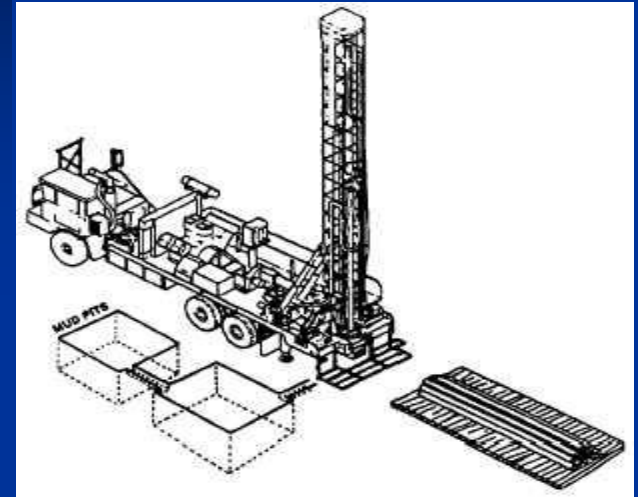
Drilling – Cable Tool / Percussive



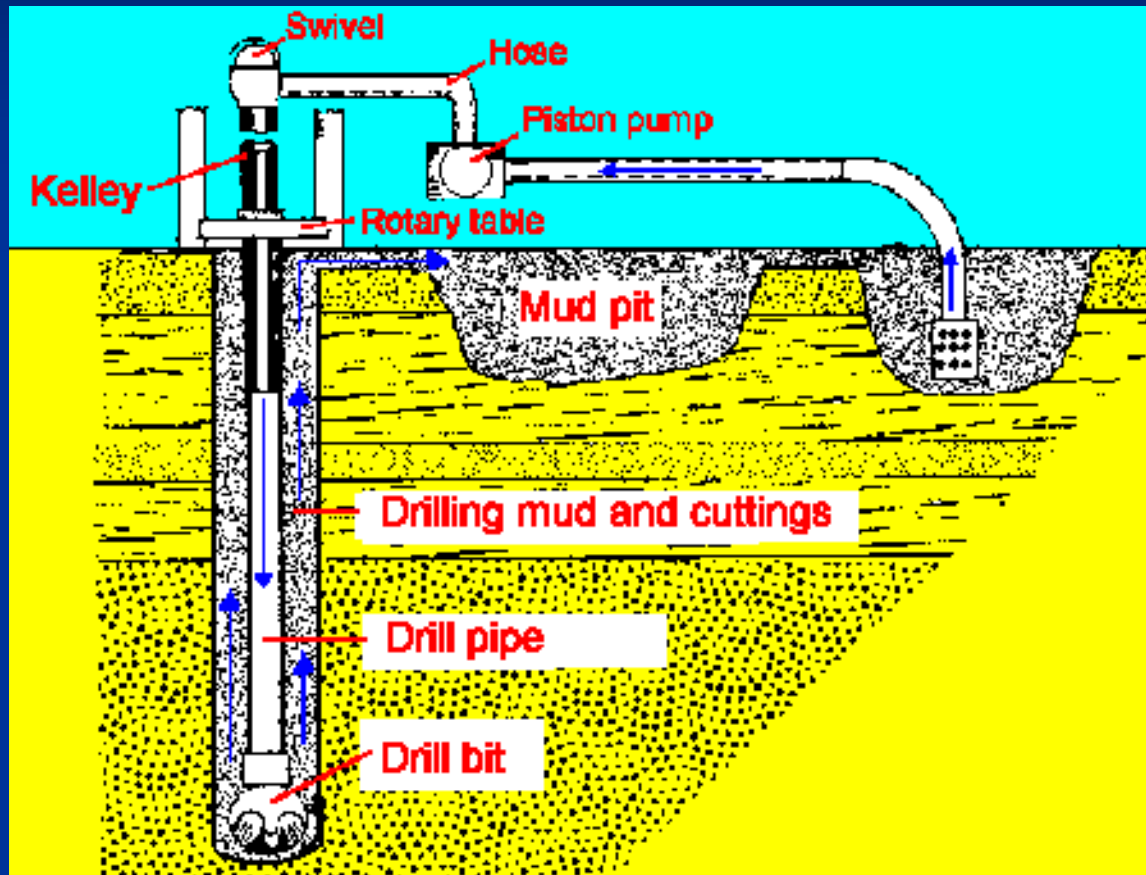
Drilling – Mud Rotary

Mud Rotary

- All Formations
- Any Depth
- All Logs
- Easy Completion
- Contamination
- Moderate Sampling



Drilling – Mud rotary: Drilling process



Drilling – Mud Rotary: Reverse

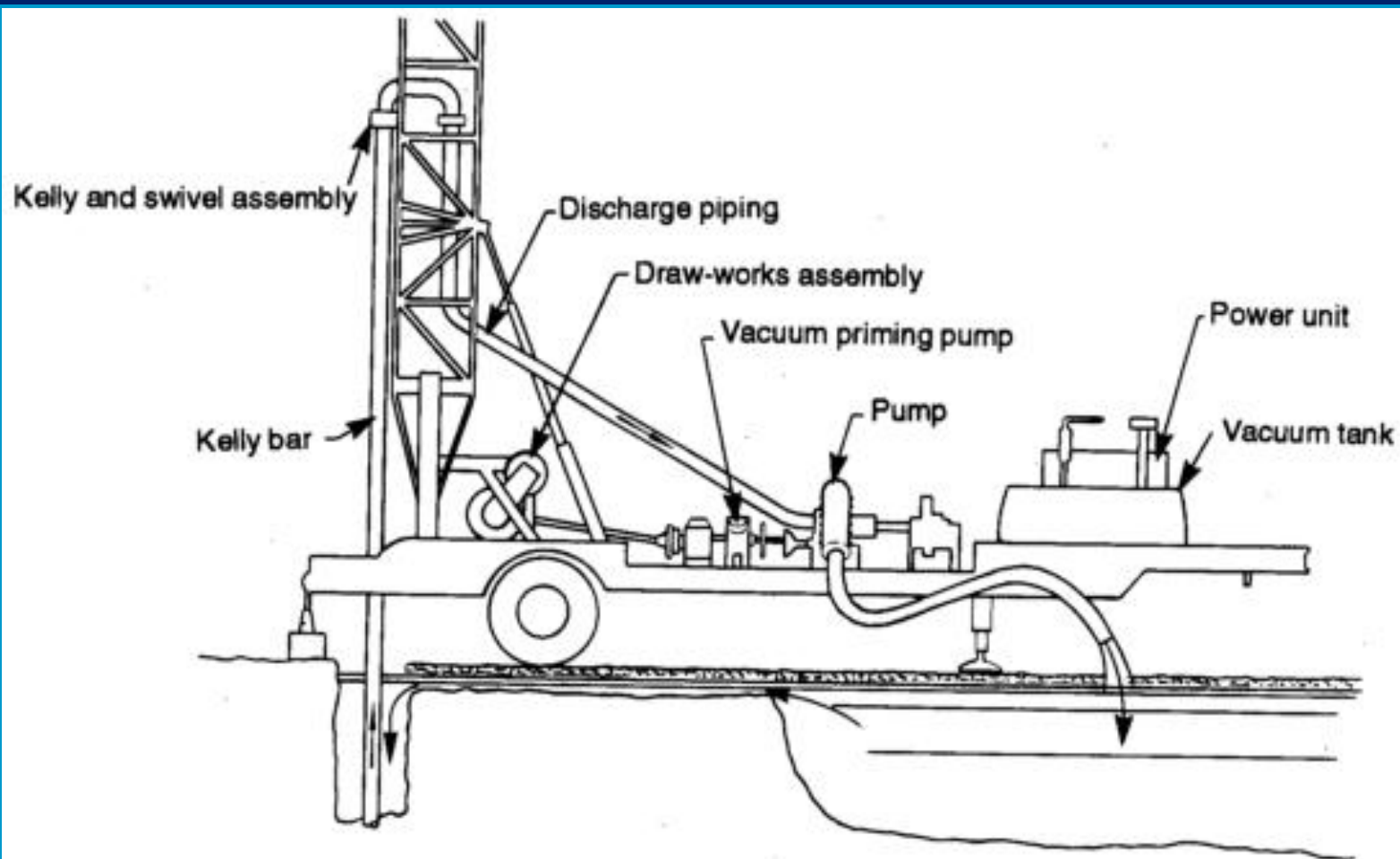


Figure 5-17. Reverse circulation rotary drilling

Drilling Fluids

- **Water**
- **Bentonite**
- **Organic**
- **Other**

Drilling – Fluids Control



Drilling – Air Rotary

AIR DRILLING

- FAST
- NO FLUIDS INTRODUCED
- DUST CONTROL
- HARD ROCK ONLY
- OIL REMOVAL REQUIRED



Drilling – Air Rotary: Fluids Control



Drilling – Geophysical Logs

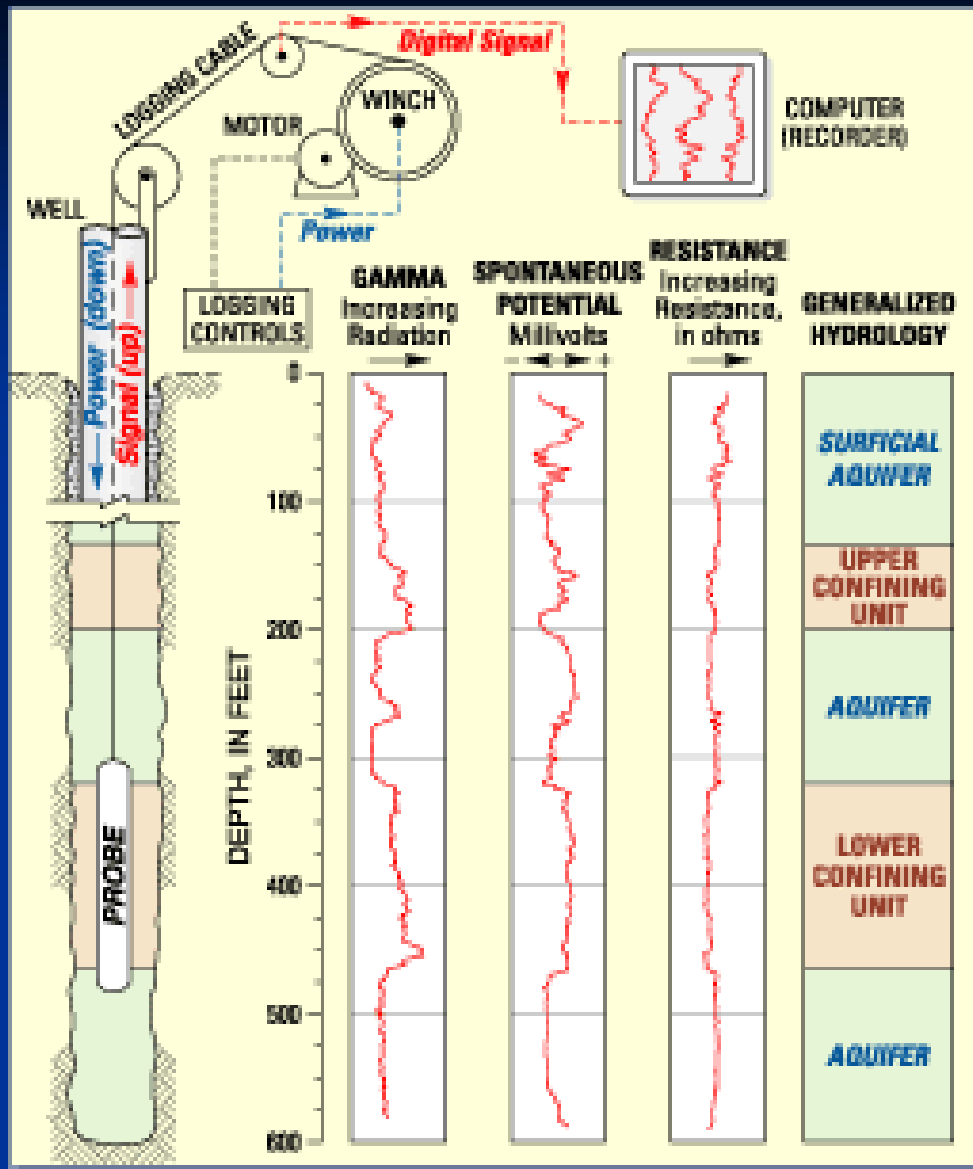
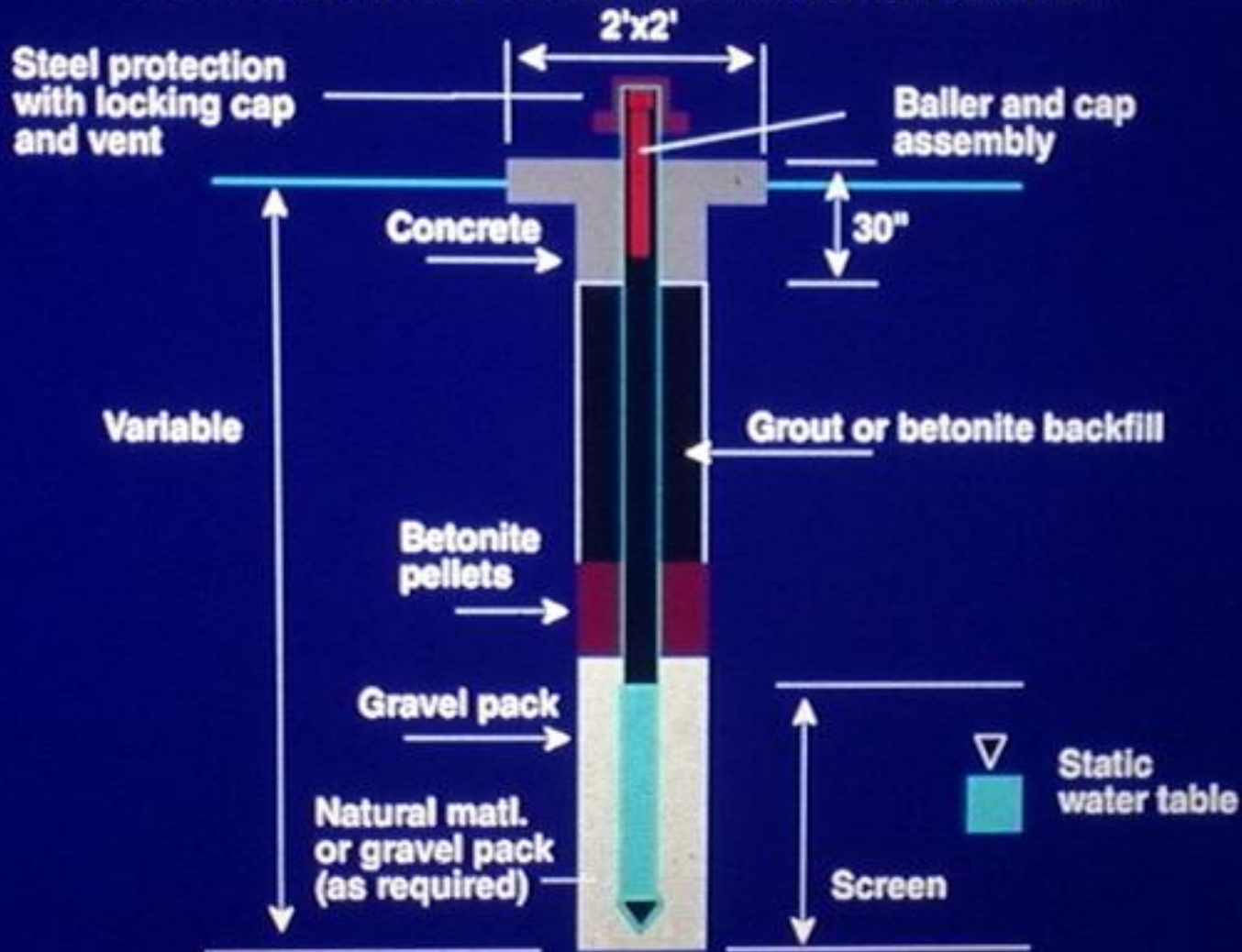


Diagram of geophysical well-logging equipment and extended logs with generalized hydrologic units.

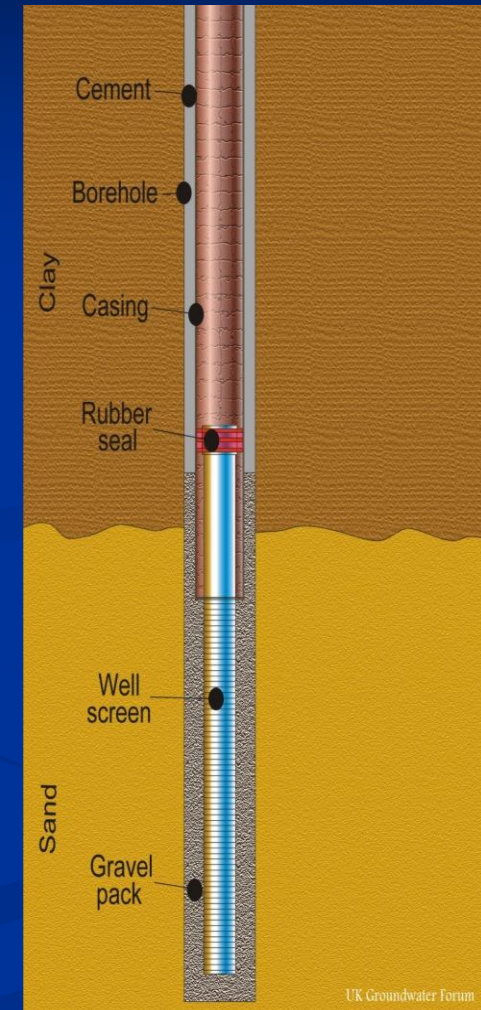
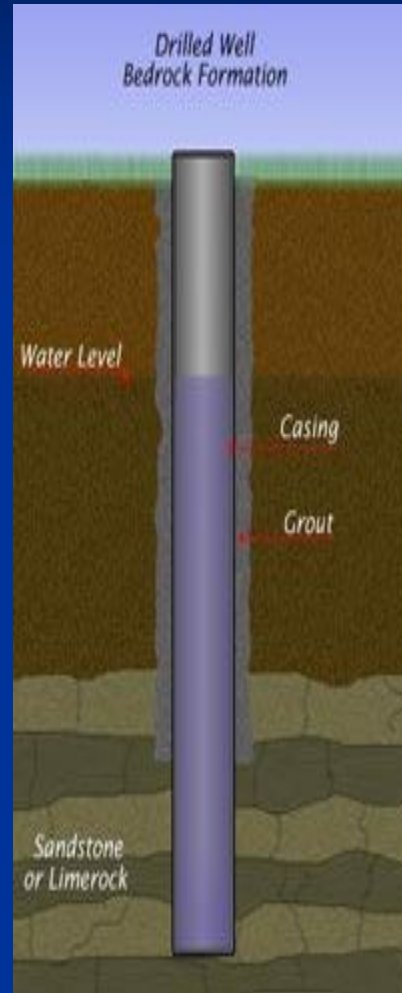
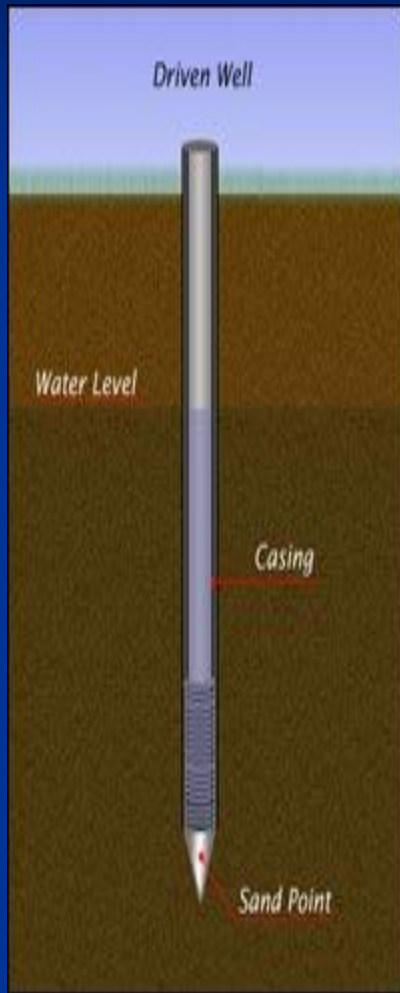
md.water.usgs.gov/.../html/Geophysics.gif

Well Construction – Basic Elements

MONITOR WELL INSTALLATION DIAGRAM



WELL CONSTRUCTION



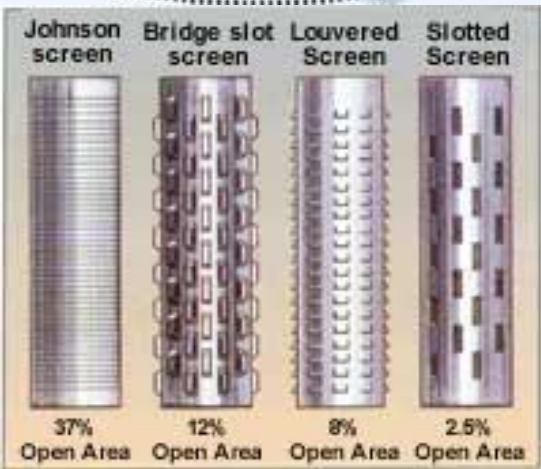
UK Groundwater Forum

Vertical and straight alignment are **CRITICAL** to pump installation and wear

WELL CONSTRUCTION MATERIALS

- **PVC**
- **STAINLESS STEEL**
- **TEFLON**
- **CARBON STEEL**
- **FIBERGLASS**

Well Construction - Screens



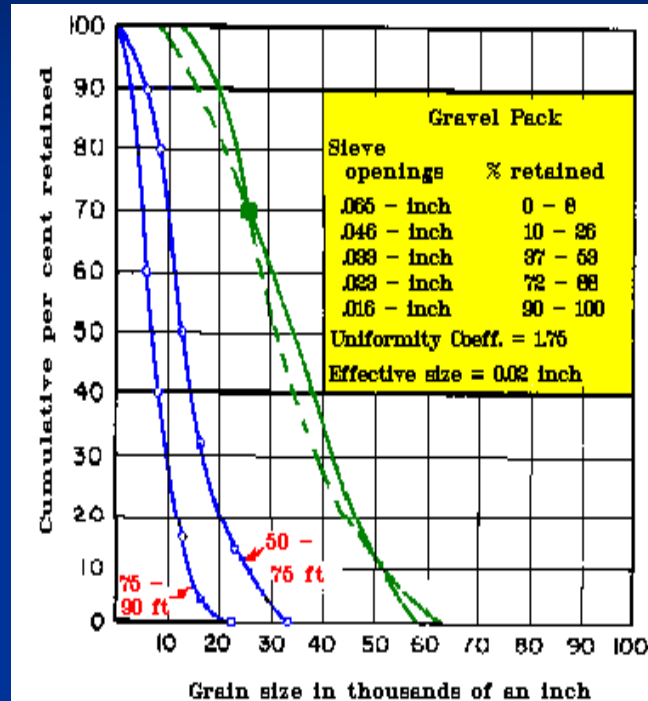
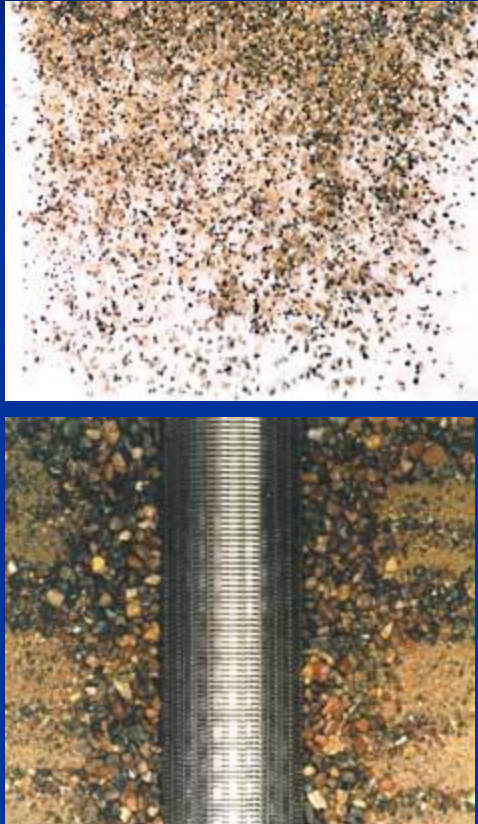
Well Construction - Casing



Well Construction - Centralizers



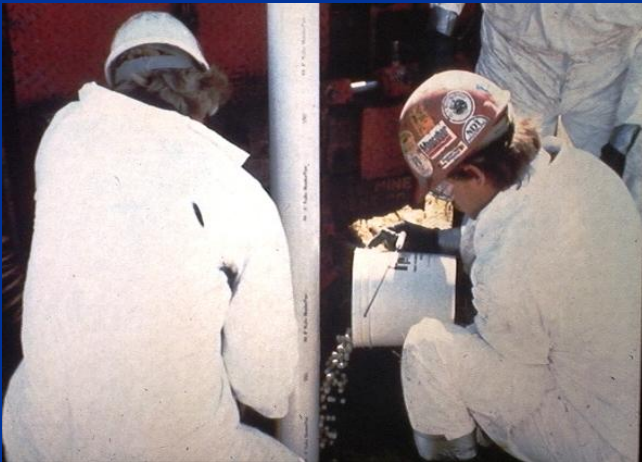
Well Construction – Gravel Pack



A smooth, green curve was drawn through the initial point representing the grain size distribution of a gravel having uniformity coeff. of 2.75 or less. This must be done by trial and error.

The solid green line has a uniformity coeff. of about 1.75. The dashed line has a uniformity coeff. of 2.47.

Well Construction - Seal



Well Construction - Cementing

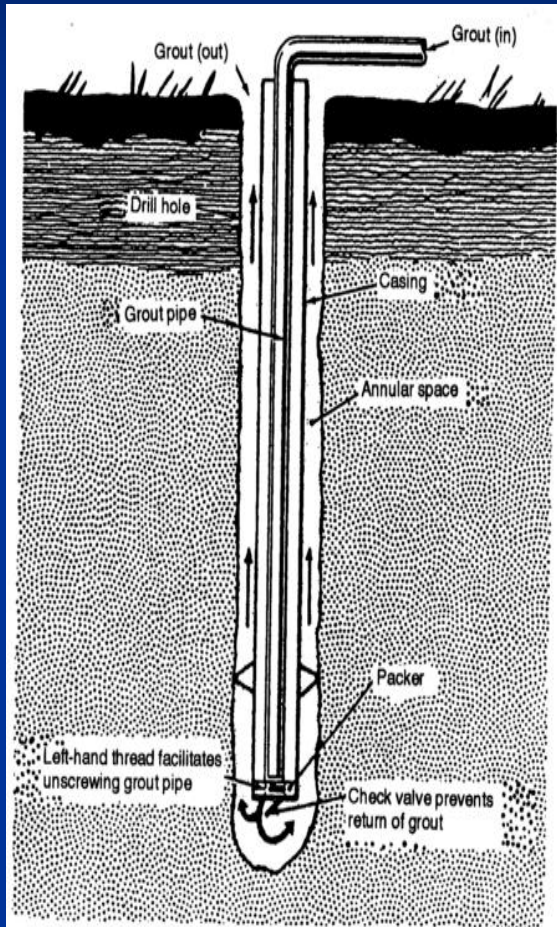


Figure 6-2. Inside-tremie grouting method

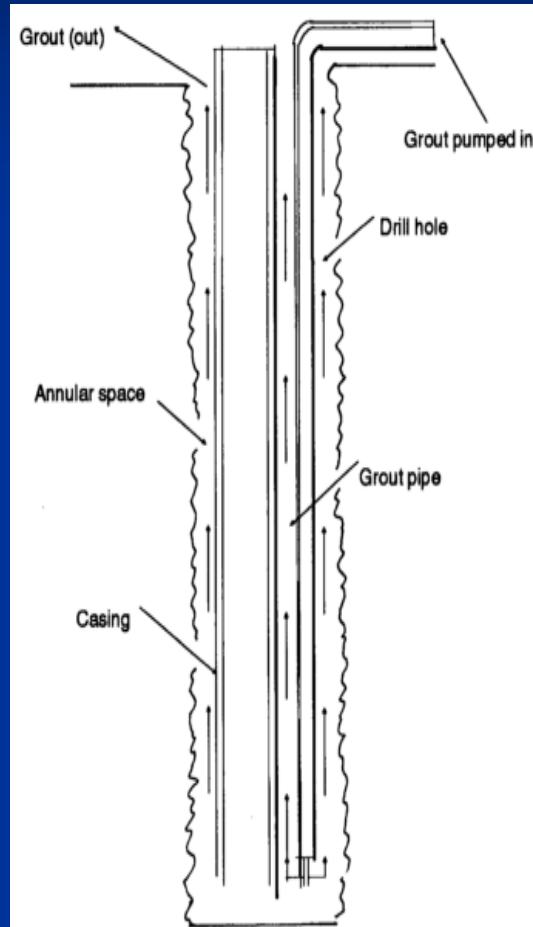
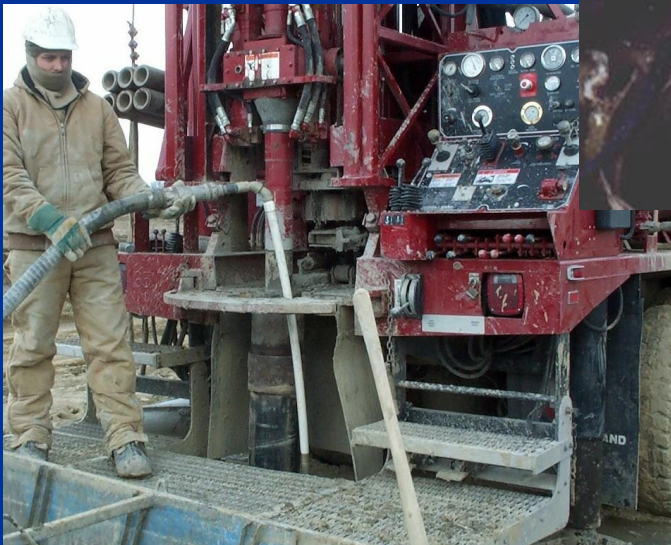
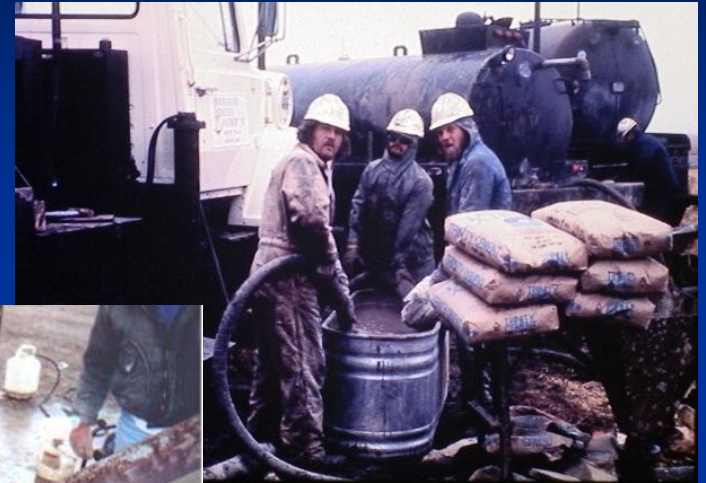


Figure 6-3. Outside-tremie grouting method

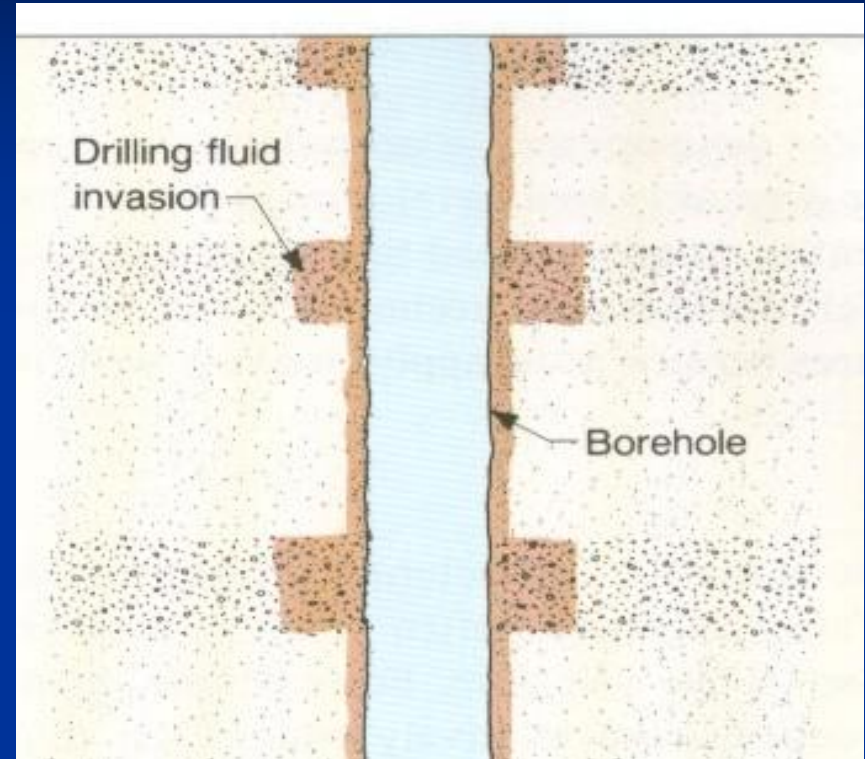
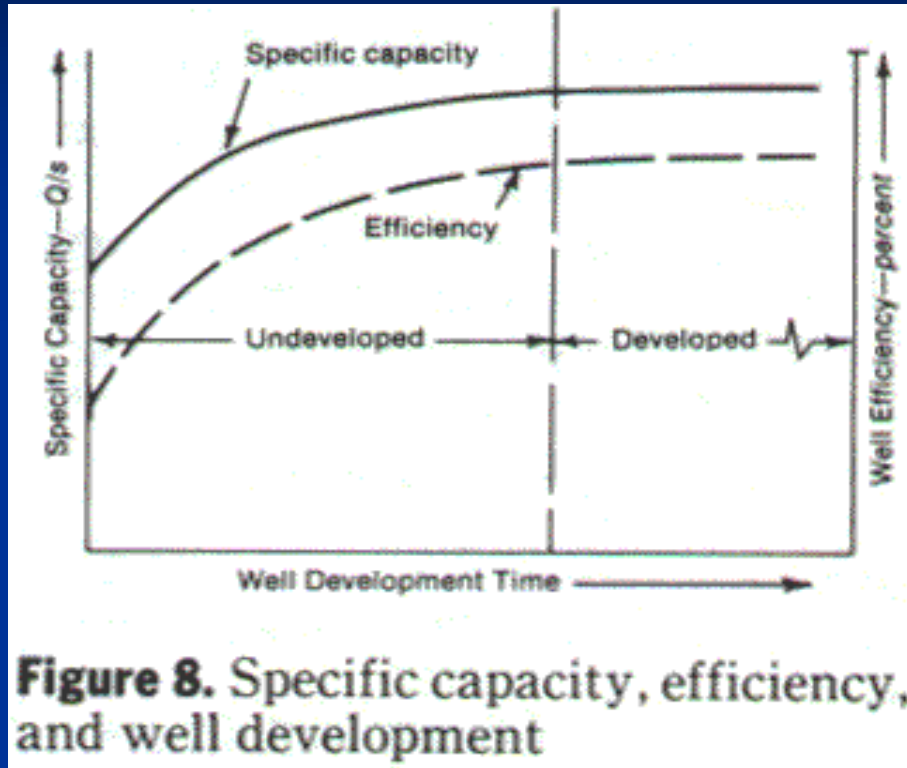


Well Construction – Cementing



Well Development

Well Development - Efficiency

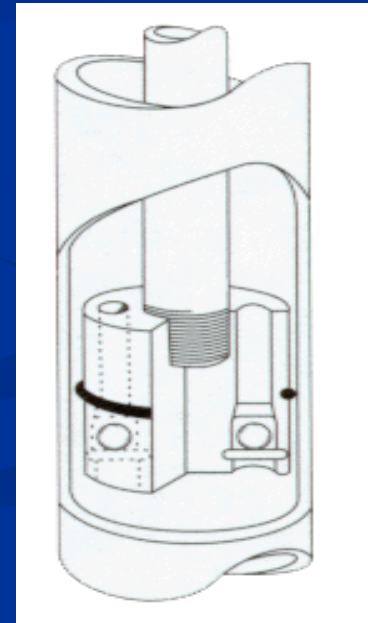
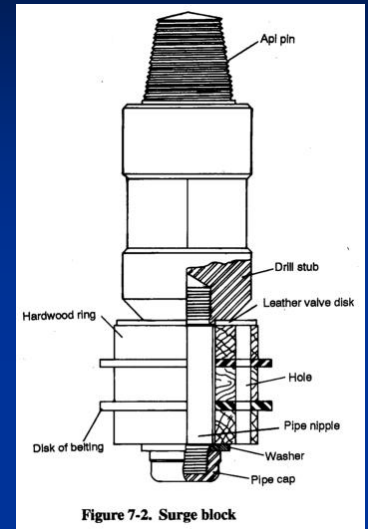
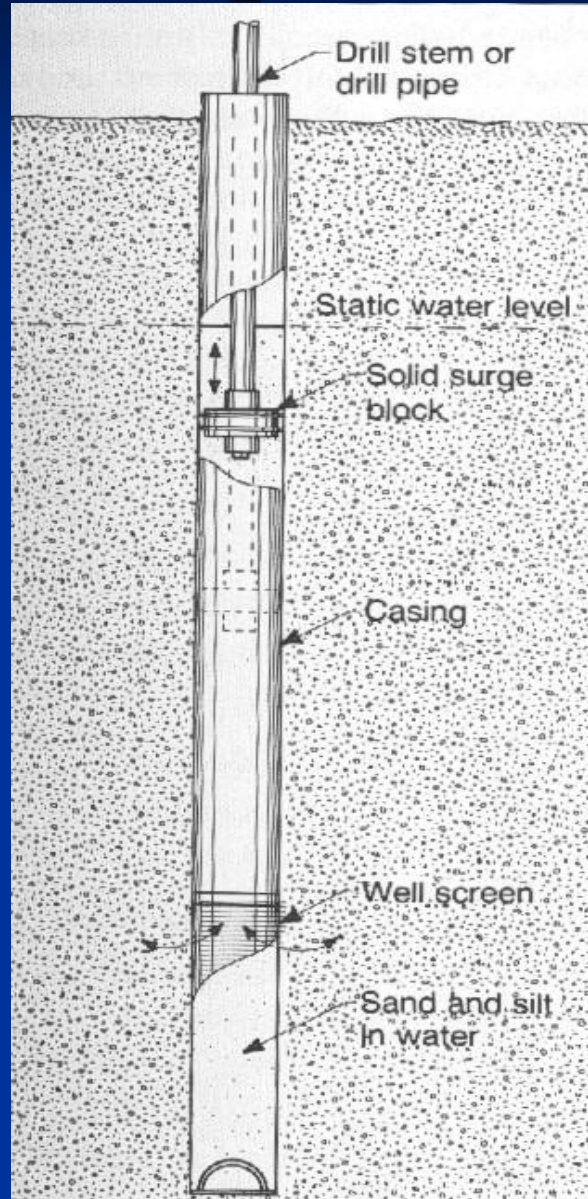
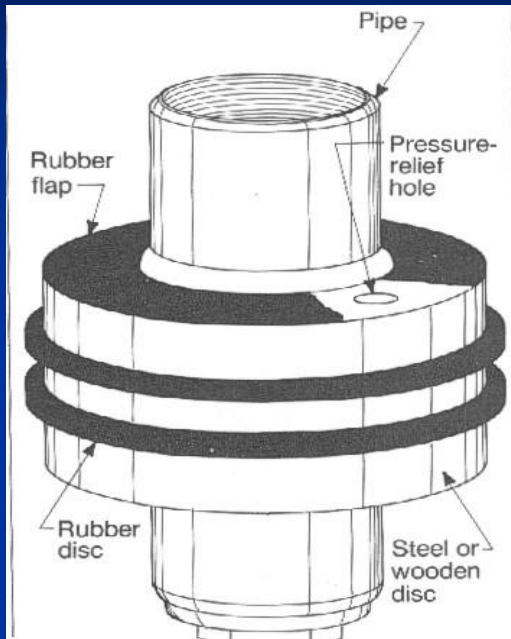


Well Construction - Development

Surging

- Surge Block
- Air Lift
- Pump Surging

Well Development - Surging



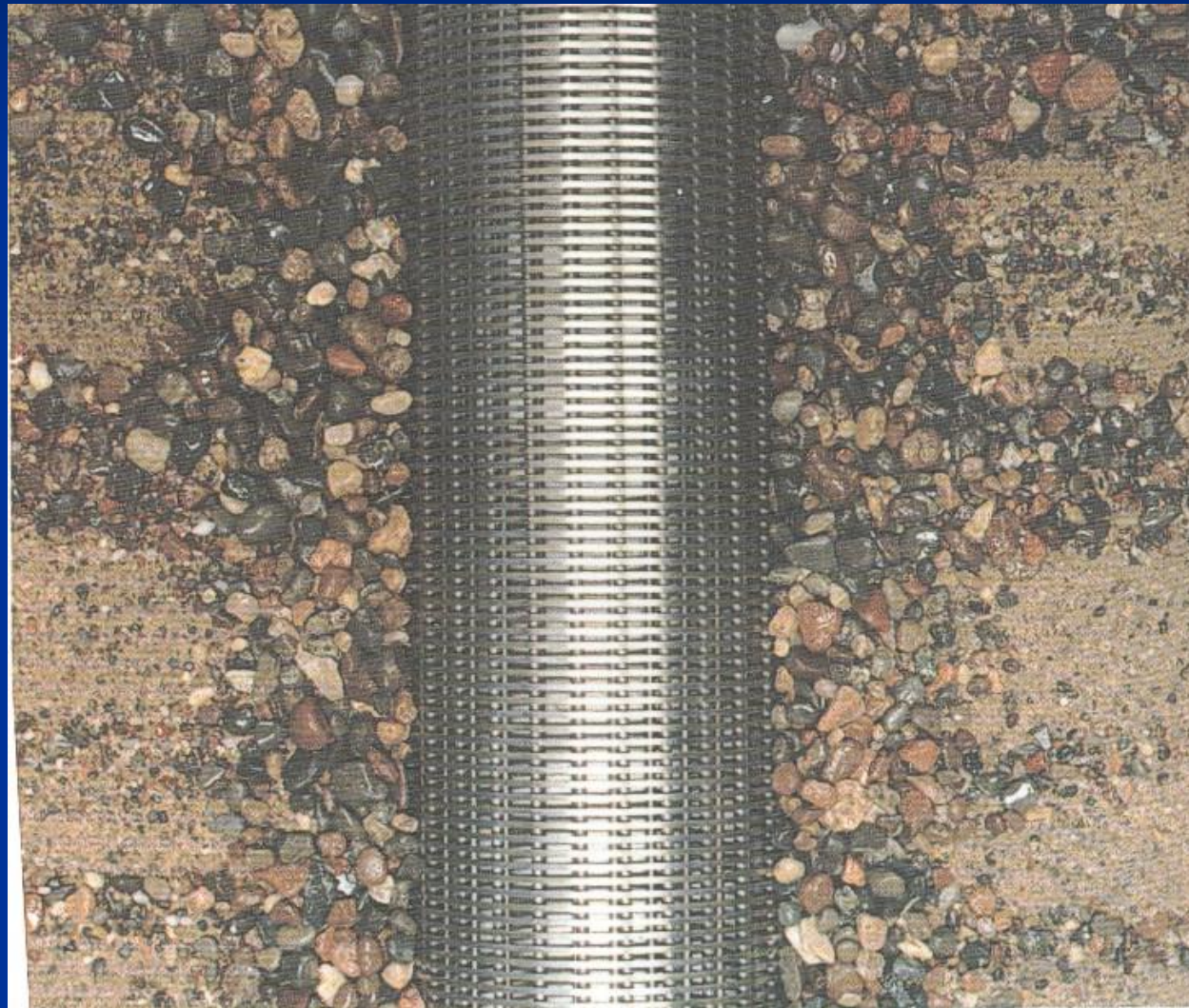
Well Development - Jetting



Well Development – Air Lift



Well Construction – The End Product



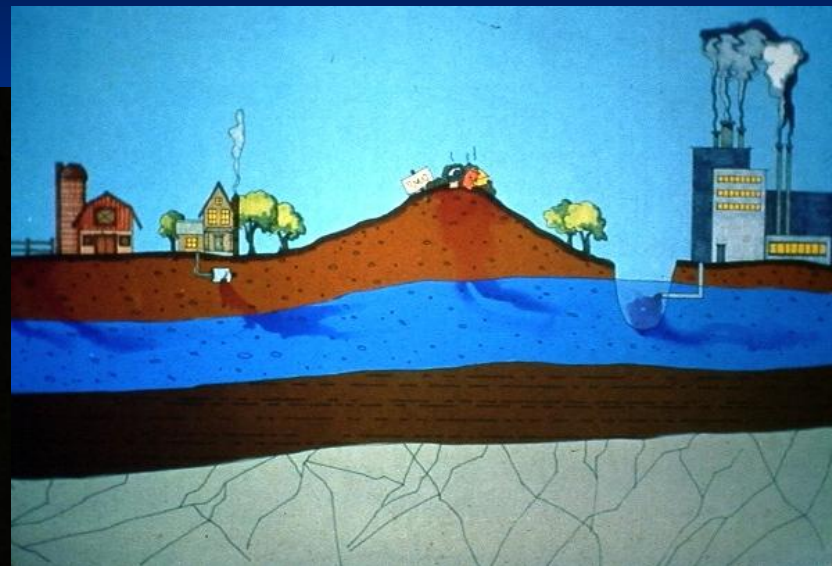
Wellhead Protection



Wellhead Protection and Threats

PRIORITIZED GROUND-WATER POLLUTION PROBLEMS

1. Landfills and Dumps
2. Waste Pits, Ponds, and Lagoons
3. Septic Tanks
4. Petroleum Exploration and Development
5. Agricultural Practices
6. Natural Leaching
7. Land Application of Wastes
8. Artificial Recharge
9. Water Well Construction
10. Ground Water Development
11. Waste Piles and Stock Piles
12. Mining
13. Storage Tanks and Transmission Lines
14. Accidental Spills
15. Drainage Wells and Sumps
16. Surface Water
17. Highway Salting
18. Industrial Disposal Wells
19. Air Pollution



Wellhead Protection

- OSE (1978 NMSA 72-12)
 - No Requirements
 - Water rights, permits, water use, metering
- OSE (NMAC 19.27.4) Drillers Regs
 - 50 feet setback between wells
 - 18-inch casing height above ground surface
 - Surface pad (4 sq ft, 4-inch thick)
 - Access for water level monitoring
 - Annular Seal

Wellhead Protection

- NMED Drinking Water Bureau
 - Project approval, plan review
 - Sampling and inspection requirements
 - (40 CFR Part 141) or more stringent
 - Prevent contamination / disinfection requirement
 - Requirements for protection
 - Sanitary seal
 - Prevent contamination
 - Prevent unauthorized entry
 - SWAPP
 - Defaults to 200 ft radius for Zone A protection
 - Promotes management strategies and emergency planning

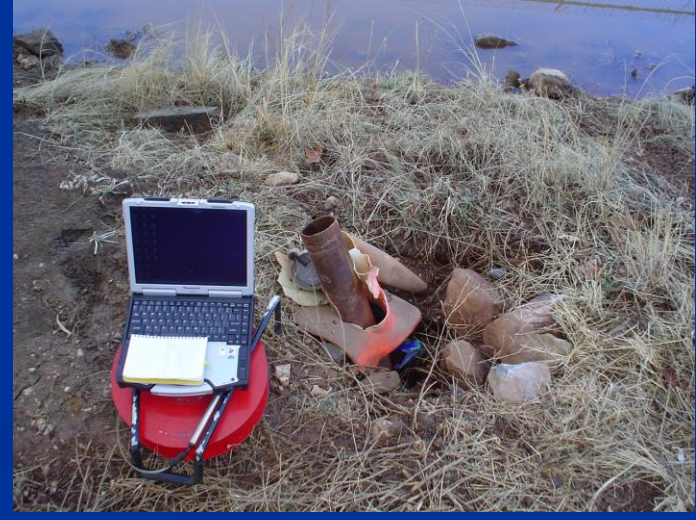
Wellhead Protection

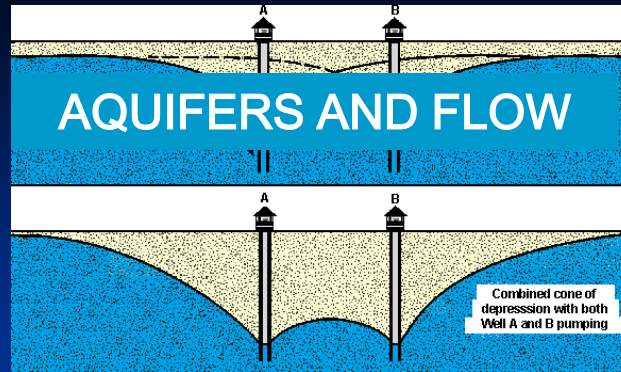
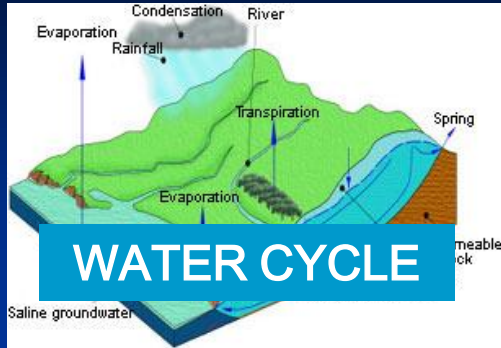
- Bernalillo County Well Ordinance (Section 42)
 - Mirrors OSE Driller's Regs,
 - but pad is “3 feet in any direction from casing”
 - Not in Designated Flood Zones (A, AE, AH, AO)
 - Setback Distances in Table 1
 - 10feet - property lines
 - 25 feet – arroyos and ditches
 - 100 feet – wells of others
 - 100 feet – septic disposal fields, streams, canals
 - 100 feet – USTs, animal pens , concrete sewers
 - 500 feet – known groundwater contaminant plumes

Wellhead Protection – Good?



Wellhead Protection - ?????





Groundwater & Wells



PROBLEMS



Pumping Tests – Time, Depth, Rate



Water Levels – Tape and Chalk



Limitations

- Pre-know range of water level
- Falling water / condensate
- Short tapes
- Tapes >300 ft uncommon

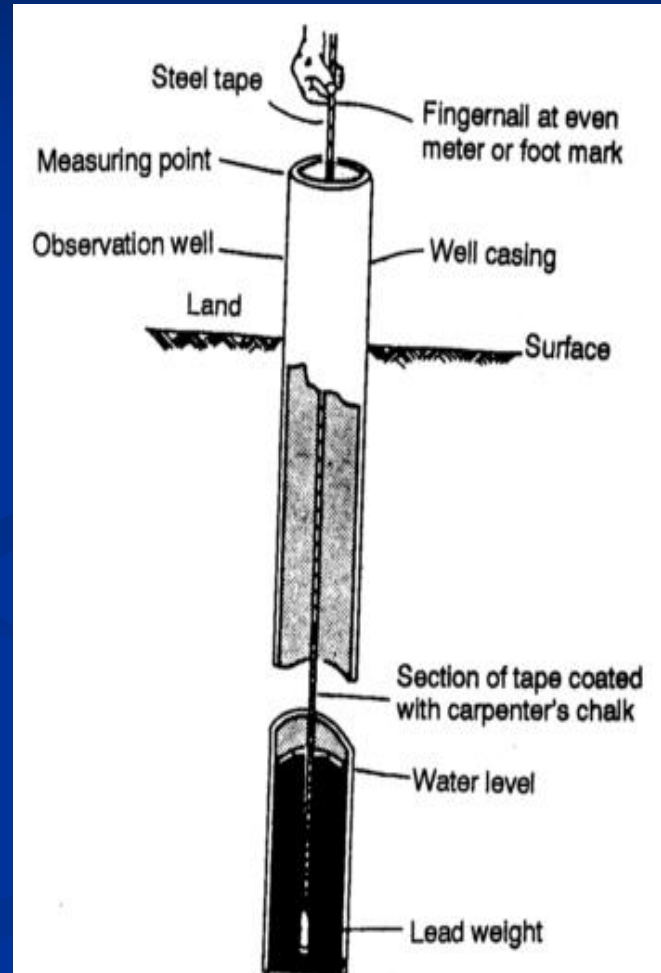


Figure 8-3. Steel-tape measurement method

Water Levels – E-Line / M-Scope



Limitations

- 1/100th, not feet and inches
- Some just have 5ft markings
- Dead batteries
- Audible or visible signal vs. background conditions
- Some creep with age
- Can wrap/hang on pump or pipe (just tie-off)

Water Levels - Transducers



Limitations

- Cost (minimum \$700 each for vented)
- Ease of set-up and downloading
- Subject to Overpressure Damage
- Compensate for Barometric Changes
- Vented subject to condensate and kinking
- Unvented requires tracking barometric
- Things happen – vandalism, lightning



Water Levels – Air Line

Depth of Pipe – Max Pressure (ft) = Depth to Water

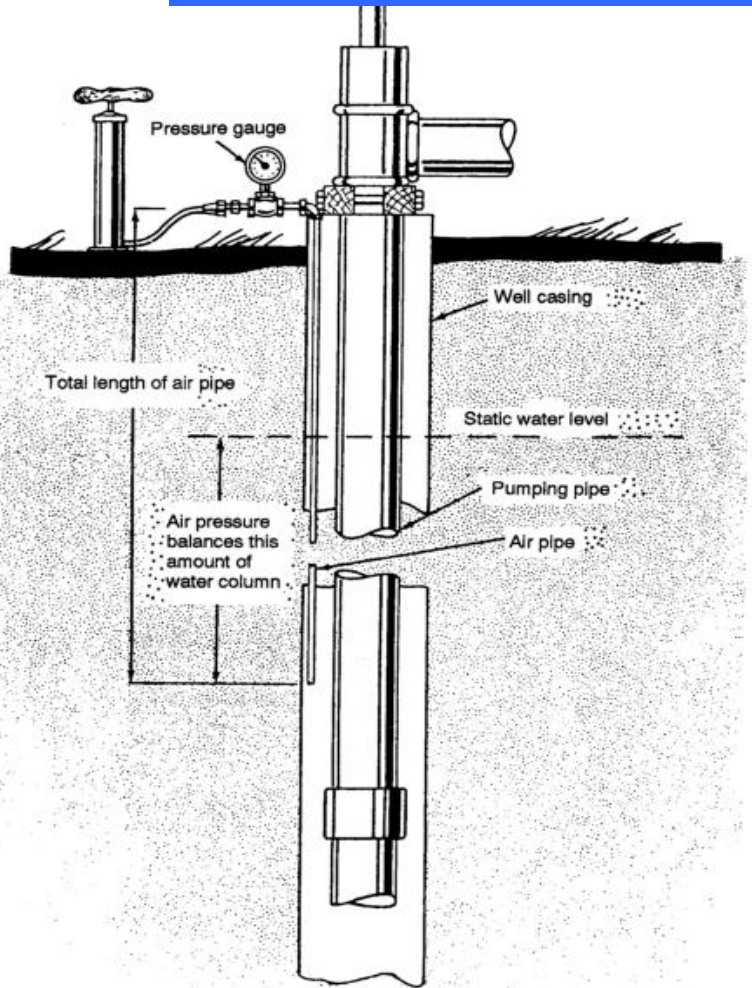


Figure 8-4. Air-line measurement method

Example:

$$300 \text{ ft} - 25 \text{ psi} (2.31 \text{ ft/psi}) = \text{Depth}$$

$$300 \text{ ft} - 57.75 \text{ (ft)} = 292.25 \text{ ft}$$

Limitations

- Have to know depth of pipe
- Gauge must be accurate/working
- No leaks, holes, punctures in air line
- Needs to be well above pump intake and below water level

Pumping Tests – Flow Measurement

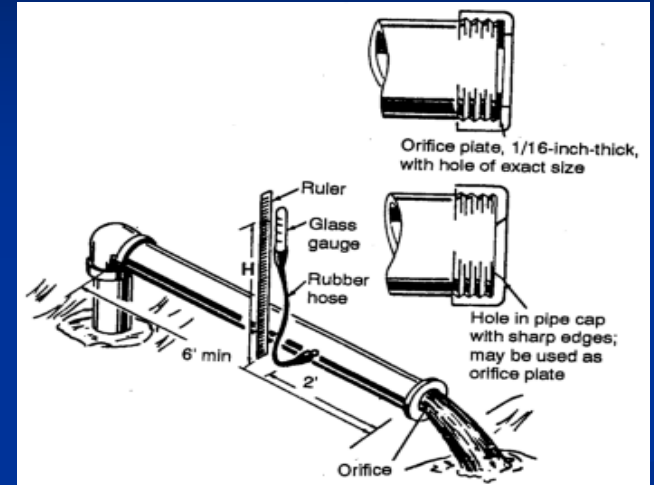


Figure 8-5. Circular-orifice flow meter

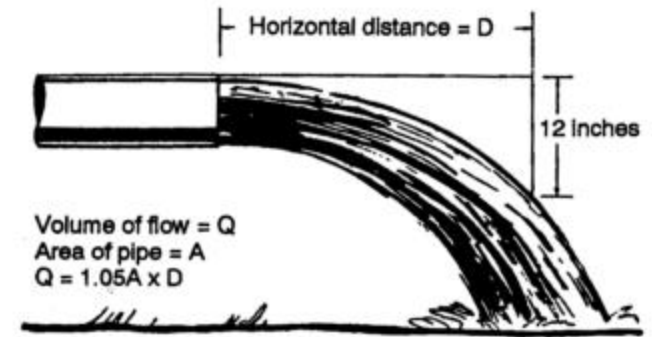
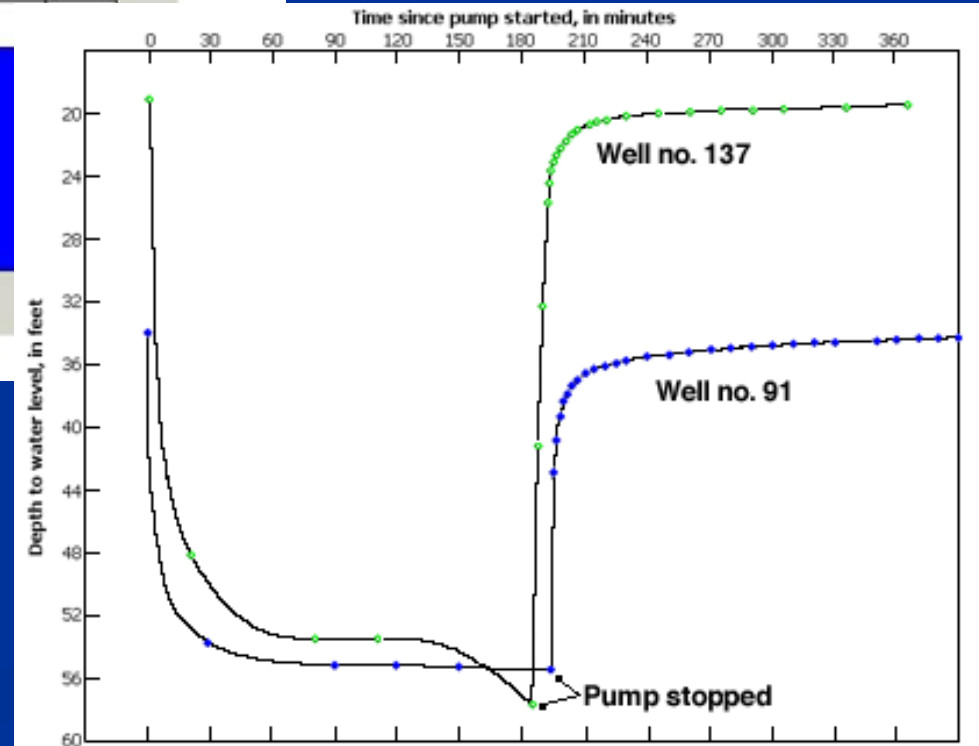
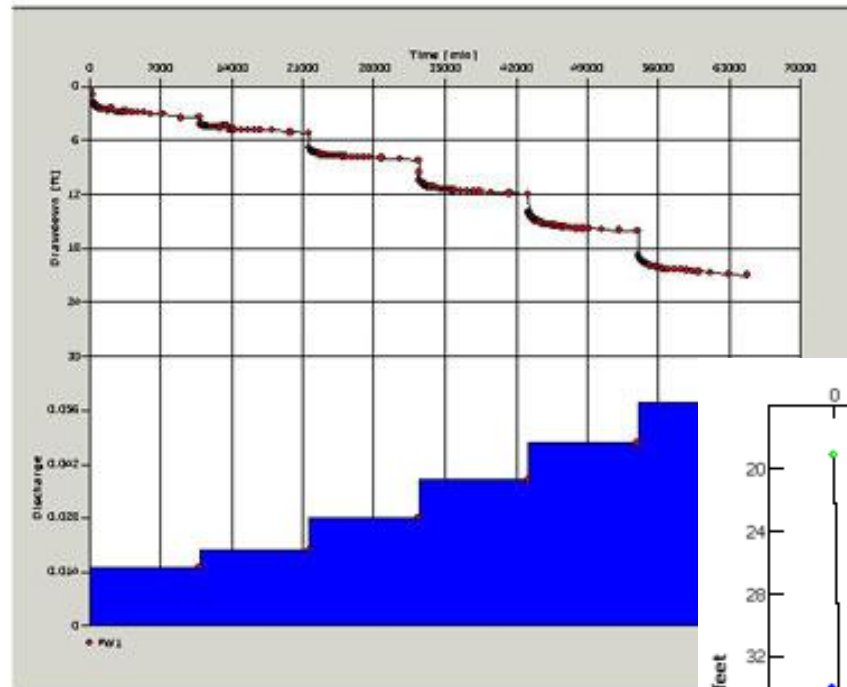


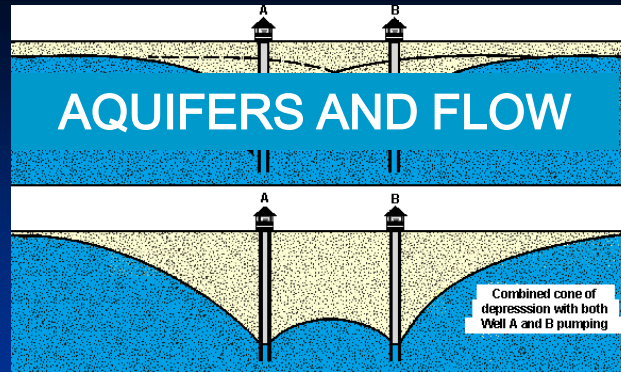
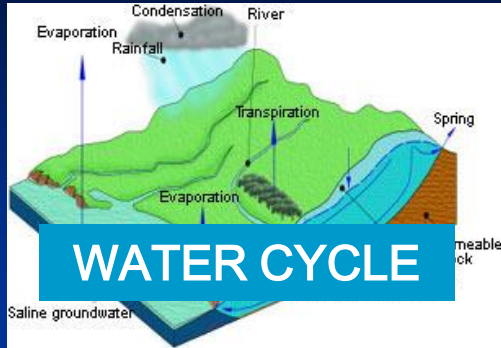
Figure 8-6. Open-pipe-flow measurement method

Pumping Tests – Flow Measurement



PUMPING TESTS AND WATER LEVELS





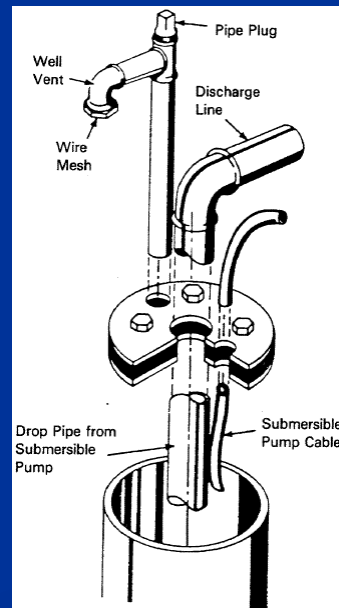
Groundwater & Wells



PROBLEMS



PUMPS



Pump Basics

Single Phase Submersible's & Centrifugal Pumps

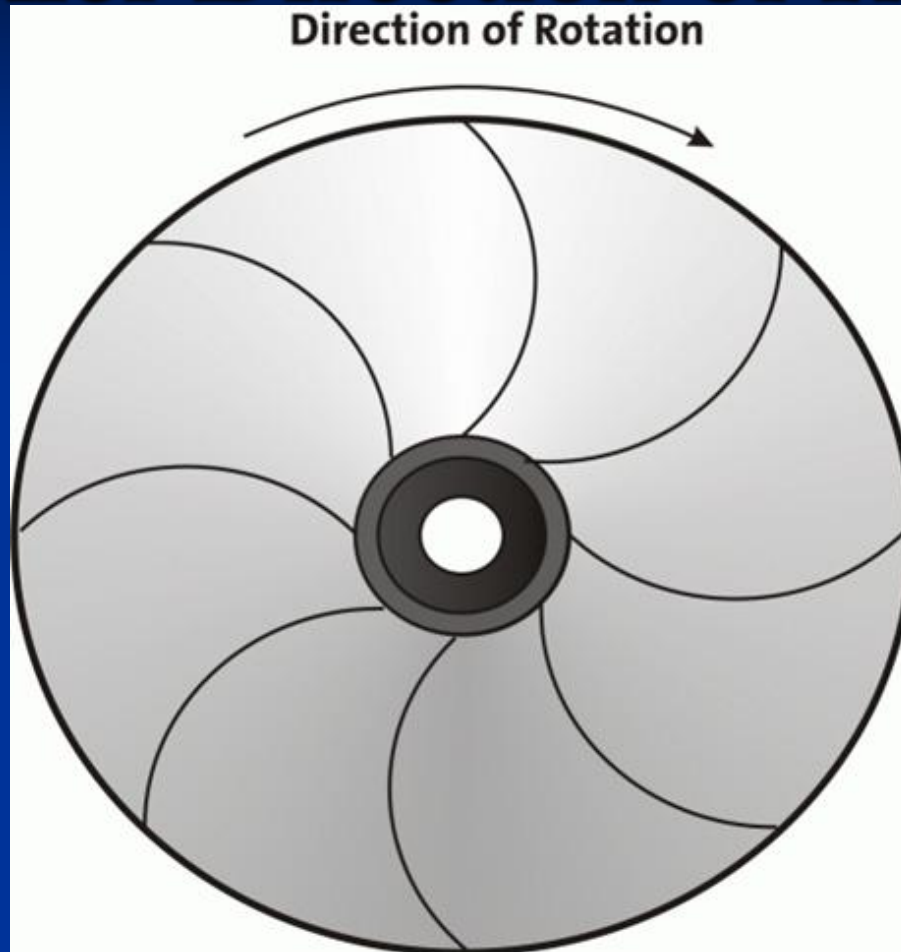
Originally Presented at NMRWA by:
James Bassett & TP Pump



Special Thanks
Text, Pictures & Data provided by:

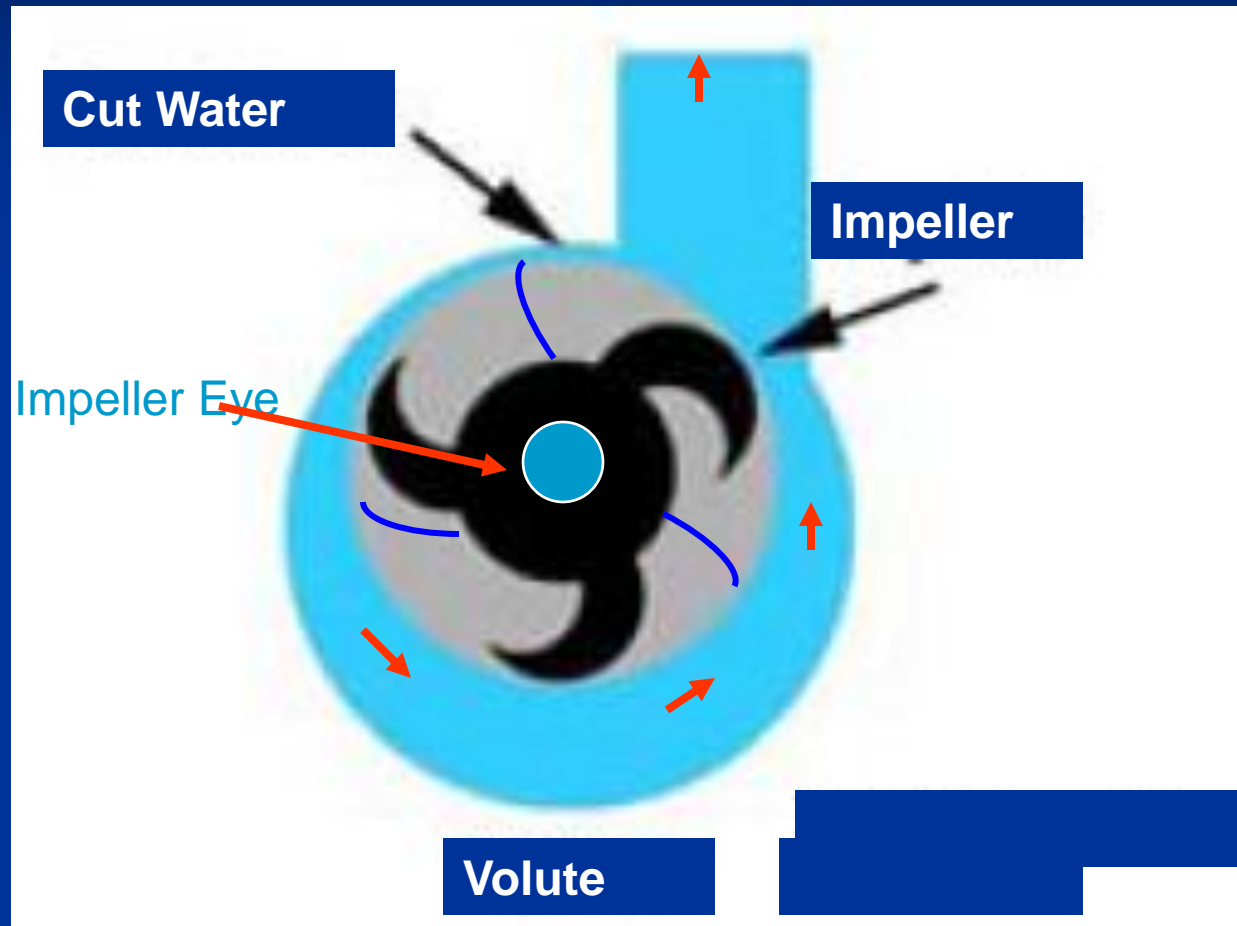
Grundfos USA
Franklin Electric
Campbell Manufacturing
Amtrol Pressure Tanks
Simmons Manufacturing

Impeller Direction of Rotation

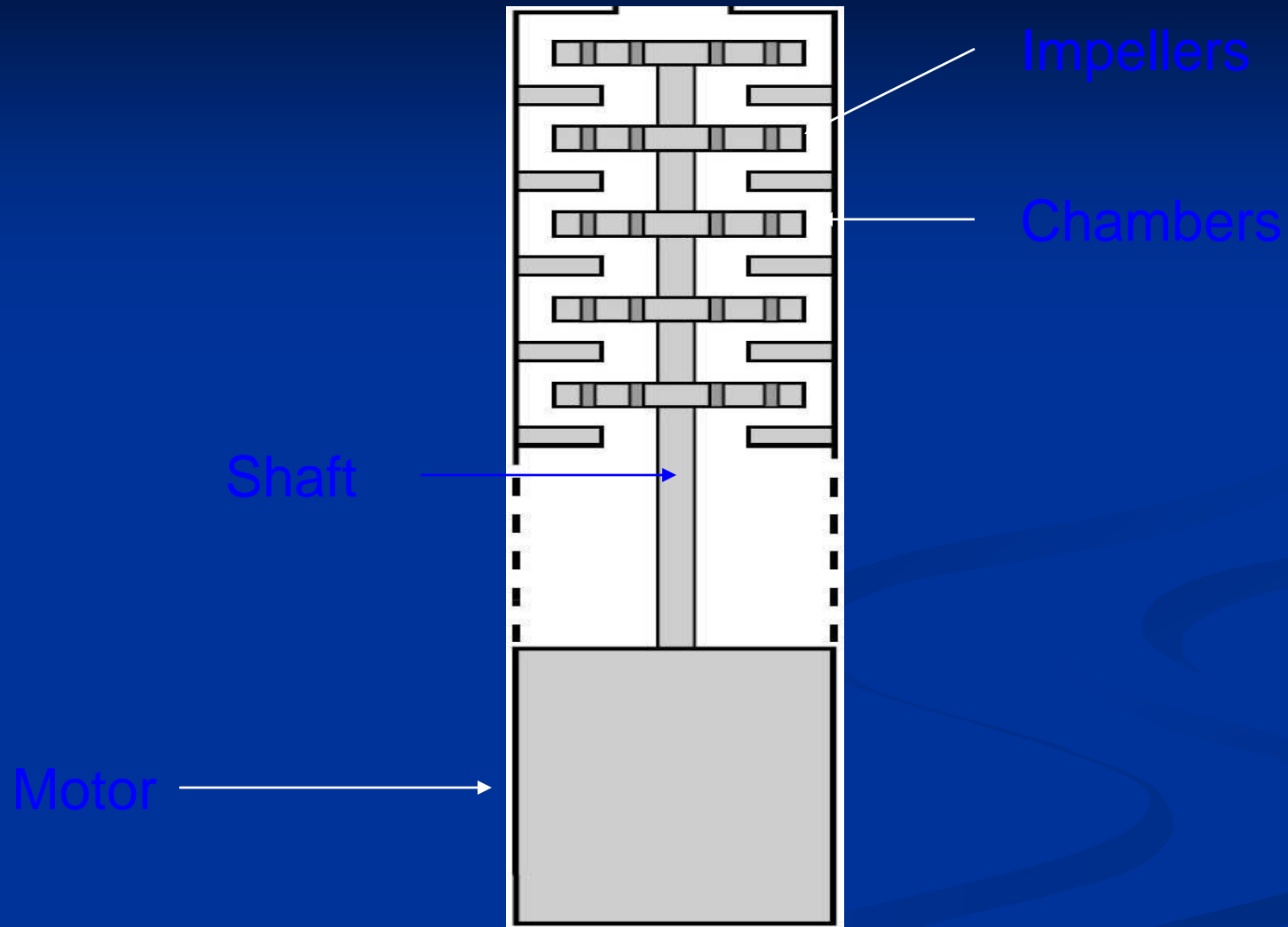


**Centrifugal
Force**

Key Components Centrifugals



Main Parts of a Submersible Pump



Misc. System Components

- Plumbing:

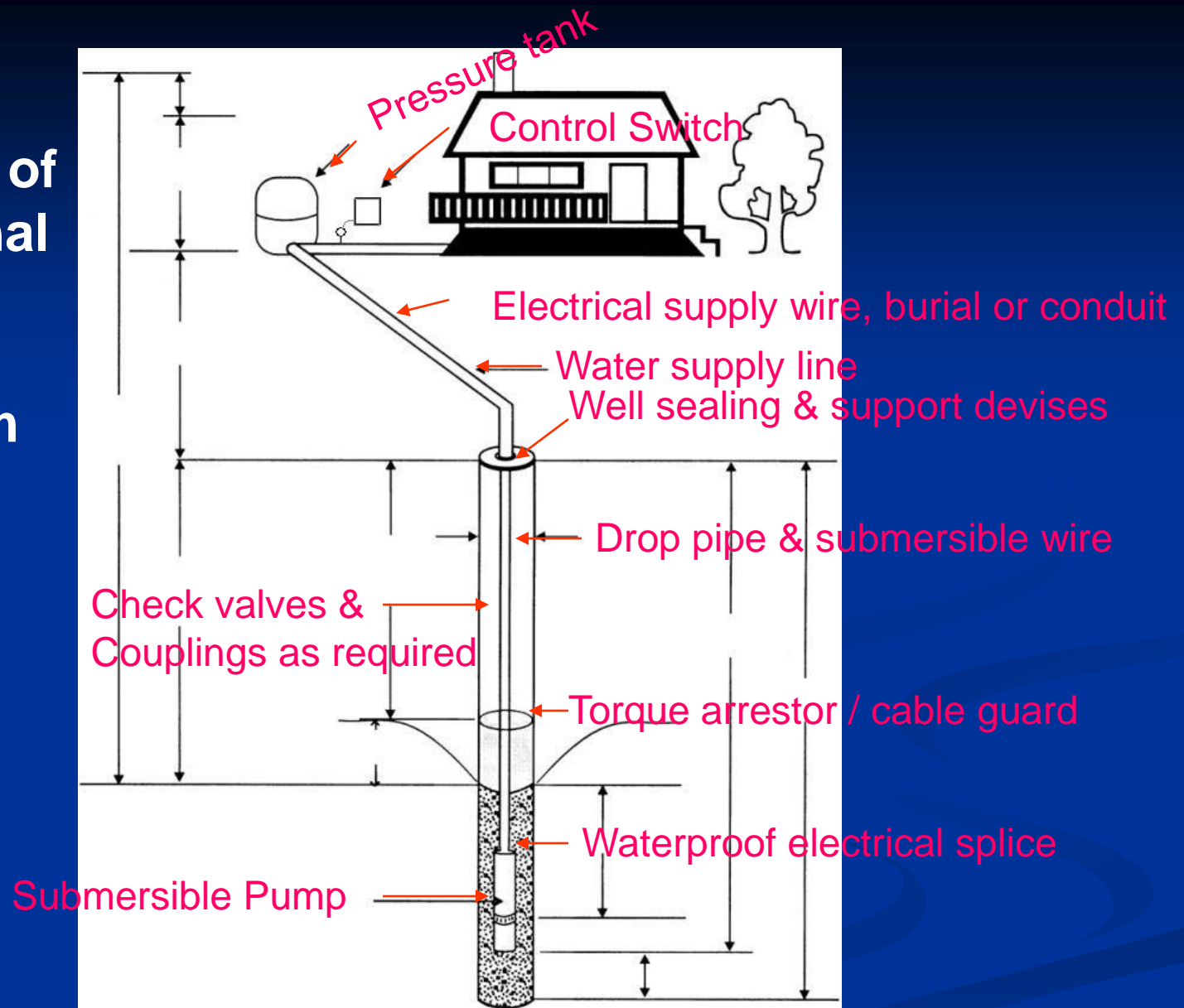
Check Valves, shut-off valves, pressure relief valves, pressure gauges.

- Electrical:

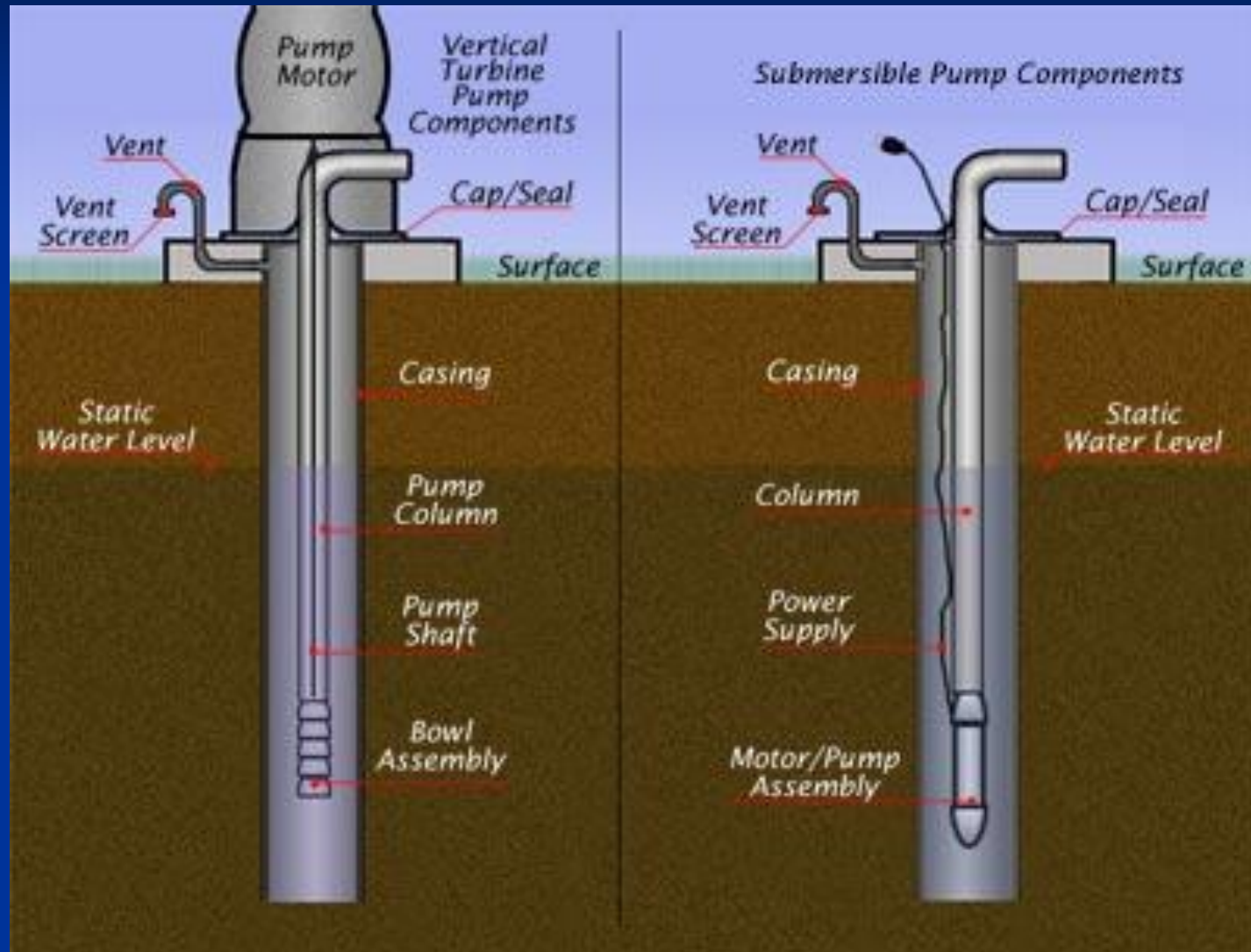
- Lighting or surge arrestors, control switches, pump / motor protective devices



Components of a Conventional Fixed Speed Submersible Pump System



Pumps - Turbines and Submersibles



Pumps - Line-Shaft Turbines

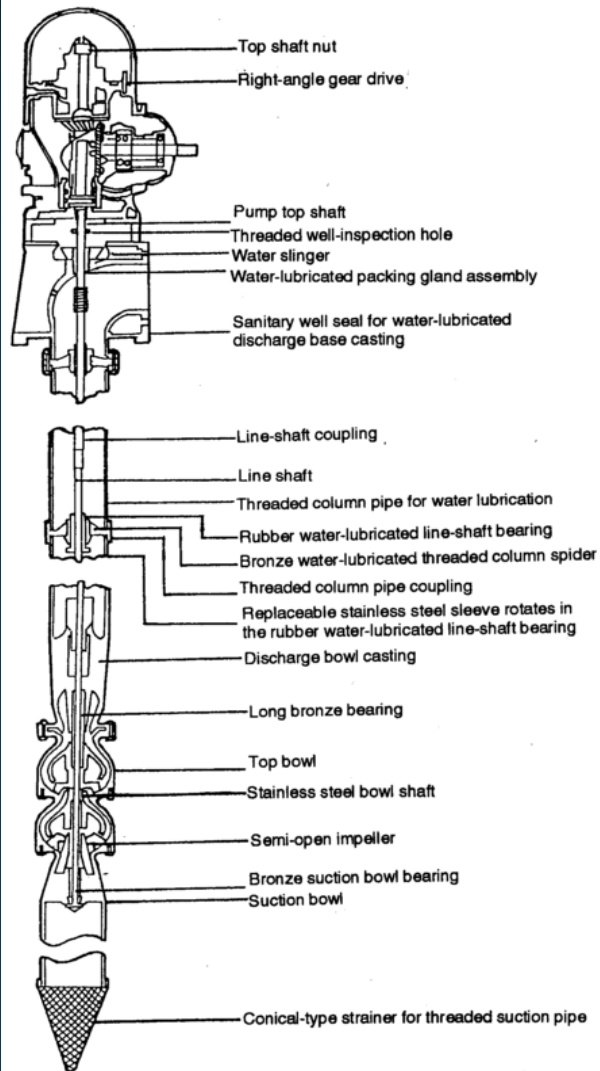
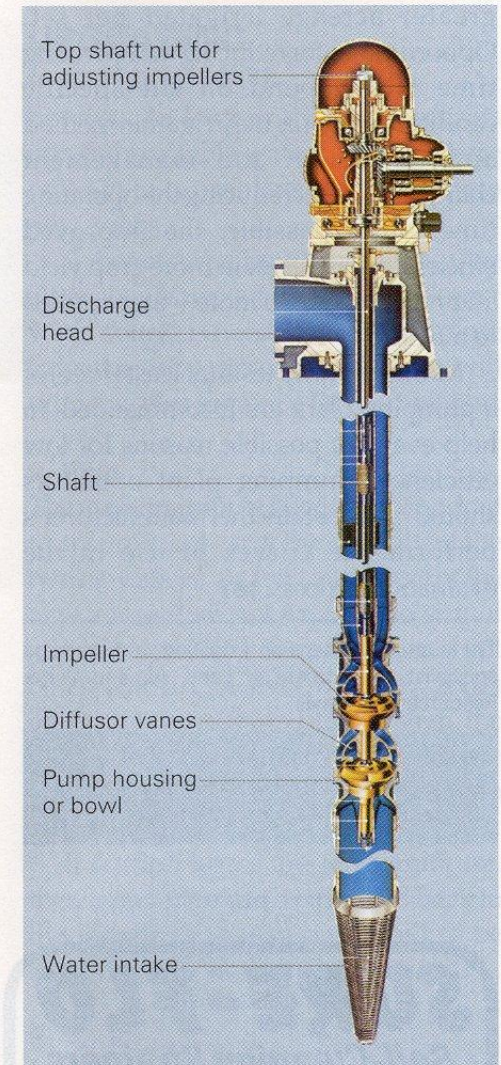


Figure 4-6. Turbine pump

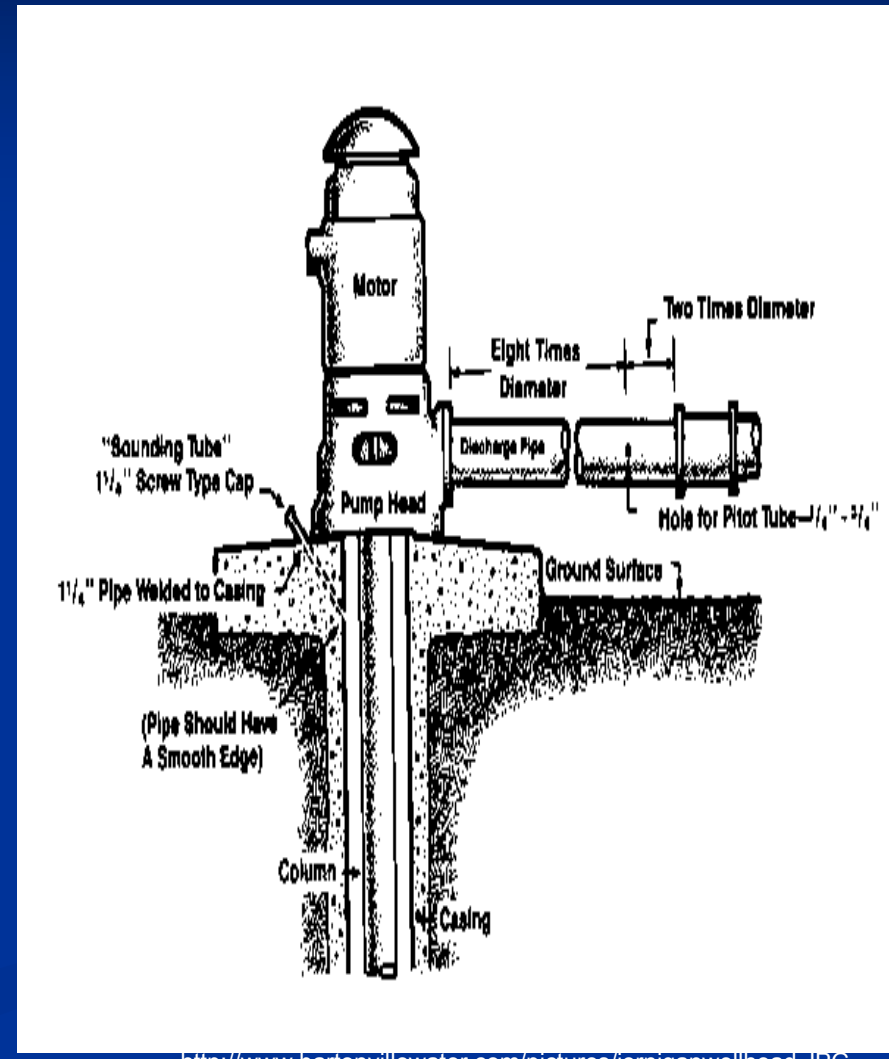


www.delawarewatersupply.com/images/future/wel



Parts of a deep-well turbine.

Turbine Pumps - Surface



Pumps - Submersible

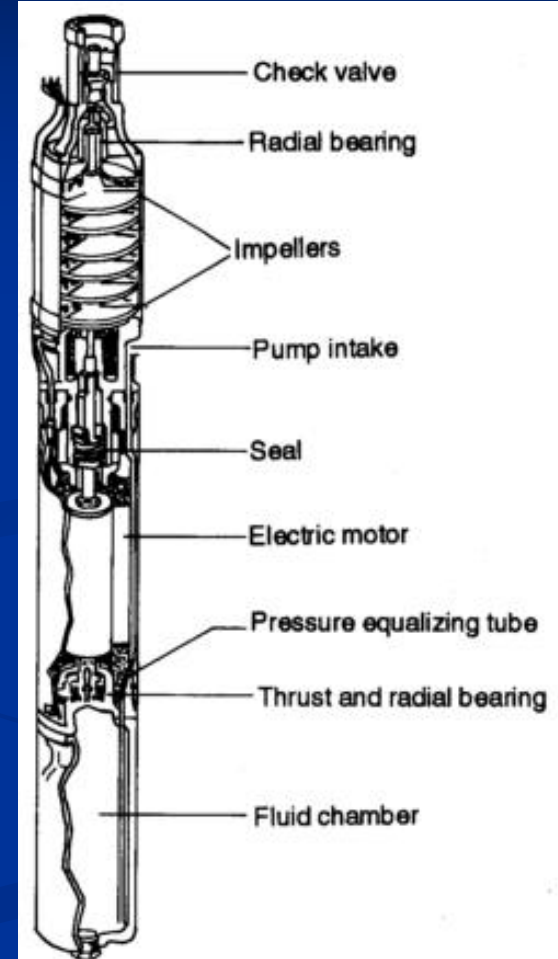
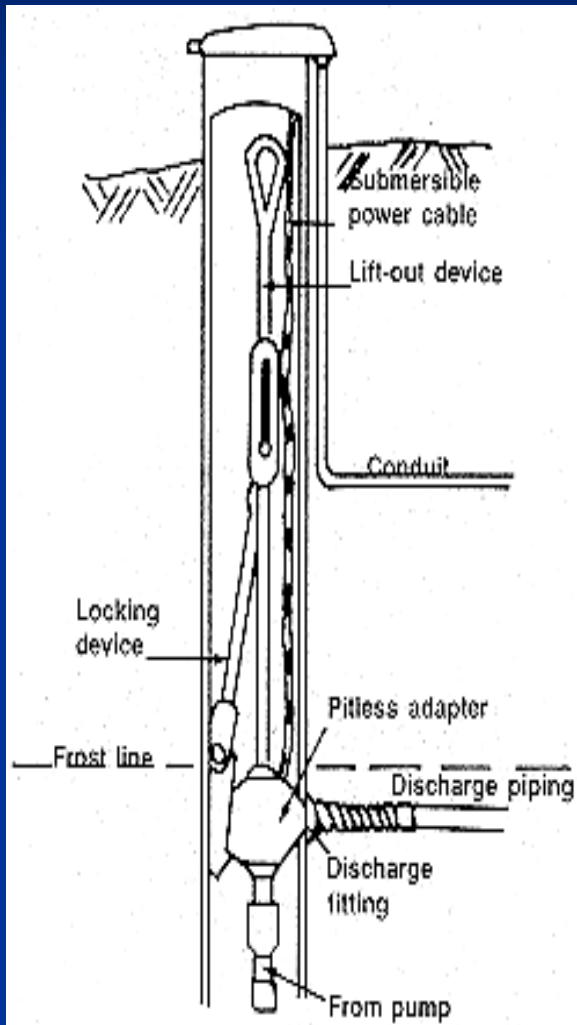
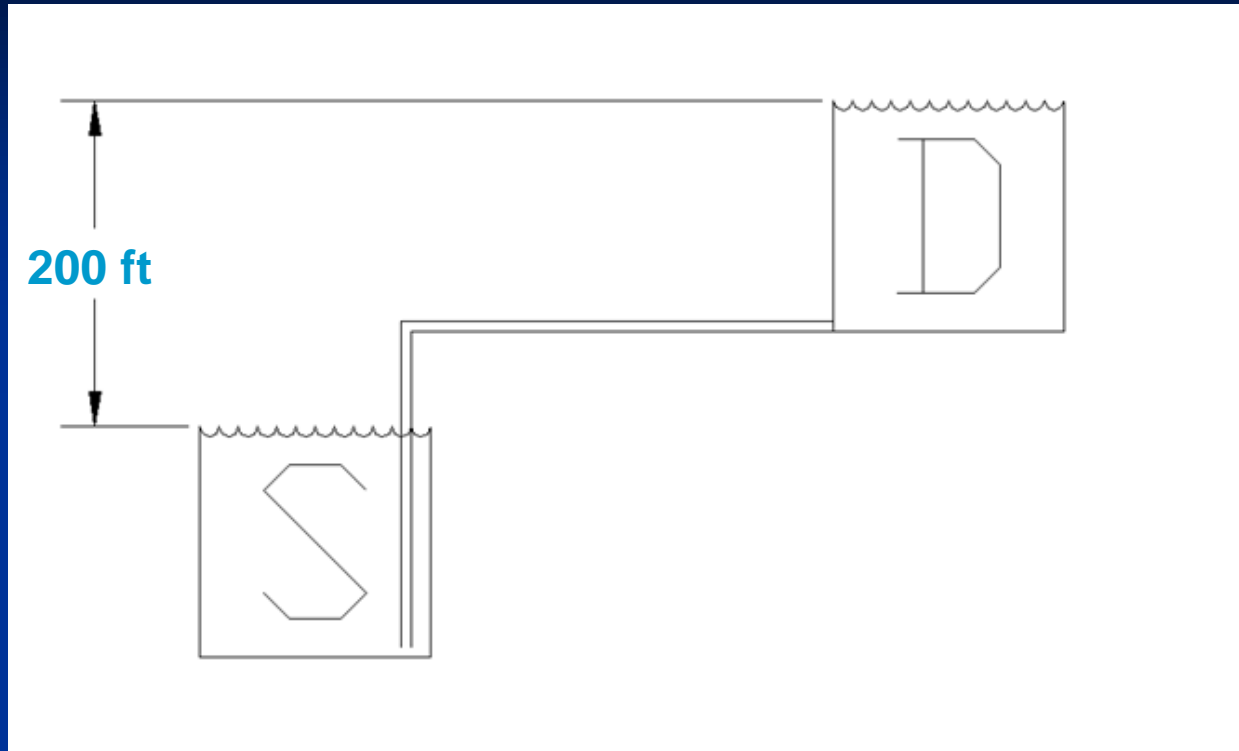


Figure 4-5. Submersible pump

PUMP CURVES

The background is a solid dark blue color. In the lower right quadrant, there are several faint, light blue wavy lines that sweep across the area, creating a sense of motion or fluidity.

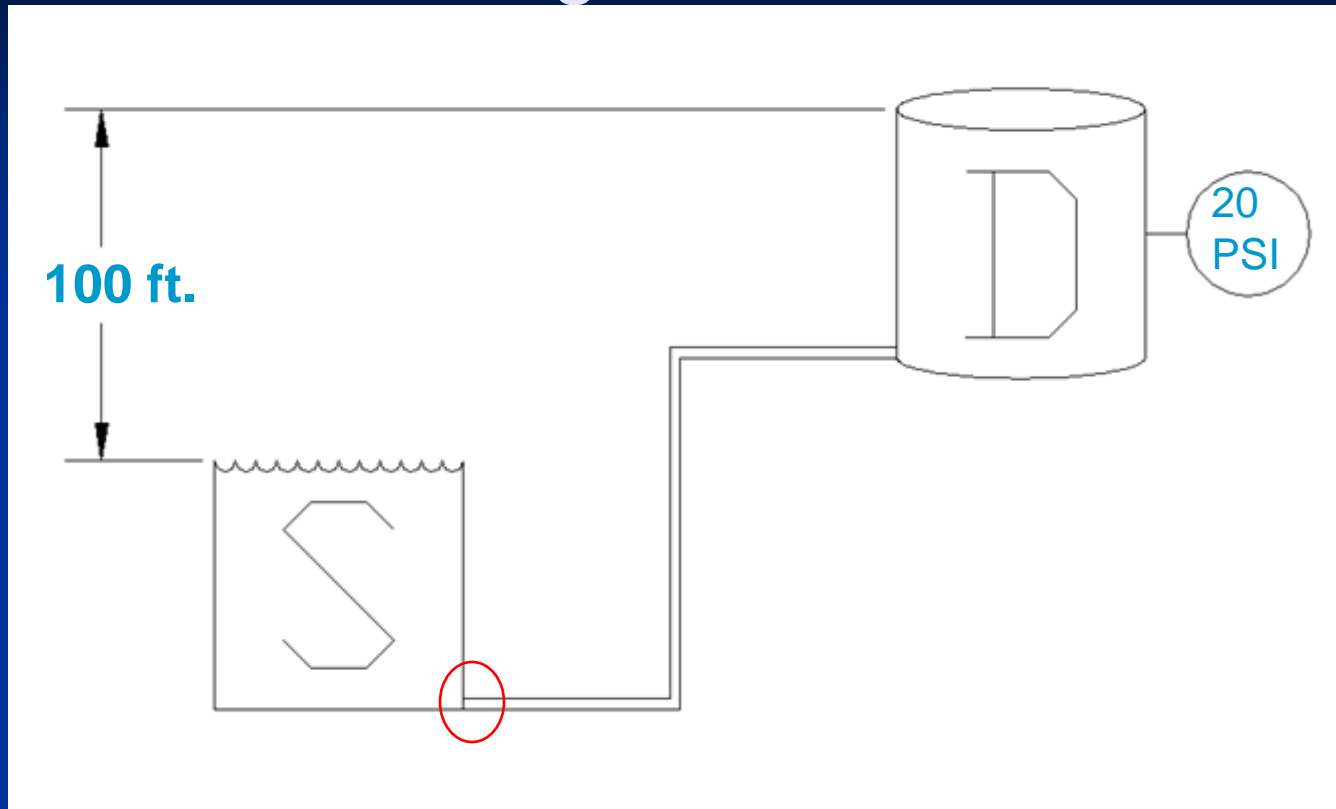
Elevation Head



What is the total elevation head of the above system?

200 ft

Determining Pressure Head



$P = 20 \text{ PSI}$

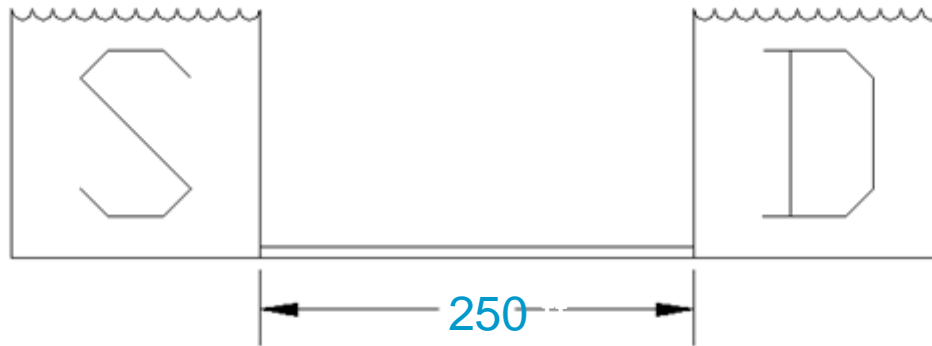
$P = 46 \text{ ft}$

$H = 100 \text{ ft}$

Pressure Head = 146 ft

Friction Head

@ 16 GPM



Example:

Using 1" Sch40 pipe F.L. = 16.5 ft per 100 ft or $16.5 \times 2.5 = 41.25$ ft F.L.

With 1" Sch80 pipe F.L. = 26.3 ft per 100 ft or $26.3 \times 2.5 = 65.75$ ft F.L.

Pipe & Fittings Friction Loss!

What comes back to haunt you later?





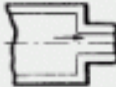



Determining Friction Head

VELOCITY CHART & FRICTION OF WATER						
(new steel pipe) at 60° F						
1 INCH						
FLOW U.S. GPM	STANDARD WEIGHT STEEL - SCH. 40			EXTRA STRONG STEEL - SCH. 80		
	1.049" Inside Diameter			.957" Inside Diameter		
	VELOCITY (Ft./Sec.)	VELOCITY (Head Ft.)	HEAD LOSS (Ft./100 Ft.)	VELOCITY (Ft./Sec.)	VELOCITY (Head Ft.)	HEAD LOSS (Ft./100 Ft.)
2	0.74	.009	.385	.89	.01	.599
3	1.11	.019	.787	1.34	.03	1.19
4	1.48	.034	1.270	1.79	.05	1.99
5	1.86	.054	1.90	2.23	.08	2.99
6	2.23	.077	2.65	2.68	.11	4.17
8	2.97	.137	4.50	3.57	.20	7.11
10	3.71	.214	6.81	4.46	.31	10.80
12	4.45	.308	9.58	5.36	.45	15.20
14	5.20	.420	12.80	6.25	.61	20.40
16	5.94	.548	16.50	7.14	.79	26.30
18	6.68	.694	20.60	8.03	1.00	32.90
20	7.42	.857	25.20	8.92	1.24	40.30
22	8.17	1.036	30.30	9.82	1.50	48.40
24	8.91	1.23	35.80	10.70	1.80	57.20
26	9.65	1.45	41.70	11.60	2.10	66.80
28	10.39	1.68	48.10	12.50	2.40	77.10
30	11.10	1.93	55.00	13.40	2.80	88.20
35	13.00	2.62	74.10	15.60	3.80	119.00
40	14.80	3.43	96.10	17.90	5.00	154.00
45	16.70	4.33	121.00	20.10	6.30	194.00



Fitting Friction

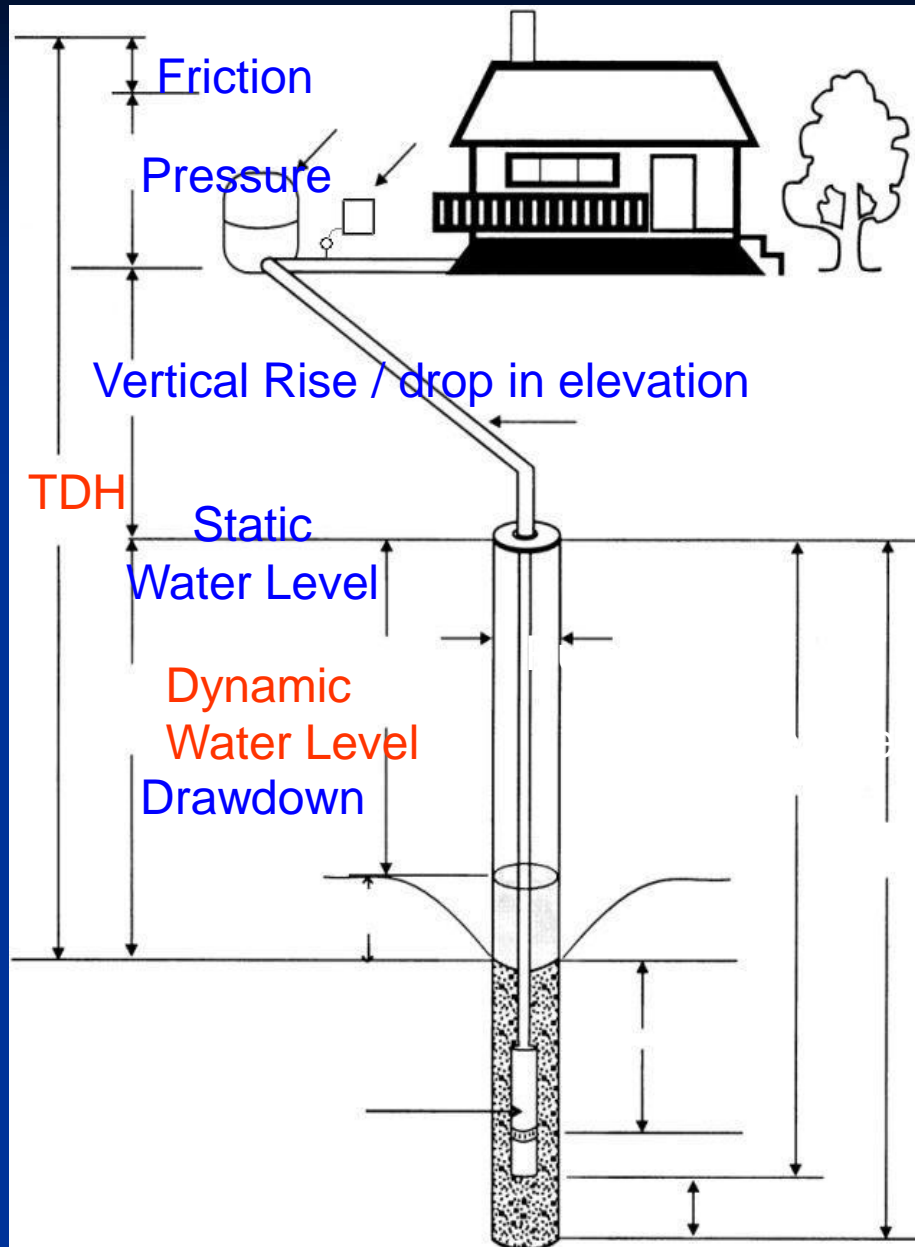
FRICION LOSSES THROUGH PIPE FITTINGS & VALVES

SIZE OF PIPE (Inches)	 GATE VALVE				 GLOBE VALVE- WIDE OPEN	 ANGLE VALVE- WIDE OPEN	 CHECK VALVE- WIDE OPEN	 ORDINARY ENTRANCE TO PIPE LINES	 STD. 90° ELBOW	 MEDIUM SWEEP 90° ELBOW	 LONG SWEEP 90° ELBOW
	WIDE OPEN	1/4 CLOSED	1/2 CLOSED	3/4 CLOSED							
STRAIGHT PIPE IN FEET (EQUIVALENT LENGTH)											
1/8"	.14	.85	5.00	19.00	9.00	5.00	2.00	.46	.74	.65	.50
1/4"	.21	1.25	7.00	26.00	12.00	6.00	3.00	.60	1.00	.86	.70
3/8"	.27	1.80	9.00	36.00	16.00	8.00	4.00	.75	1.40	1.15	.90
1/2"	.41	2.10	12.00	44.00	17.60	7.78	5.18	.90	1.60	1.55	1.10
3/4"	.55	2.90	14.00	59.00	23.30	10.30	6.86	1.40	2.30	2.06	1.50
1"	.70	3.40	18.00	70.00	29.70	13.10	8.74	1.60	2.70	2.62	2.00
1-1/4"	.92	4.80	24.00	96.00	39.10	17.80	11.50	2.50	3.60	3.45	2.50
1-1/2"	1.07	5.60	28.00	116.00	45.60	20.10	13.40	3.00	4.50	4.03	2.90
2"	1.38	7.00	36.00	146.00	58.60	25.80	17.20	3.50	5.40	5.17	3.60
2-1/2"	1.65	8.40	41.00	172.00	70.00	30.90	20.60	4.00	6.50	6.17	4.40
3"	2.04	10.00	52.00	213.00	86.90	38.40	25.50	5.00	8.50	7.67	5.50
3-1/2"	2.10	12.50	60.00	246.00	100.00	52.00	24.00	5.50	10.0	8.50	6.30
4"	2.40	14.00	70.00	285.00	116.00	57.00	27.00	6.50	12.0	9.50	7.20



Summary

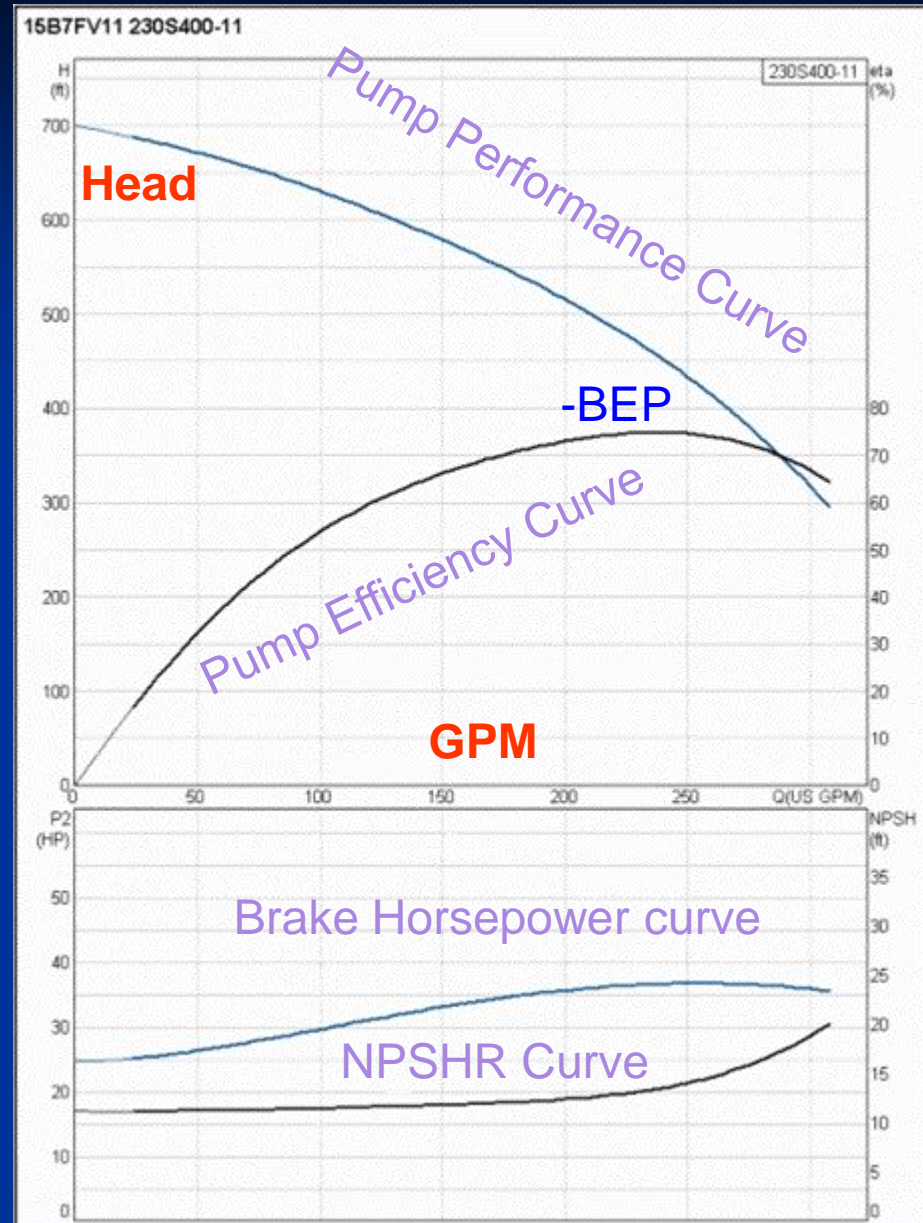
Calculating TDH
(Total Dynamic Head)



Typical Pump Curve Format

Note: model shown
230S400-11
40 HP
11 STAGE

BEST EFFICIENCY POINT
(BEP) : 230 GPM
77% @ 480 FT.



What is NSPH?

(Net Positive Suction Head)

CAN BE DEFINED AS THE HEAD THAT CAUSES LIQUID TO FLOW THROUGH THE SUCTION PIPING AND FINALLY ENTER THE EYE OF THE IMPELLER.

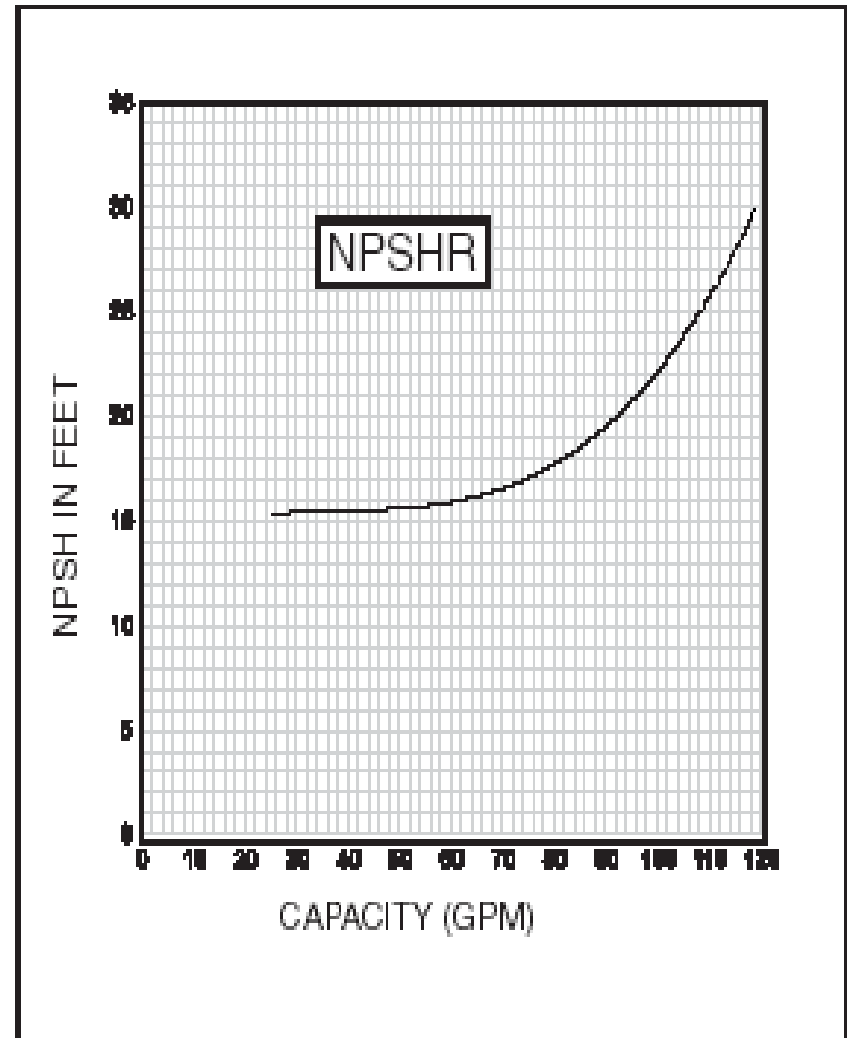
TWO TYPES

NPSHR =
NET POSITIVE SUCTION HEAD REQUIRED.

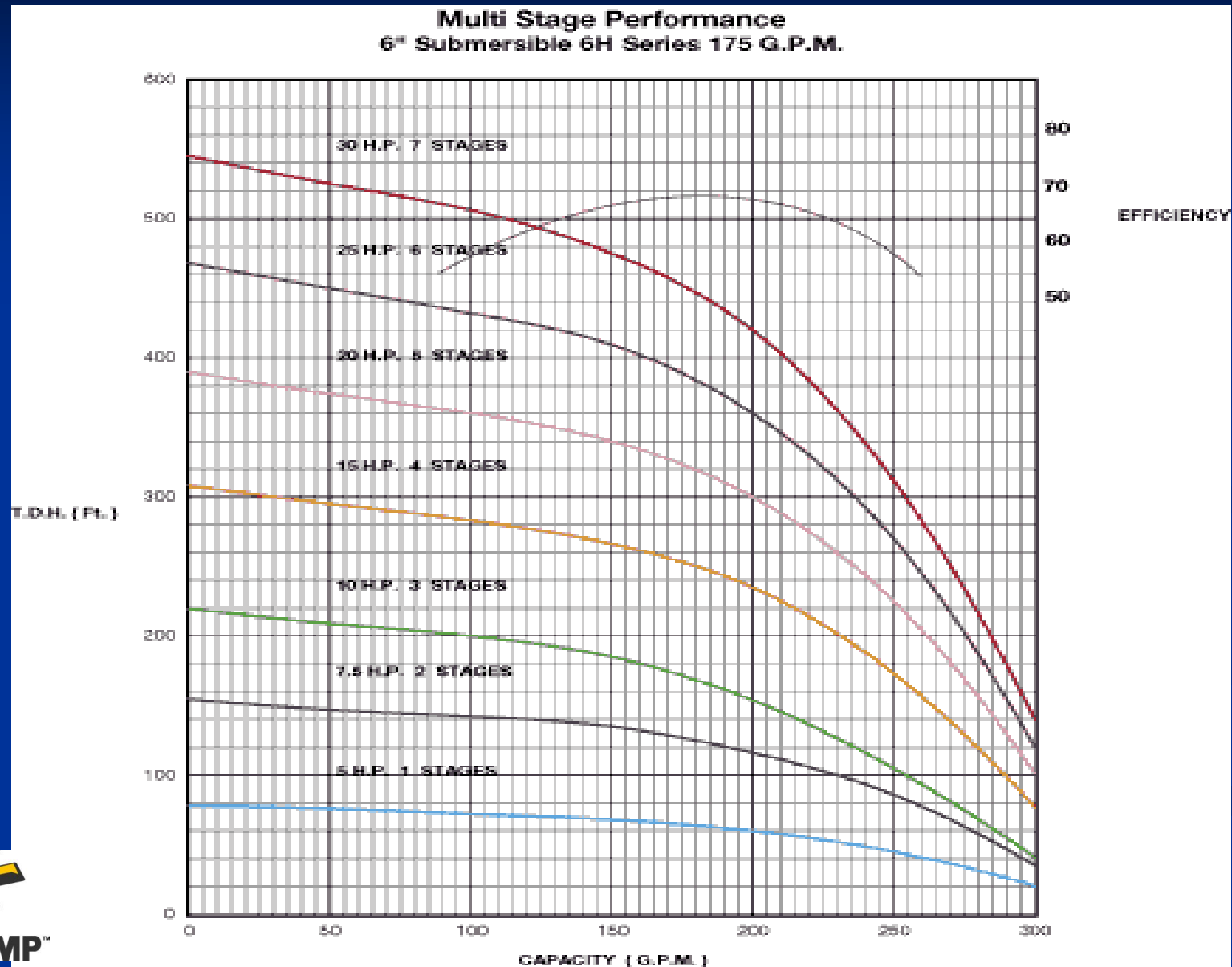
NPSHA =
NET POSITIVE SUCTION HEAD AVAILABLE.

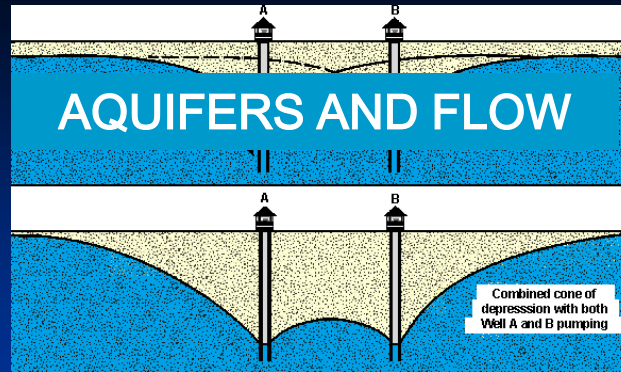
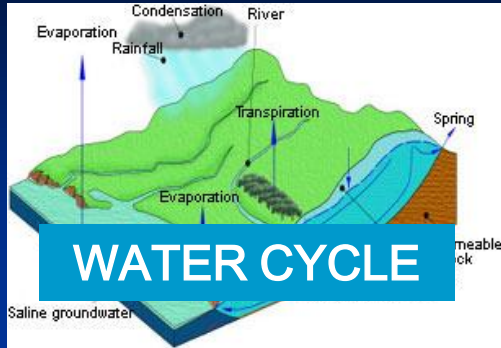
OR in the case of submergible

MINIMUM SUBMERGENCE.



Pumps - Pump Curves and Selection





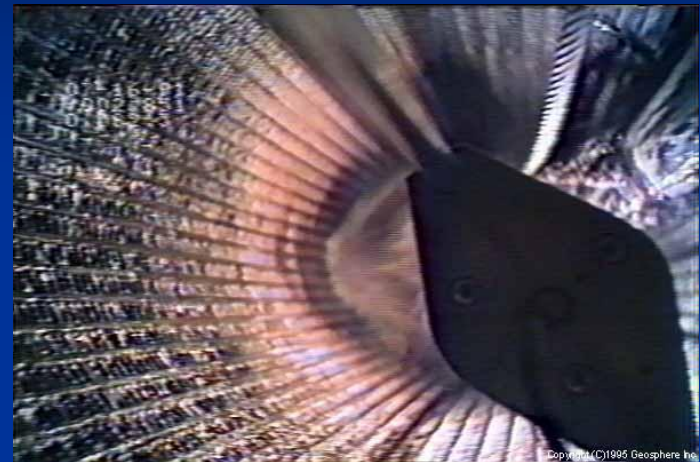
Groundwater & Wells

PROBLEMS

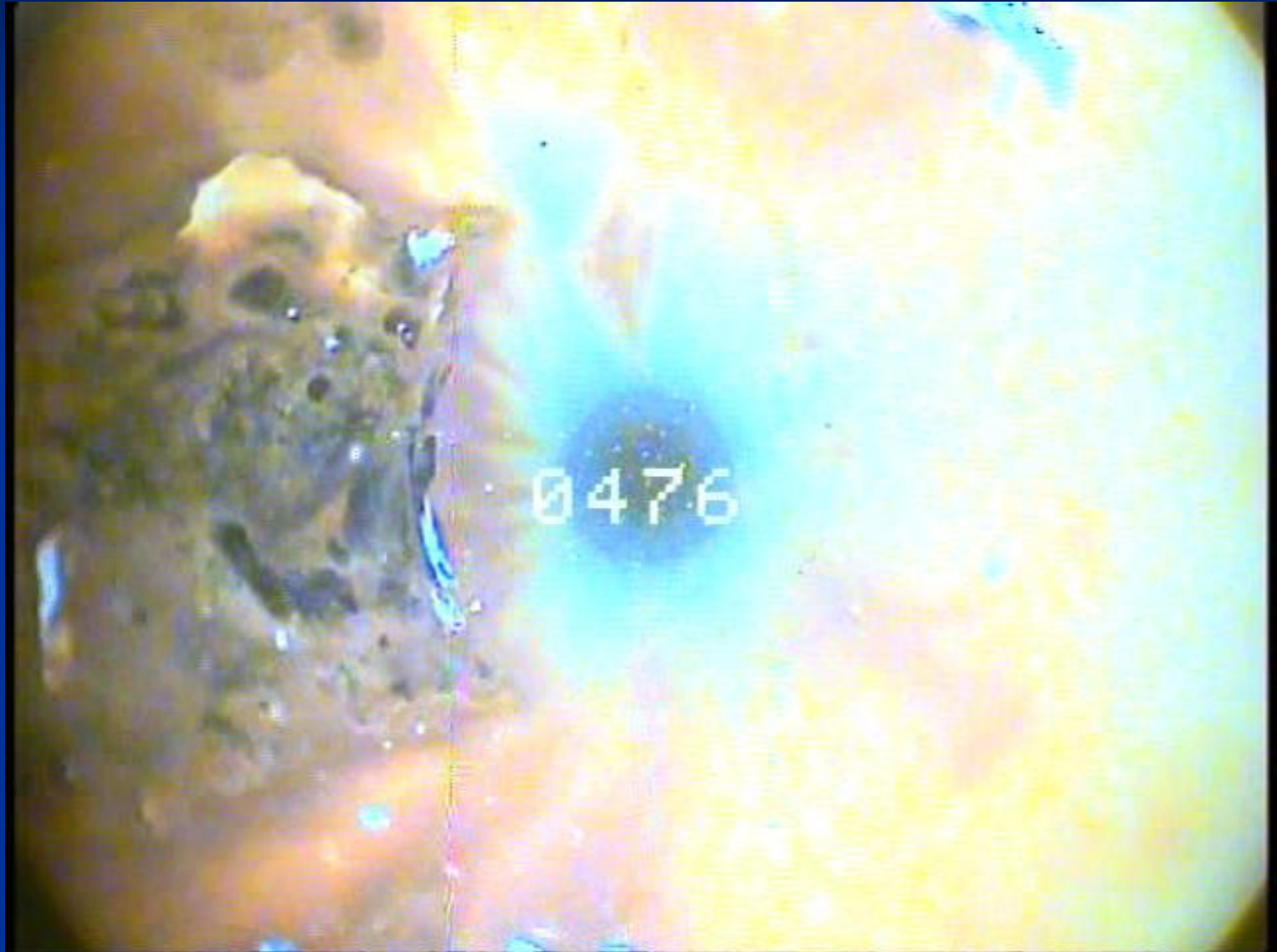


Well Problems and Troubleshooting

WELL PROBLEMS



PVC Casing Melts



Things Crack and Misalign



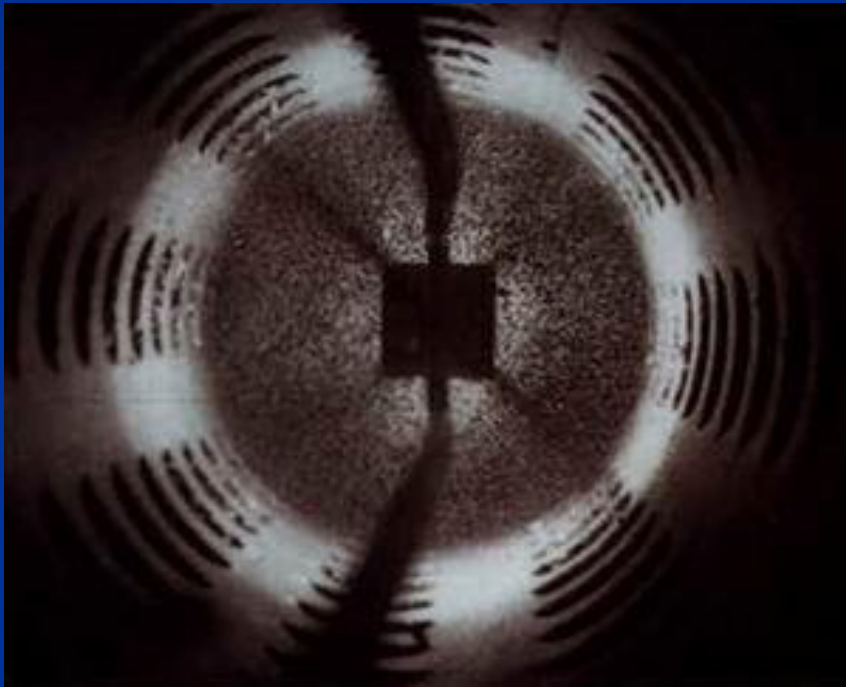
Chemical Composition

- Ph: Chemical composition of the liquid determines what materials of construction a pump should be.
- Mineralization can cause scale build up or clogging in piping & equipment.

Things Grow



Well Problems

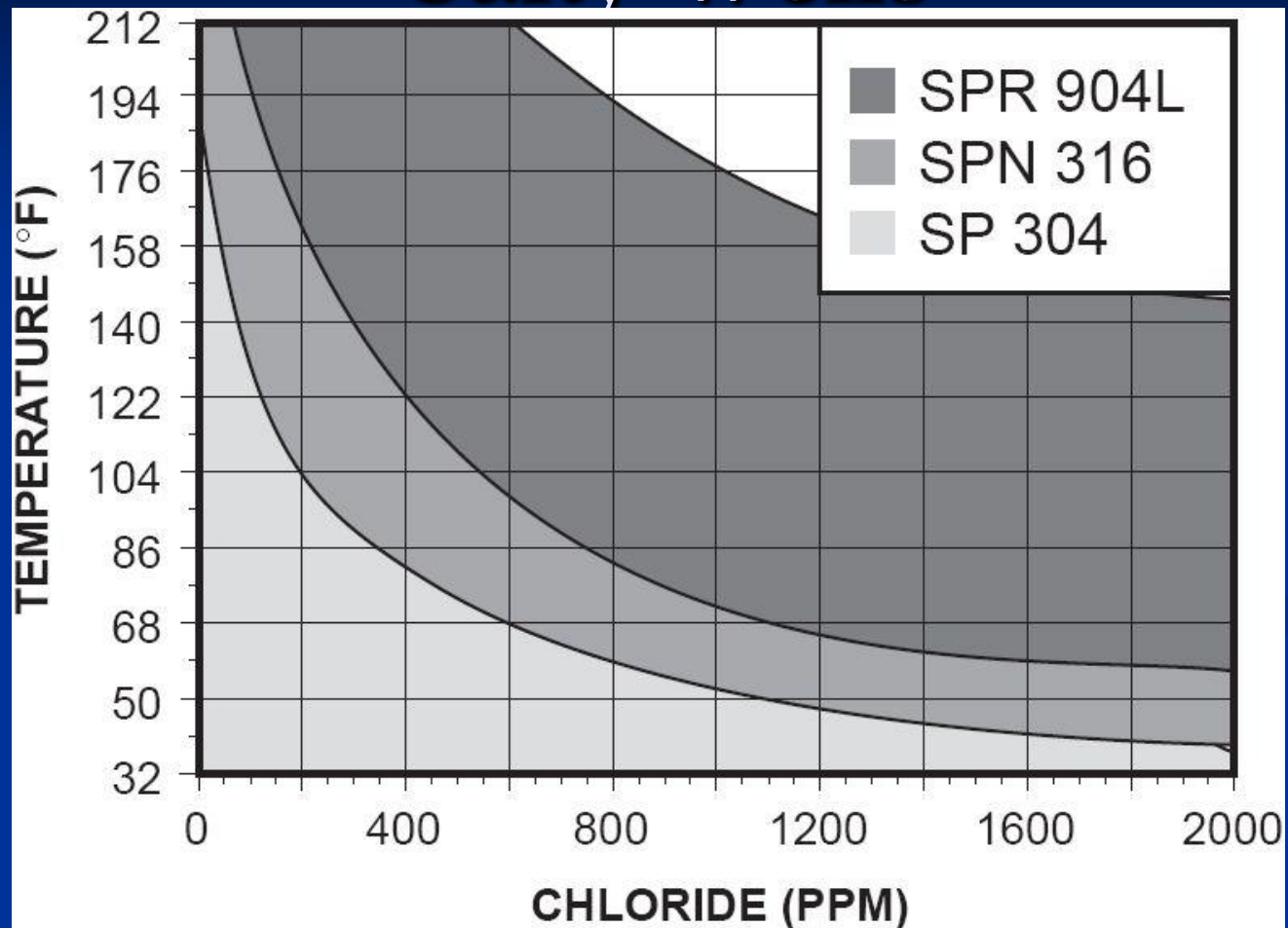


Your Well How You Installed It In 1952

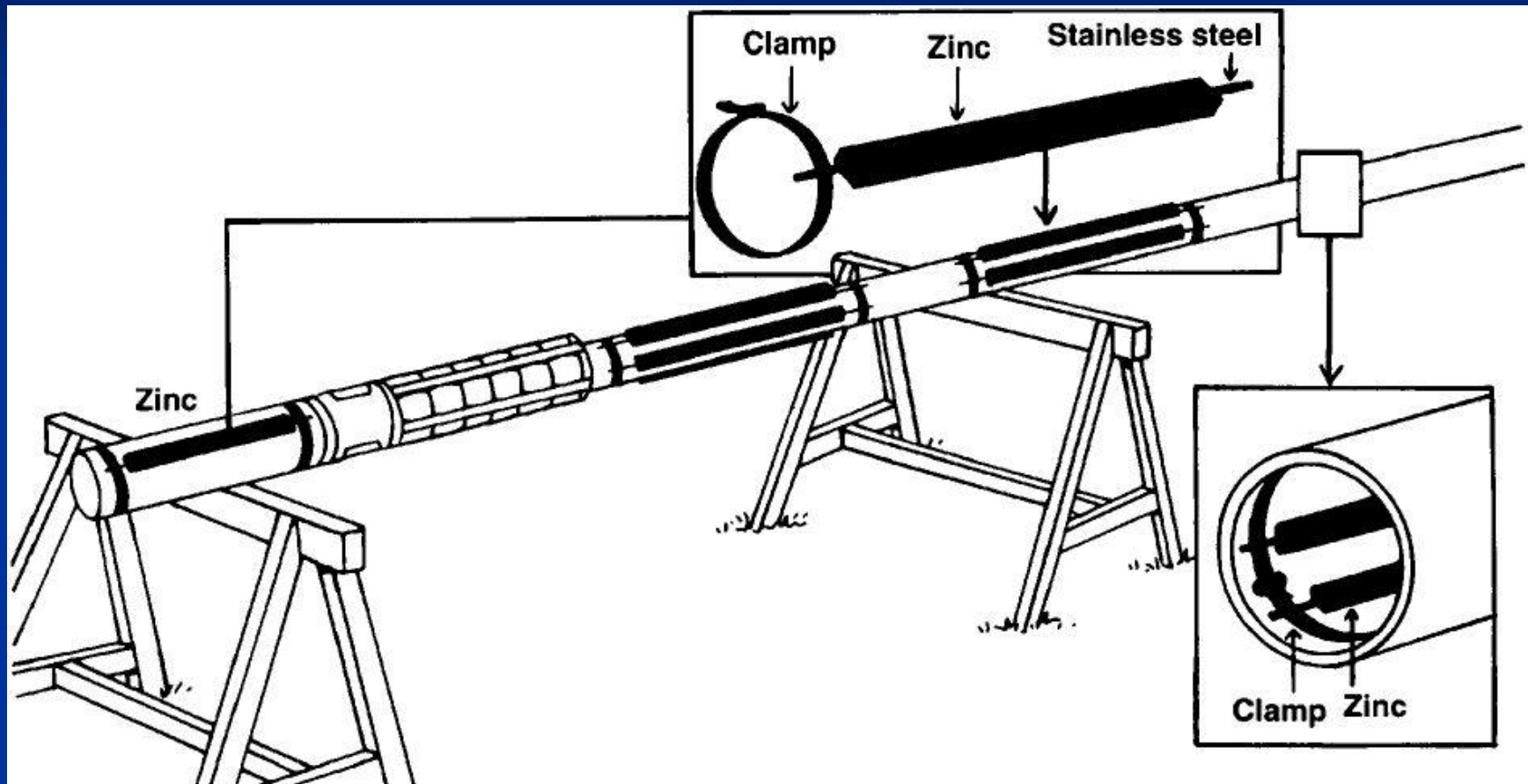


Your Well As It Was Just Before It.....

Salty Wells



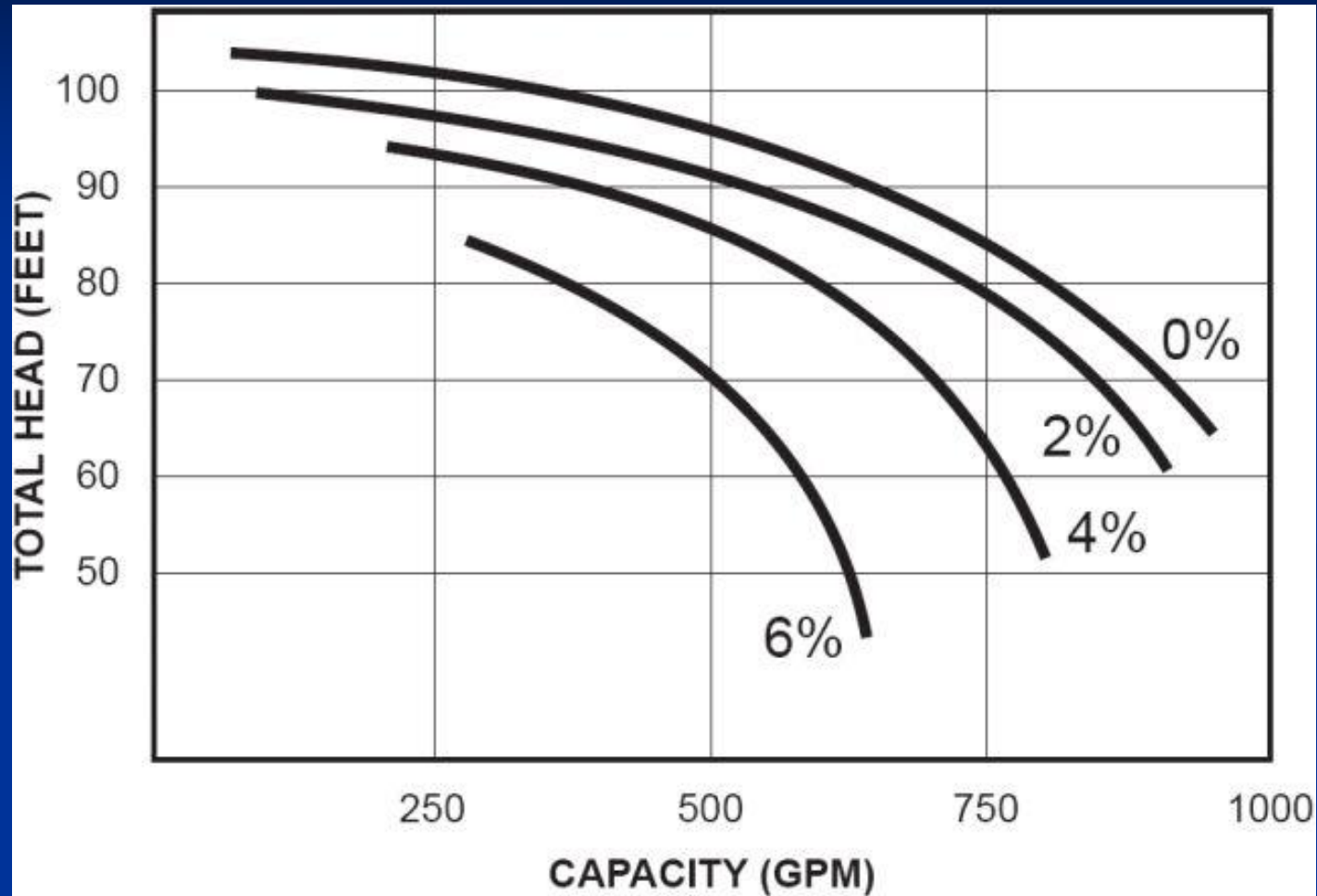
Anode Protection

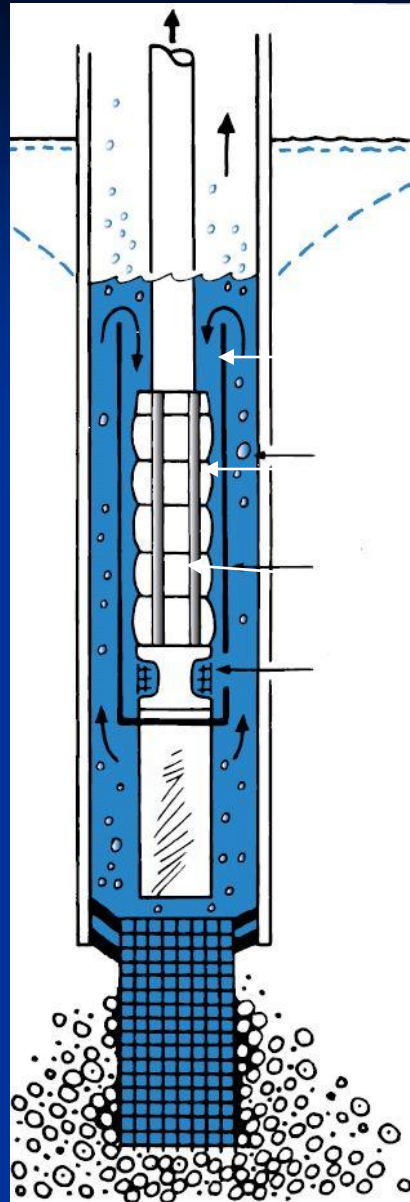


Sandy Wells

- Premature failure of rotating parts due to abrasive action.
- Premature elastomers failure (Motors, Pumps, Valves & Seals).
- Lower than rated flows & pressures (Clogging / Obstructions / Wear)
- Increased operating cost (Maintenance & Replacement)

Entrained Gas





Gas Bubbles
Gas Shroud
Pump Inlet

Increasing Temperature (T)

1. Increases Chemical Attack
2. Damages / Weakens Elastomers
3. Increased mineral build - up
4. Damages Motor (loss of cooling)

Low Producing Well

- Higher than anticipated heads
(Static water level - Draw – down)
- Up-thrusting from extreme draw-down
- Increased cost due to additional protections for run-dry

Well Problems – Iron Bacteria

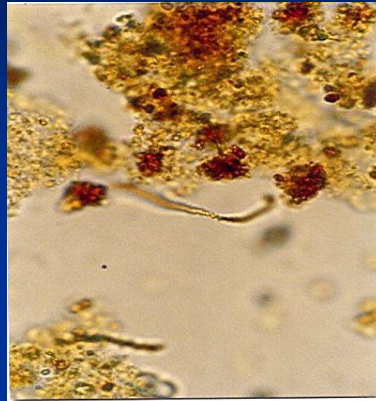


Photo 1: Biofilm Encrustation on Well 15 Pump



Well Problems – Iron Bacteria

Treatments:

Product	Company	Character form	Specific use	Currently used in MPWA	Positives	Negatives	Contact
ALBA, ALBA PLUS (Liquid Antibacterial Acid)	Chemdrex Chemicals	Liquid	Kills bacteria, dissolves encrustations and eliminates iron staining	Not reported	Non volatile, can be pumped directly into bore	Minimal toxic fumes may be corrosive	Chemdrex Chemicals (02) 42566559
Boreasave Liquid, Boreasave Ultra C	Aquabiotics	Ultra C is an organic crystalline acid with bioactive copper compounds	Dissolves encrustations, bioactive (kills bacteria)	Not reported	Can be added directly to bore, dissolves encrustations	Boreasaver Ultra C requires follow up use of Boreasaver liquid on a weekly basis	Aquabiotics Pty. Ltd. 14 Gungahlin St. Baywater, WA, Free call Australia: 1800 670 850
Chlorine based solutions: Chlorine Bleach (White King, JGA) Pool Chlorine, Chlorine Tablets, Calcium hypochlorite, Sodium hypochlorite	(Various suppliers)	Liquid and powder forms	Disinfectant, surface sterilisation	Yes	Generally cheap and safe to use	Corrosive to metals, generally only works for a short term, does not dissolve encrustations	Lamarco Pumps & Electrical, 86 Railway Terrace North, Laverston, 8578 3137 Olson Distributors, Geranium 5301, Machinery Agents 27 Chandos Tce, (08) 8577 2215, 0428 548 865
Clearbore, X-Fe	Clearbore Pty. Ltd.	Oxalic acid, indicator dye in granulated form	Dissolve sludge and encrustations from iron bacteria, X-Fe removes iron staining	Yes	Non corrosive biodegradable reported to be more effective than chlorine	Hazardous product, harmful if swallowed, inhaled or comes in contact with eyes or skin. Has to be mixed with large amounts of water when applied to bore	John Stokes, Unit 11, 26 Terrace Rd Po Box 347, North Richmond NSW 2754, 61 2 4571 3040
Electrolytic Chlorinator	SA Water	Electrolytic chlorinator attached to the pump which produced chlorine via electrolysis of groundwater	Disinfects bore and inhibits bacterial growth	Not reported	Inhibits growth of bacteria, and therefore the biofilms	Does not remove encrustations or biofilms, biofilms may need to be removed mechanically before use	SA Water: 1800 729 936 fax: (08) 8410 1429
Iron and Sulphate Bacteria Control Systems, Pumpmate Borevac, Screen Clean	Biostat Engineering	Machine which uses copper anodes to electrolytically produce a controlled dose of copper salts in a vat at the bore head which is then injected into the borehole water	Inhibits bacterial growth	Not reported	Inhibits growth of bacteria, and therefore the biofilms	Does not remove encrustations or biofilms	69 Oats St Carlisle, WA 6101, P.O. Box 425, Telephone (08) 9472 6466
Triple7 Envirobore	Environmental Fluid Systems	Liquid	Removes iron bacteria. Dose into system to inhibit iron and bacteria growth	Yes	Organic registered, non-hazardous, non-corrosive, add direct to bore. Inhibits growth of bacteria & therefore biofilms. Dissolves encrustations	Non known	39 Coghians Road Warrnambool VIC 3280 Phone 03 5561 1400 Fax 03 5561 6255
Triple7 Enviroscale			Removes iron / calcium scale				

For more information please contact the SA Murray-Darling Basin Natural Resources Management Board on 08 8582 4477

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Photos.

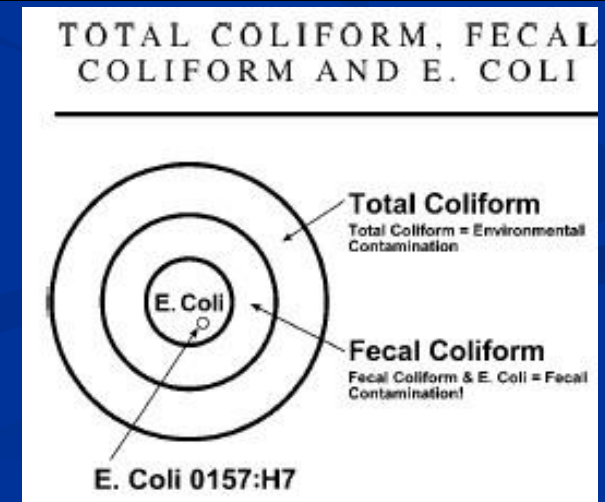
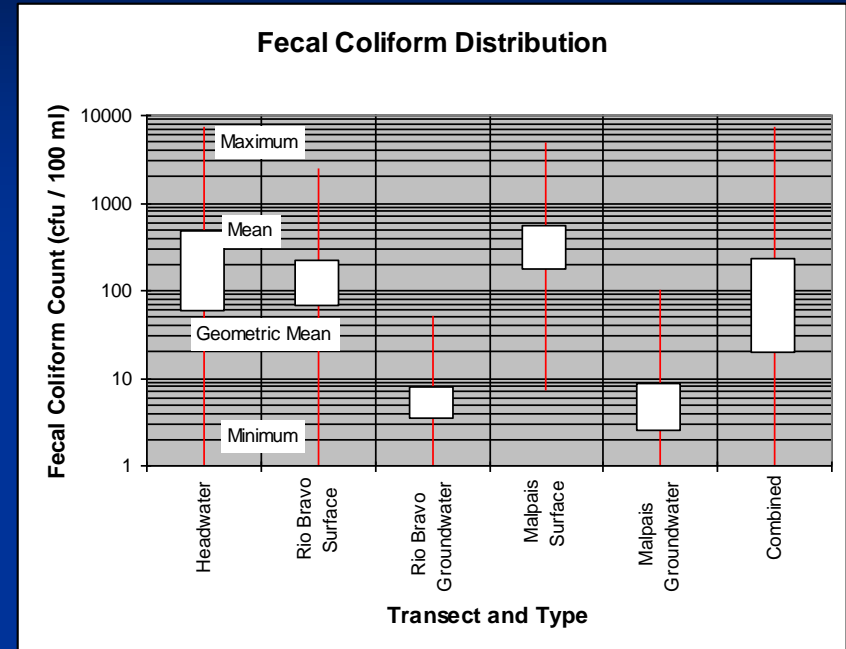
We thank Peter Forward, SA Water, for his contribution of photographs and technical assistance throughout the project.

Table 1. Quantities of chlorine material to use for each 10 feet of water in the irrigation well.

Well Diameter (inches)	Gallons of Water in a 10 ft column	HTH 70% Chlorine (pounds/10 ft)	Bleach 5% Chlorine (gallons/10 ft)
6	15	0.1	0.1
8	26	0.16	0.2
10	41	0.25	0.4
12	59	0.35	0.6
14	80	0.5	0.8
16	105	0.6	1.0
18	133	0.8	1.2
20	164	1.0	1.5
24	235	1.4	2.2

Chemical	Volume (litres)
Chlorine (12.5% sodium hypochlorite)	25
Arccsperser CB-4 Wetting Agent	200
Hydrochloric Acid (31.4%)	680
Caustic Soda (50%)	225
Hot Water (80°C - 85°C)	25,000
TOTAL	26,130

Well Problems – Coliform Bacteria



Motor Does not Start

- | | |
|---|--|
| ■ No power or incorrect voltage. | ■ Check voltage @ line terminals, voltage must be $\pm 10\%$ |
| ■ Fuses blown or circuit breakers tripped | ■ Check or replace fuse , reset breakers |
| ■ Defective pressure switch | ■ Check contacts.
Improper contact can affect line voltage. |

Motor Does not Start

- | | |
|---------------------------|---|
| ■ Control Box Malfunction | ■ Repair or replace |
| ■ Defective wiring | ■ Check for loose or corroded connections or defective wire |
| ■ Bound pump | ■ Check for misalignment. Sand or trash bound pump
3 to 6 time higher amps |
| ■ Defective lead or motor | ■ Repair or replace |

Motor Starts to Often

- | | |
|----------------------------|---|
| ■ Pressure switch | ■ Check settings & examine for defect |
| ■ Check Valve – stuck open | ■ Damaged or defective will not hold pressure |
| ■ Waterlogged tank | ■ Check air charge or bladder |
| ■ Leak in system | ■ Check system for leaks & repair |

Motor Runs Continuously

- | | |
|---|--|
| <ul style="list-style-type: none">■ Pressure switch | <ul style="list-style-type: none">■ Check switch for welded contacts or adjust settings lower |
| <ul style="list-style-type: none">■ Low water level in well | <ul style="list-style-type: none">■ Shut off pump & wait for recovery.■ Check static & draw-down■ Do not lower pump if sand may clog |

Motor Runs Continuously

- Worn Pump

- Symptoms of worn pump are similar to those of drop pipe leak or low water level. Reduce press. switch setting, if pump shuts off worn parts may be the fault

Motor Runs Continuously

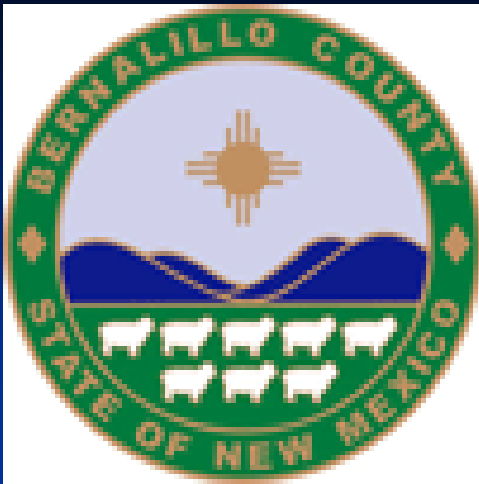
- | | |
|--|-----------------------------------|
| ■ Loose coupling or broken motor shaft | ■ Replace worn or damaged parts |
| ■ Pump screen blocked | ■ Check for clogged intake screen |
| ■ Check valve stuck closed | ■ Check operation of valves |
| ■ Control box malfunction | ■ Repair or replace |

Motor runs but overload protection trips

- Incorrect voltage
- Using voltmeter check line terminals. Voltage must be $\pm 10\%$ of rated voltage
- Overheated protectors
- Direct sunlight or other heat source can raise box temperature Box should not be hot to the touch

Motor runs but overload protection trips

- | | |
|----------------------------|---------------------|
| ■ Defective control box | ■ Repair or replace |
| ■ Defective motor or cable | ■ Repair or replace |
| ■ Worn pump or motor | ■ Repair or replace |



Thanks to the management at
Bernalillo County Public Works
for time to prepare and
participate

DAN McGREGOR , CPG-09335 ph: 505-848-1578

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